



ISO-9001 CE UL SF

07'~09'



PERÇİN TABANCA LARI

AT-6013
5/32" Air riveter
AT-6013A
3/16" Air riveter



AT-6315
3/16" Air riveter



AT-6216
3/16" Air riveter



AT-6217
1/4" Air riveter



AT-6016
3/16" Air riveter



AT-6017
9/32" Air riveter



AT-6315K
3/16" Air riveter



AT-6315K

- | | |
|--------------------------|----------------------------|
| 1 Pc AT-6315 Air Riveter | 1 Pc Jaw Pusher |
| 10 Pcs 3/16" Rivets | 1 Pc Rear Jaw Case |
| 10 Pcs 5/32" Rivets | 1 Pc Spring, Jaw Pusher |
| 10 Pcs 1/8" Rivets | 10 Pcs "O" Ring |
| 10 Pcs 3/32" Rivets | 3 Pcs Backup Ring |
| 1 Pc Oiler | 1 Pc Spanner |
| 1 Pc Joint Nut | 1 Pc Spanner Gauge |
| 1 Pc Swivel Joint | 1 Pc Spring |
| 1 Pc 3/16" Nosepiece | 1 Pc Safety Cap |
| 1 Pc 5/32" Nosepiece | 1 Pc Frame Cap Nut |
| 1 Pc 1/8" Nosepiece | 1 Pc Collar, Valve |
| 1 Pc 3/32" Nosepiece | 1 Pc Piston Ring |
| 1 Pc Front Jaw Case | 1 Pc Valve Spring |
| 1 Set Jaw | Packing : 6/Ctn/17 Kg/1.8' |

AT-6218
3/16" Air riveter



AT-6219
1/4" Air riveter



AT-6004
Air hydraulic spin pull tool (#6-1/2")
AT-6004M
Air hydraulic spin pull tool (M3-M12)



AT-6005
Air hydraulic spin pull tool (#6-1/2")
AT-6005M
Air hydraulic spin pull tool (M4-M12)



Model No.	Blind Rivet Setting Capacity (inch)	Traction Power		Stroke Length		Overall Length		Air Inlet (PT)	Air Hose (ID)	Avg. Air Consumption Per Rivet Cycle		Net Weight		Working Air Pressure		Packing Pcs/Ctn/G.W/Cuft (kg)	Sug. Air Comp. (HP)
		lb	kg	inch	mm	inch	mm			scfm	l/min	lb	kg	psi	kg/cm ²		
AT-6013	5/32	900	410	0.79	20	6.5	165	1/4"	3/8"	0.021	0.60	2.0	0.9	90	6.3	10/Ctn/15 kg/1.5'	1
AT-6013A	3/16	2000	910	0.83	21	8.5	216	1/4"	3/8"	0.034	0.95	3.0	1.4	90	6.3	10/Ctn/20 kg/2.0'	1
AT-6016	3/16	1983	900	0.67	17	11.8	300	1/4"	3/8"	0.030	0.85	3.3	1.5	90	6.3	10/Ctn/22 kg/2.8'	1
AT-6017	9/32	3124	1420	0.71	18	12.6	320	1/4"	3/8"	0.037	1.05	5.29	2.4	90	6.3	6/Ctn/22 kg/2.1'	1
AT-6216	3/16	1983	900	0.63	16	8.9	225	1/4"	3/8"	0.030	0.85	3.2	1.47	90	6.3	10/Ctn/22 kg/3.0'	1
AT-6217	1/4	3100	1413	0.75	19	10.2	260	1/4"	3/8"	0.035	1.0	4.4	2.0	90	6.3	6/Ctn/17 kg/2.0'	1
AT-6218	3/16	2400	1070	0.77	19.5	11.4	290	1/4"	3/8"	0.074	2.1	4.1	1.87	90	6.3	10/Ctn/19.5 kg/3.3'	1
AT-6219	1/4	3740	1696	0.59	15	12.0	305	1/4"	3/8"	0.074	2.1	4.3	1.95	90	6.3	10/Ctn/20 kg/3.3'	1
AT-6315	3/16	1686	720	0.55	14	9.1	230	1/4"	3/8"	0.030	0.85	3.3	1.5	90	6.3	10/Ctn/19 kg/2.2'	1

Model No.	Riveting Capacity	Traction Power		Stroke Length		Overall Length		Air Inlet (PT)	Air Hose (ID)	Avg. Air Consumption Per Rivet Cycle		Net Weight		Working Air Pressure		Packing Pcs/Ctn/G.W/Cuft (kg)	Sug. Air Comp. (HP)
		lb	kg	inch	mm	inch	mm			scfm	l/min	lb	kg	psi	kg/cm ²		
AT-6004	#6-1/2"	4800	2176	0.276	7	10.94	278	1/4"	3/8"	0.074	2.1	5.3	2.40	90	6.3	5/Ctn/20 kg/2.8'	1
AT-6004M	M3-M12	4800	2176	0.276	7	10.94	278	1/4"	3/8"	0.074	2.1	5.3	2.40	90	6.3	5/Ctn/20 kg/2.8'	1
AT-6005	#6-1/2"	6000	2727	0.65	16.5	16.34	415	1/4"	3/8"	0.106	3.0	8.3	3.85	90	6.3	2/Ctn/14.6 kg/2.2'	1
AT-6005M	M4-M12	6000	2727	0.65	16.5	16.34	415	1/4"	3/8"	0.106	3.0	8.3	3.85	90	6.3	2/Ctn/14.6 kg/2.2'	1

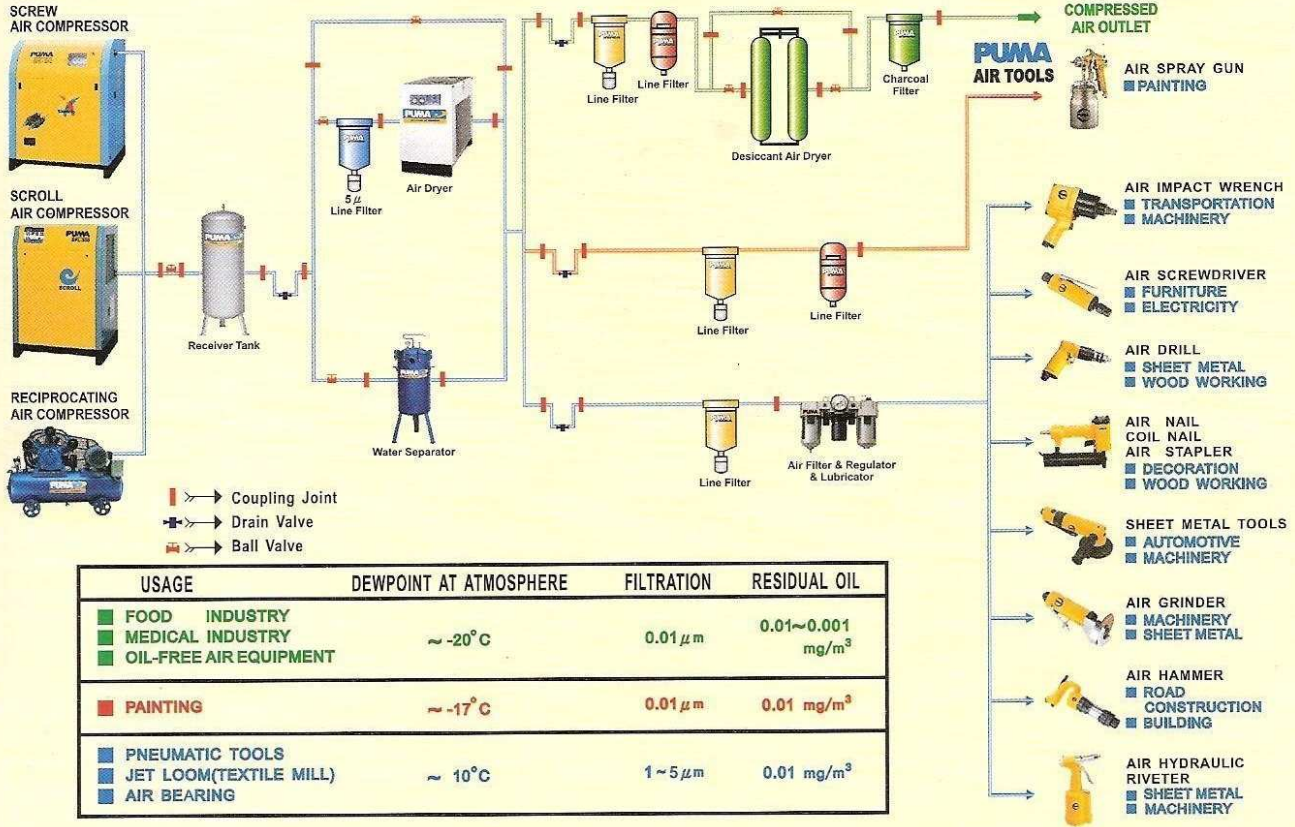
BASINÇ DÖNÜŞÜM TABLOSU

Bar	KPa	Kg/cm ²	MPa	Psi
1	100	1.02	0.1	14.5
0.981	98.1	1	0.098	14.22
10	1000	10.197	1	145.036

DEBİ DÖNÜŞÜM TABLOSU

LPM l/min	CMH m ³ /hr	CFM ft ³ /min	GPM(U.K.) gal ³ /min	GPM(U.S.A.) gal ³ /min
1	0.06	0.03532	0.220	0.2642
16.667	1	0.5887	3.667	4.404
28.3153	1.699	1	6.229	7.481
4.5455	0.2727	0.1605	1	1.2011
3.785	0.2271	0.1337	0.8325	1

BASINÇLI HAVA HATTI KURULUM ŞEMASI



DÖNÜŞÜM FAKTÖRLERİ

1.Tork

1 ft-lb = 1.356 nm = 0.138 kg-m
1 nm = 0.738ft-lb = 0.102 kg-m

2.Basınç

1 bar = 1.020 kg/cm² = 14.504 psi
1 kg/cm² = 14.220 psi = 0.981 bar

3. Debi

1 cfm = 28.3 l/min
1 M³/hr = 1.667 l/min

4.Uzunluk

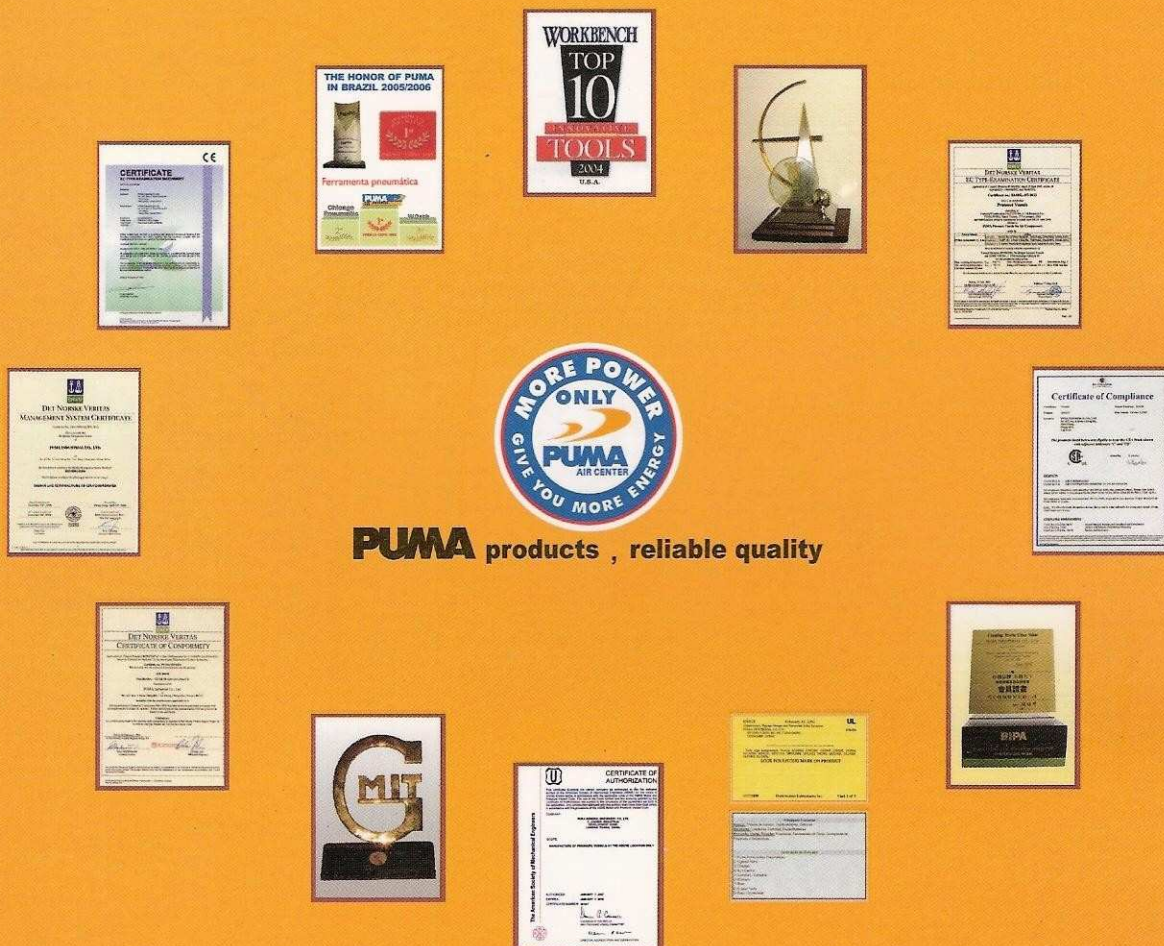
1 m = 39.371 in = 3.281 ft
1 ft = 12 in = 0.305 m
1 in = 25.4mm

5.Ağırlık

1 lb = 0.454 kg = 16 ones
1 kg = 2.205 lb = 35.274 ones

6.Güç

1 kw = 1.341 hp
1 hp = 0.746 kw



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