

Modular Pneumatic Linear Drive Systems

ORIGA SYSTEM PLUS

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





Parker Hannifin rodless pneumatic cylinders are the first rodless cylinders that have been approved for use in potentially explosive atmospheres in Equipment Group II, Category 2 GD.

The Cylinders are to the ATEX Certification 94/9/EG (ATEX 95) for Pneumatic Components.

For the different classifications and details please see data sheet P-1.10.020E and P-1.45.105E.

You will find further information on the ATEX Directives in our brochure P-A5P060E.

Products for Potentially Explosive Atmospheres

ORIGA - simply the first



Special Versions



for use in Ex-Areas



for Clean Room Applications certified to DIN EN ISO 14644-1



Stainless steel version for special applications



with special pneumatic cushioning system for cycle time optimization, for Ø 16 to 50 mm – on request



High Temperature Version for temperatures up to +120°C



Low Temperature Version for temperatures up to -40°C



Slow Speed Version v = 0.005 - 0.2 m/s



High Speed Version v_{max}. = 30 m/s



Cylinders with extreme long strokes Stroke length up to 41 m

Note:

For guidance on the application of the information in this catalogue please refer to the inner back cover.

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The System Concept

ONE CONCEPT - THREE DRIVE OPTIONS

Based on the ORIGA rodless cylinder, proven in world wide markets,
Parker Origa now offers the complete solution for linear drive systems.

Designed for absolute reliability, high performance, ease of use and optimised engineering the ORIGA SYSTEM PLUS satisfies even the most demanding applications.

ORIGA SYSTEM PLUS

is a totally modular concept which offers the choice of pneumatic or electric actuation, with guidance and control modules to suit the exact needs of individual installations.

The actuators at the core of the system all have a common aluminium extruded profile, with double dovetail mounting rails on three sides, these

are the principle building blocks of the system to which all modular options are directly attached.



SYSTEM MODULARITY

• Pneumatic Drive

 For all round versatility and convenience, combining ease of control and broad performance capability. Ideally suited for point-to point operations, reciprocating movements and simple traverse / transfer applications.

• Electric Screw Drive

 For high force capability and accurate path and position control.

For additional informations on electrical linear drives, please refer to catalogue P-A4P017E.

• Electric Belt Drive

 For high speed applications,
 accurate path and position control and longer strokes.

For additional informations on electrical linear drives, please refer to catalogue P-A4P017E.

- Different guidance options provide the necessary level of precision, performance and duty for various applications.
- Compact solutions, which are simple to install and can be easily retrofitted.
- Valves and control options can be directly mounted to the actuator system.
- Diverse mounting options to provide total installation flexibility.

INTRODUCTION OSP - CONCEPT

* Information on electrical linear drives series OSP-E, please refer to catalogue P-A4P017E

* Information on electrical linear dri	ves series cor 2, prease re
Basic Linear Drive Standard Version	
• Series OSP-P	
Series OSP-E*	O DORIGAIOMAN
Belt drive	
Belt drive with integrated Guides Vertical belt drive with recirculating	
ball bearing guide	DONIGA
Series OSP-E*	
Screw drive (Ball Screw, Trapezoidal Screw)	
	OCHICAInment
Air Connection on the	
End-face or both at One End	
Series OSP-P	
3	O.C.
Long-Stroke Cylinders	
for strokes up to 41 m	N.
Series OSP-P	TOTAL PROPERTY OF THE PARTY OF
oches our r	O. OORION
Clean Room Cylinder	
certified to	do Co
DIN EN ISO 146644-1	
Series OSP-P	
• Series OSP-ESB	C.
Products for	
Products for ATEX Areas	
• Series OSP-P	
Rodless Cylinders	Q
Products for	
ATEX Areas	
• Series OSP-P	
Rodless Cylinders $\langle \xi_{\chi} \rangle$	0
with Linear Guide SLIDELINE	0
Bi-parting Version	
Series OSP-P	
	420
Integrated 3/2 Way Valves	
Series OSP-P	N.
	100
Clevis Mounting	
Series OSP-P	0
Series OSP-E Belt drive*	- Ca
Series OSP-E Screw drive*	
End Cap Mounting	
Series OSP-P	0
Series OSP-E Belt drive*	O. OURIGA
Series OSP-E Screw drive*	Sala.
Mid-Section Support	
Mid-Section Support • Series OSP-P	
 Series OSP-P Series OSP-E Belt drive* 	
Series OSP-P	100 m
 Series OSP-P Series OSP-E Belt drive* 	
 Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* Inversion Mounting Series OSP-P 	
 Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* Inversion Mounting	

BASIC GUIDE	
Series OSPP-BG	
Duplex Connection	
Series OSP-P	T o
Multiplex-Connection	
Series OSP-P	The second
Linear Guides	
- SLIDELINE	
Series OSP-PSeries OSP-E Screw drive*	
Linear Guides	
POWERSLIDESeries OSP-P	
 Series OSP-E Belt drive* Series OSP-E Screw drive* 	
Linear Guides - PROLINE	
 Series OSP-P Series OSP-E Belt drive* Series OSP-E Screw drive* 	
Linear Guides – STARLINE	
• Series OSP-P	
Linear Guides – KF	
Series OSP-P	
Heavy Duty Linear Guides – HD	a a t
Series OSP-PSeries OSP-E Screw drive*	1 1 1
Intermediate stop module – ZSM	
Series OSP-P	
Brakes	
Active Brakes	
Passive Brakes	
Magnetic Switches	
• Series OSP-P	
 Series OSP-E Belt drive* Series OSP-E Screw drive* ATEX-Versions 	F
SENSOFLEX-Measuring system	
Series SFI-plus	5 0
Variable Stop VS	
 Series OSP-P with Linear Guide STL, KF, HD 	9 500



Linear Drives	OSP-P10	OSP-P16	OSP-P25	OSP-P32	OSP-P40	OSP-P50	OSP-P63	OSP-P80
Theoretical force at 6 bar [N]	47	120	295	483	754	1178	1870	3010
Effective force at 6 bar [N]	32	78	250	420	640	1000	1550	2600
Velocity v [m/s]	>0.005	>0.005	>0.005	>0.005	>0.005	>0.005	>0.005	>0.005
Magnetic piston (three sides)	X	۵	۵	۵	۵	۵	۵	
Lubrication - prelubricated		۵	۵	۵	۵	٥	۵	
Multiple air ports (4 x 90°)	X	۵	۵	۵	۵	۵	۵	
Both Air Connections at End-face	X	0	0	0	0	0	О	О
Air Connection on the End-face	X	0	0	0	0	0	0	0
Cushioning		۵	۵	۵	۵	۵	۵	
Cushioning length [mm]	2,50	11	17	20	27	30	32	39
Stroke length [mm]	1-6000	1-6000	1-6000	1-6000	1-6000	1-6000	1-6000	1-6000
Pressure range p _{max} [bar]	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
Temperature range [°C]	-10-+80	-10-+80	-10-+80	-10-+80	-10-+80	-10-+80	-10-+80	-10-+80
Viton / chemical resistance	0	О	О	0	О	0	О	0
Stainless steel parts	0	О	О	0	О	0	О	О
Clevis Mounting	О	0	0	0	0	0	О	0
Slow speed lubrication	0	0	0	0	0	0	0	0
Duplex Connection / Multiplex Connection	X	on request	0	0	0	0	on request	on request
Tandem piston	0	0	0	0	0	0	0	0
Basic Cylinder								
F [N]	20	120	300	450	750	1200	1650	2400
M _x [Nm]	0.2	0.45	1.5	3	6	10	12	24
M _y [Nm]	1	4	15	30	60	115	200	360
M _z [Nm]	0.3	0.5	3	5	8	15	24	48
Basic Guide								
F [N]	X	X	590	850	1600	X	X	X
M _x [Nm]	X	X	10	17	39	X	X	X
M _v [Nm]	X	X	28	43	110	X	X	X
M _z [Nm]	X	×	28	43	110	×	X	X
Slideline	,,	~			110	^		•
F [N]	×	325	675	925	1500	2000	2500	2500
M _x [Nm]	X	6	14	29	50	77	120	120
M _y [Nm]	×	11	34	60	110	180	260	260
M _z [Nm]		11	34	60				260
Proline	X	11	34	00	110	180	260	200
F [N]		540	0.57	1171	0074	0111		.,
	X	542	857	1171	2074	3111	X	X
M _x [Nm]	X	8	16	29	57	111	X	X
M _y [Nm]	X	12	39	73	158	249	X	X
M _z [Nm]	X	12	39	73	158	249	X	X
Powerslide								
F [N]	X	1400	1400-3000	1400-3000	3000	3000-4000	X	X
M _x [Nm]	X	14	14-65	20-65	65-90	90-140	X	X
M _y [Nm]	X	45	63-175	70-175	175-250	250-350	×	×
M _z [Nm]	X	45	63-175	70-175	175-250	250-350	X	X
Starline								
F [N]	X	1000	3100	3100	4000-7500	4000-7500	X	×
M _x [Nm]	X	15	50	62	150	210	X	X
M _ν [Nm]	×	30	110	160	400	580	×	×
M _z [Nm]	×	30	110	160	400	580	×	X
- variable Stop								
variable otop	×	0	О	0	О	0	×	×

Linear Drives	OSP-P10	OSP-P16	OSP-P25	OSP-P32	OSP-P40	OSP-P50	OSP-P63	OSP-P80
KF-Guide								
F [N]	X	1000	3100	3100	4000-7100	4000-7500	X	×
M _x [Nm]	X	12	35	44	119	170	X	×
M _v [Nm]	X	25	90	133	346	480	X	×
M _z [Nm]	X	25	90	133	346	480	X	×
- variable Stop	X	0	0	0	0	0	X	X
HD Heavy Duty Guide								, ,
F [N]	X	×	6000	6000	15000	18000	X	×
M, [Nm]	X	X	260	285	800	1100	X	X
M _v [Nm]	X	X	320	475	1100	1400	X	X
M, [Nm]	X	X	320	475	1100	1400	×	
- Variable Stop	X	X	0	0	0	0	×	×
Intermediate stop module	X	×	0	×	×	×	×	X
Active Brake		_ ^						
Braking force at 6 bar (brake surface dry) [N]	X	×	350	590	900	1400	2170	4000
Slideline SL/Proline PL with Brakes			330	330	300	1400	2170	4000
Active Brake								
SL Braking force at 6 bar (brake surface dry [N]	X	×	325	545	835	1200	×	×
PL Braking force at 6 bar (brake surface dry) [N]	×	×	on request	on request	on request	on request	×	X
Passive Brake Multibrake	^		omrequest	orrequest	onrequest	onrequest	^	
SL Braking force at 6 bar (brake surface dry) [N]	X	×	470	790	1200	1870	2900	2900
PL Braking force at 6 bar (brake surface dry) [N]	X	X	315	490	715	1100	_	_
Magnetic Switches			010	130	710	1100		
Standard-Version	0	0	0	0	0	0	0	0
T-Slot-Version	0	0	0	0	0	0	0	0
ATEX-Version for EX- Areas 🔯	0	0	0	0	0	0	0	0
Displacement measuring systems								
SFI-plus incremental		×	0	0	0	0	0	0
Integrated valves 3/2 WV NO VOE	×	X	0	0	0	0	on request	on request
Mountings	^	^	0		J	0	onrequest	onrequest
End Cap Mounting / Mid-Section Support	0	0	0	0	0	0	0	
Inversion Mounting	×	0	0	0	0	0	0	0
Shock absorber for intermediate positioning	X	×	on request	on request	on request	on request	×	X
Adaptor Profile / T-Slot Profile	X	0	O	Omequest	O	O	O/X	×
Special Cylinders							3/7	
Special Pneumatical Cushioning System	×	on request	X	X				
Clean Room Cylinders to DIN EN ISO 14644-1	X	O	O	O	X	X	×	X
Long-Stroke Cylinders (max. stroke length 41 m)	X	X	×	X	X	0	0	0
ATEX-Version for EX-Areas 🖾	0	0	0	0	0	0	0	0
Bi-parting Version	X	X	X	X	0	X	X	X
High-Speed up to 30 m/s	X	on request	on request	on request	X	×	X	X

 \Box = Standard version

 \blacktriangle = longer strokes on request

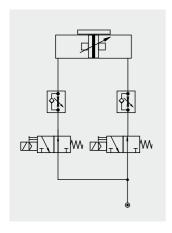
* = other temperature ranges on request

O = Option

X = not applicable

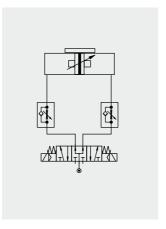
Examples

CONTROL EXAMPLES FOR OSP-P



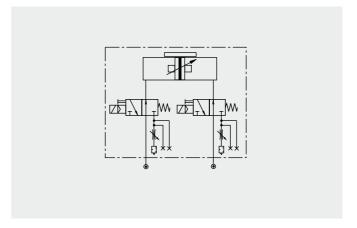
Circuit diagram for end of stroke application. Intermediate positioning is also possible.

The cylinder is controlled by two 3/2-way valves (normally open). The speed can be adjusted independantly for both directions.



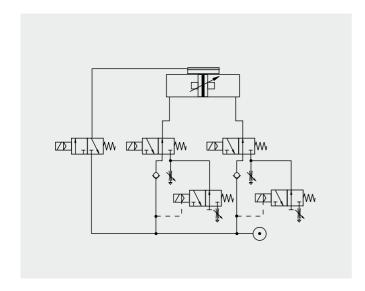
Circuit diagram for end of stroke application. Intermediate positioning is also possible.

The cylinder is controlled by a 5/3-way valve (middle position pressurized). The speed can be adjusted independently for both directions.



The optional integrated VOE Valves offer optimal control, and allow accurate

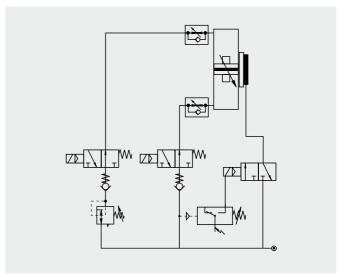
positioning of intermediate positions and the lowest possible speeds.



Fast/Slow speed cycle control with pneumatic brake for accurate positioning at high velocities.

Additional 3/2-way valves with adjustable throttle valves at the exhaust of the standard directional control valves for two displacement

speeds in each direction of the piston's travel. The valve controlling the brake is activated after the slow speed cycle is activated

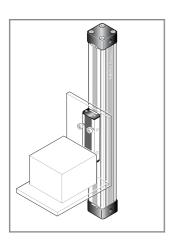


The combination of an OSP-cylinder with the passive MULTIBRAKE as shown here, allows accurate positioning and safety in case of loss of pneumatic air pressure.

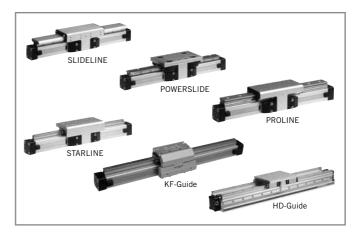
Examples

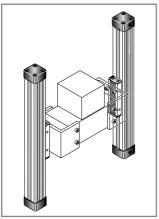
OSP-P APPLICATION EXAMPLES

ORIGA SYSTEM PLUS – rodless linear drives offer maximum flexibility for any application.



The high load capacity of the piston can cope with high bending moments without additional guides.



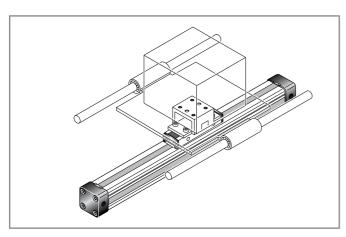


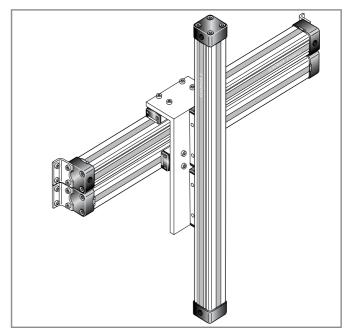
The mechanical design of the OSP-P allows synchronised movement of two cylinders.

Integrated guides offer optimal guidance for applications requiring high performance, easy assembly and maintenance free operation.

Optimal system performance by combining multi-axis cylinder combinations.

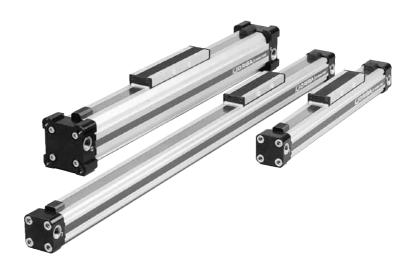
When using external guides, the clevis mounting is used to compensate for deviations in parallelism.





For further information and assembly instructions, please contact your local Parker Origa dealer.

Rodless Pneumatic Cylinders Series OSP-P



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The **System Concept** and Components

ORIGA SYSTEM PLUS - INNOVATION FROM A PROVEN DESIGN

A completely new generation of linear drives which can be simply and neatly integrated into any machine layout.

A NEW MODULAR LINEAR DRIVE **SYSTEM**

With this second generation linear drive Parker Origa offers design engineers complete flexibility. The well known ORIGA cylinder has been further developed into a combined linear actuator, guidance and control package. It forms the basis for the new, versatile ORIGA SYSTEM PLUS linear drive system.

All additional functions are designed into modular system components which replace the previous series of cylinders.

delivery) so that the air connection

can be in any desired position.

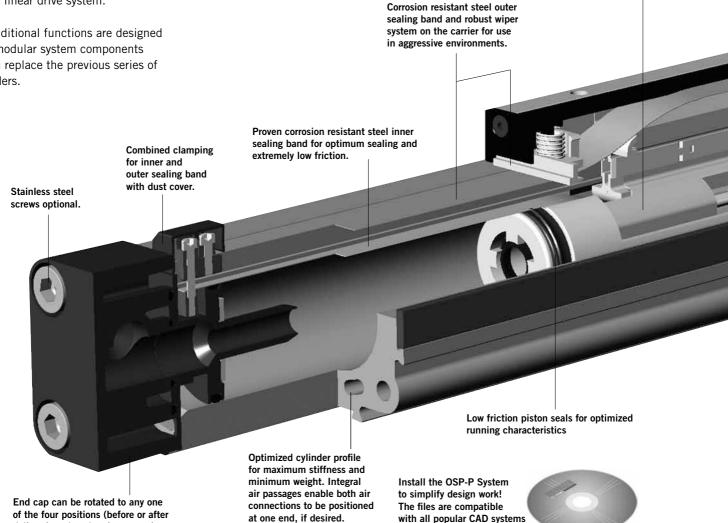
MOUNTING RAILS ON 3 SIDES

Mounting rails on 3 sides of the cylinder enable modular components such as linear guides, brakes, valves, magnetic switches etc. to be fitted to the cylinder itself. This solves many installation problems, especially where space is limited.

The modular system concept forms an ideal basis for additional customerspecific functions.

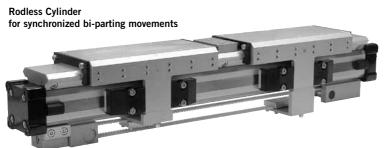
Magnetic piston as standard

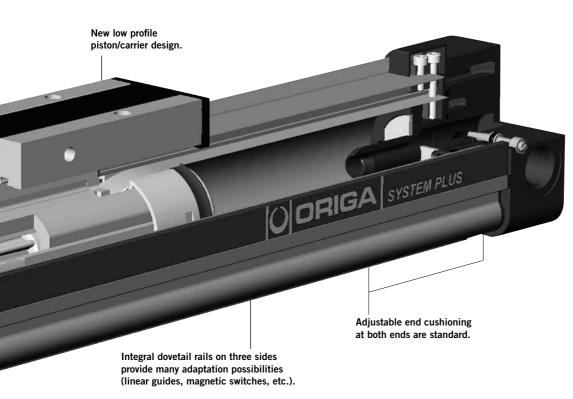
- for contactless position sensing on three sides of the cylinder.



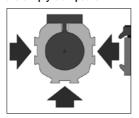
and package hardware.







Modular system components are simply clamped on.



INTEGRATED VOE VALVES The complete compact solution for optimal cylinder control.



SENSOFLEX SFI-plus incremental measuring system with 0,1 (1,0) mm resolution.



BASIC GUIDE Compact, robust plain bearing guide for medium loads.



SLIDELINE Guide system for moderate loads. Optional with Active- / Passive-Brake.



POWERSLIDE Roller guide for high loads and rough conditions.



PROLINE The compact aluminium roller guide for high loads and velocities. Optional with Active-Passive- Brake.



STARLINE Recirculating ball bearing guide for very high loads and precision.



KF GUIDE Recirculating ball bearing guide - the mounting dimensions correspond to FESTO Type: DGPL-KF



HEAVY DUTY GUIDE HD for heavy duty applications.



VARIABLE STOP ٧S The variable stop provides simple stroke limitation.



Passive pneumatic brake reacts automatically to pressure failure.



Active pneumatic brake for secure, positive stopping at any position.



Accessories

OPTIONS AND ACCESSORIES FOR SYSTEM VERSATILITY

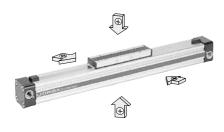
SERIES OSP-P

STANDARD VERSIONS OSP-P10 to P80

Page 15-17

Standard carrier with integral guidance. End cap can be rotated 4 x 90° to position air connection on any side.

Magnetic piston as standard. Dovetail profile for mounting of accessories and the cylinder itself.



LONG-STROKE VERSION Page 25-29

For extremely long strokes up to max. 41 m



ATEX-Version Page 35-36

For use in Ex-Areas

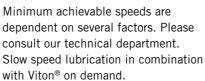


STAINLESS VERSION

For use in constantly damp or wet environments. All screws are A2 quality stainless steel (material no.1.4301 / 1.4303)



Specially formulated grease lubrication facilitates slow, smooth and uniform piston travel in the speed range from 0.005 to 0.2 m/s.



Oil free operation preferred.

VITON® VERSION

For use in an environment with high temperatures or in chemically aggressive areas.



All seals are made of Viton[®]. Sealing bands: Stainless steel.

BASIC CYLINDER OPTIONS

CLEAN ROOM CYLINDERS Page 31-34

For use in clean room applications, certified with the IPA-Certificate (to DIN EN ISO 14644-1).



The special design of the linear drive enables all emissions to be led away.

END-FACE AIR CONNECTION

Page 20

To solve special installation problems.



BOTH AIR CONNECTIONS AT ONE END

Page 21

For simplified tubing connections and space saving.



INTEGRATED VOE VALVES

Page 22

The complete compact solution for optimal cylinder control.



DUPLEX CONNECTION

Page 111

The duplex connection combines two OSP-P cylinders of the same size into a compact unit with high performance.



MULTIPLEX CONNECTION

Page 112

The multiplex connection combines two or more OSP-P cylinders of the same size into one unit.

The orientation of the carriers can be freely selected.



ACCESSORIES

MAGNETIC SWITCHES TYPE RS, ES, RST, EST

Page 113-115

For electrical sensing of end and intermediate piston positions, also in EX-Areas.



MOUNTINGS FOR OSP-P10 UP TO P80

CLEVIS MOUNTING

Page 93-94

Carrier with tolerance and parallelism compensation for driving loads supported by external linear guides.



END CAP MOUNTING

Page 95

For end-mounting of the cylinder.



MID-SECTION SUPPORT

Page 96

For supporting long cylinders or mounting the cylinder by its dovetail rails.



INVERSION MOUNTING

Page 107

The inversion mounting transfers the driving force to the opposite side, e. g. for dirty environments.



Cha	racteristics		Pressures quoted as gauge pressure						
Cha	racteristics	Symbol	Unit	Description					
Gen	eral Features	•	•						
Туре)			Rodless cylinder					
Seri	es			OSP-P					
Syst	em			Double-acting, with cushioning, position sensing capability					
Mou	inting			See drawings					
Air (Connection			Threaded					
Ambient temperature range		T _{min} T _{max}	°C °C	-10 Other temperature ranges +80 on request					
Weig	ght (mass)		kg	See table below					
Inst	allation			In any position					
Med	lium			Filtered, unlubricated compressed air (other media on request)					
Lub	rication			Permanent grease Iubrication (additional oil mist Iubrication not required) Option: special slow speed grease					
	Cylinder Profile			Anodized aluminium					
	Carrier (piston)			Anodized aluminium					
_	End caps			Aluminium, lacquered / Plastic (P10)					
Materia	Sealing bands			Corrosion resistant steel					
Mat	Seals			NBR (Option: Viton®)					
	Screws			Galvanized steel Option: stainless steel					
	Dust covers, wipers			Plastic					
Max	operating pressure	P _{max}	bar	8					

Weight (mass) kg

Cylinder series (Basic cylinder)	Weight (At 0 mm stroke	Mass) kg per 100 mm stroke
OSP-P10	0.087	0.052
OSP-P16	0.22	0.1
OSP-P25	0.65	0.197
OSP-P32	1.44	0.354
OSP-P40	1.95	0.415
OSP-P50	3.53	0.566
OSP-P63	6.41	0.925
OSP-P80	12.46	1.262

Size Comparison

P10 P16 P25	P32	P40	P50	P63	P80
	6170				

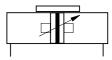
For **linear guides** see from page 47
For **magnetic switches** see from page 113
For **mountings** and **accessories** see from page 91

Rodless Pneumatic Cylinder

ø 10-80 mm



Series OSP-P..



Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

Long-Stroke Cylinders for stroke lenghts up to 41 m

(see data sheet 1.10.002E-11)

Special Versions:

- with special pneumatical cushioning system (on request)
- Clean room cylinders (see data sheet 1.10.003E)
- ATEX-Version $\langle Ex \rangle$ (see data sheet 1.10.020E)
- Stainless steel screws
- Slow speed lubrication
- Viton® seals
- · Both air connections on one end
- Air connection on the end-face
- Integrated Valves



- End cap can be rotated 4 x 90° to position air connection as desired
- Free choice of stroke length up to 6000 mm, Long-Stroke version (Ø50-80mm) for stroke lengths up to 41 m

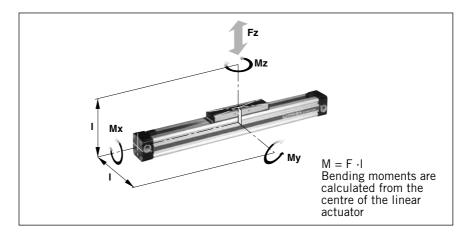
Loads, Forces and Moments

Choice of cylinder is decided by:

- Permissible loads, forces and moments
- Performance of the pneumatic end cushions. The main factors here are the mass to be cushioned and the piston speed at start of cushioning (unless external cushioning is used, e. g. hydraulic shock absorbers).

The adjacent table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation. Load and moment data are based on speeds $v \le 0.5$ m/s.

When working out the action force required, it is essential to take into account the friction forces generated by the specific application or load.



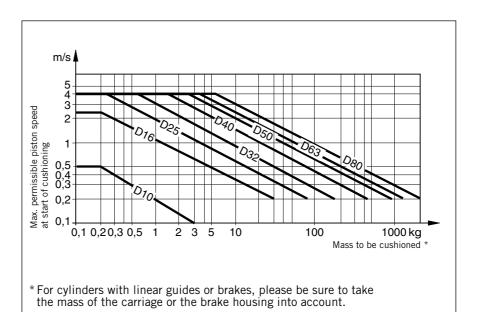
Cylinder- Series [mm Ø]	Theoretical Action Force at 6 bar [N]	effektive Action Force F _A at 6 bar [N]	max Mx [Nm]	k. Mome My [Nm]	nts Mz [Nm]	max. Load F [N]	Cushion Length [mm]	
OSP-P10	47	32	0.2	1	0.3	20	2.5 *	
OSP-P16	120	78	0.45	4	0.5	120	11	
OSP-P25	295	250	1.5	15 3		300	17	
OSP-P32	483	420	3	3 30 5		450	20	
OSP-P40	754	640	6	60	8	750	27	
OSP-P50	1178	1000	10	115	15	1200	30	
OSP-P63	1870	1550	12	200	24	1650	32	
OSP-P80	3016	2600	24	360	48	2400	39	

^{*} A rubber element (non-adjustable) is used for end cushioning. To deform the rubber element enough to reach the absolute end position would require a Δp of 4 bar!

Cushioning Diagram

Work out your expected moving mass and read off the maximum permissible speed at start of cushioning. Alternatively, take your desired speed and expected mass and find the cylinder size required.

Please note that piston speed at start of cushioning is typically ca. 50 % higher than the average speed, and that it is this higher speed which determines the choice of cylinder. If these maximum permissible values are exceeded, additional shock absorbers must be used.



If the permitted limit values are exceeded, either additional shock absorbers should be fitted in the area of the centre of gravity or you can consult us about our special cushioning system

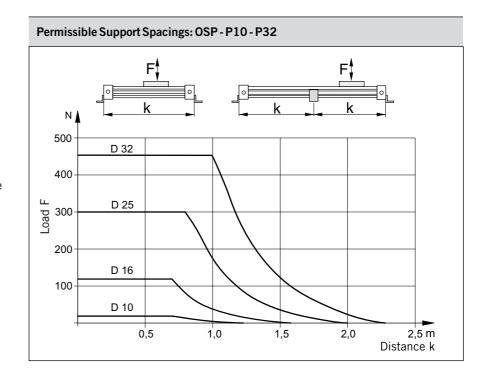
- we shall be happy to advise you on your specific application.

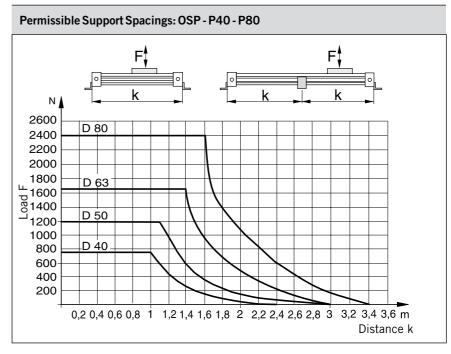
Mid-Section Supports

To avoid excessive bending and oscillation of the cylinder, mid-section supports are required dependent on specified stroke lengths and applied loads. The diagrams show the maximum possible support spacings depending on the load.

Bending up to max. 0.5 mm is permissible between supports. The midsection supports are clamped on to the dovetail profile of the cylinder tube. They are also able to take the axial forces.

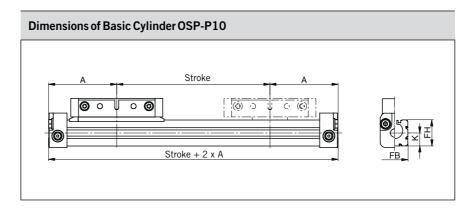
For types and dimensions see page 96





Cylinder Stroke and Dead Length A

- Free choice of stroke length up to 6000 mm in 1 mm steps.
- Longer strokes on request



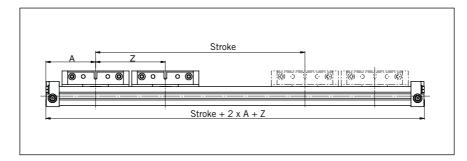
Tandem Cylinder

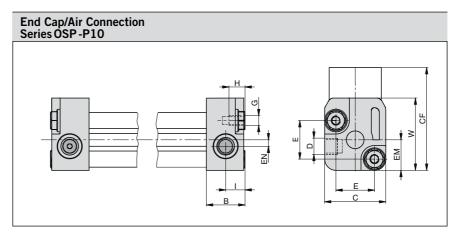
Two pistons are fitted: dimension "Z" is optional. (Please note minimum distance "Zmin").

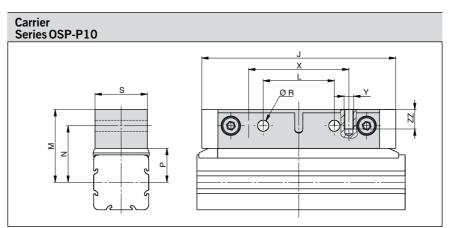
- Free choice of stroke length up to 6000 mm in 1 mm steps
- Longer strokes on request
- Stroke length to order is stroke + dimension "Z"

Please note:

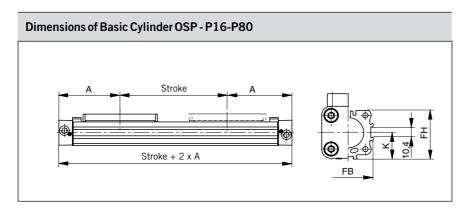
To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.





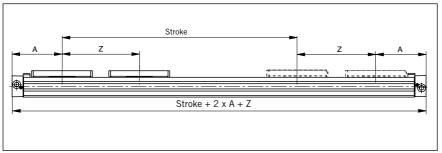


Dimension	Dimension Table (mm)																									
Cylinder Series	A	В	С	D	E	G	Н	I	J	K	L	М	N	P	R	S	W	X	Y	Z min	CF	EM	EN	FB	FH	ZZ
OSP-P10	44.5	12	19	M5	12	М3	5	6	60	8.5	22	22.5	17.5	10.5	3.4	16	22.5	31	М3	64	32	9.5	2	17	17	6



Cylinder Stroke and Dead Length A

- Free choice of stroke length up to 6000 mm in 1 mm steps.
- Longer strokes on request.



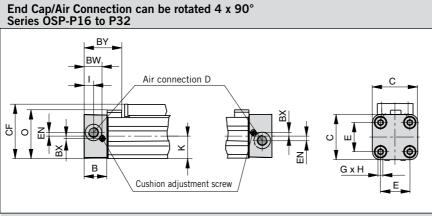
Tandem Cylinder

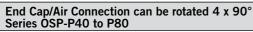
Two pistons are fitted: dimension "Z" is optional. (Please note minimum distance "Zmin").

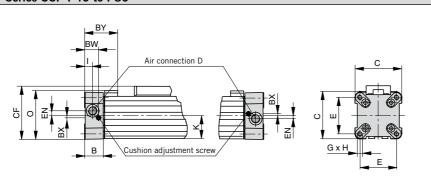
- Free choice of stroke length up to 6000 mm in 1 mm steps
- Longer strokes on request
- Stroke length to order is stroke + dimension "Z"

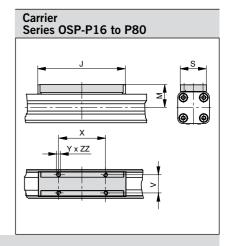
Please note:

To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.









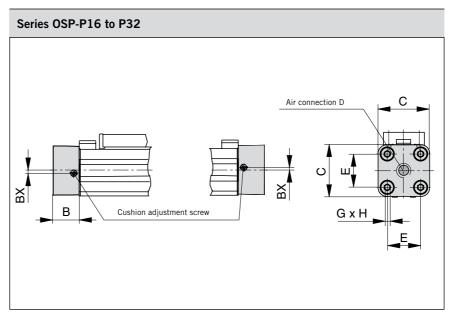
Dimension Table (mm)

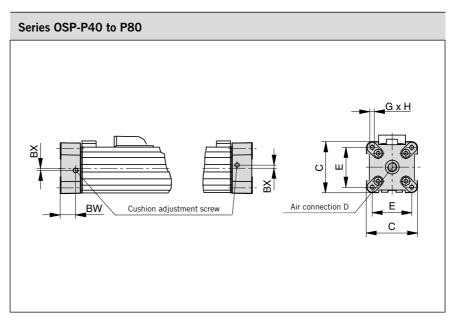
Cylinder Series	A	В	С	D	Ε	G	Н	I	J	K	М	0	S	V	X	Y	Z min	BW	ВХ	ВҮ	CF	EN	FB	FH	ZZ
OSP-P16	65	14	30	M5	18	М3	9	5.5	69	15	23	33.2	22	16.5	36	M4	81	10.8	1.8	28.4	38	3	30	27.2	7
OSP-P25	100	22	41	G1/8	27	M5	15	9	117	21.5	31	47	33	25	65	M5	128	17.5	2.2	40	52.5	3.6	40	39.5	8
OSP-P32	125	25.5	52	G1/4	36	M6	15	11.5	152	28.5	38	59	36	27	90	M6	170	20.5	2.5	44	66.5	5.5	52	51.7	10
OSP-P40	150	28	69	G1/4	54	M6	15	12	152	34	44	72	36	27	90	M6	212	21	3	54	78.5	7.5	62	63	10
OSP-P50	175	33	87	G1/4	70	M6	15	14.5	200	43	49	86	36	27	110	M6	251	27	-	59	92.5	11	76	77	10
OSP-P63	215	38	106	G3/8	78	M8	21	14.5	256	54	63	107	50	34	140	M8	313	30	-	64	117	12	96	96	16
OSP-P80	260	47	132	G1/2	96	M10	25	22	348	67	80	133	52	36	190	M10	384	37.5	-	73	147	16.5	122	122	20

Air Connection on the End-face

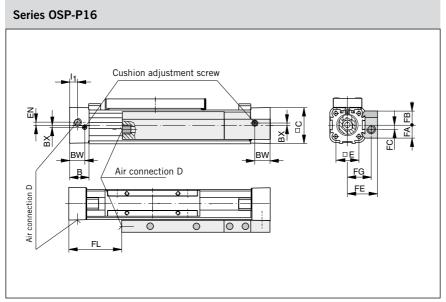
In some situations it is necessary or desirable to fit a special end cap with the air connection on the end-face instead of the standard end cap with the air connection on the side. The special end cap can also be rotated 4 x 90° to locate the cushion adjustment screw as desired. Supplied in pairs.







Dimension 1	Table (mm)							
Cylinder Series	В	С	D	E	G	Н	вх	BW
OSP-P16	14	30	M5	18	M3	9	1.8	10.8
OSP-P25	22	41	G1/8	27	M5	15	2.2	17.5
OSP-P32	25.5	52	G1/4	36	M6	15	2.5	20.5
OSP-P40	28	69	G1/4	54	M6	15	3	21
OSP-P50	33	87	G1/4	70	M6	15	-	27
OSP-P63	38	106	G3/8	78	M8	21	_	30
OSP-P80	47	132	G1/2	96	M10	25	_	37.5



Series OSP-P25 Air connection D Cushion adjustment screw B Air connection D G x H 2 E E

Series OSP-P32 to P80 OSP-P40 to P80 OSP-P32 Air connection D Cushion adjustment screw BW B Cushion adjustment screw

Both Air Connections at One End

A special end cap with both air connections on one side is available for situations where shortage of space, simplicity of installation or the nature of the process make it desirable. Air supply to the other end is via internal air passages (OSP-P25 to P80) or via a hollow aluminium profile fitted externally (OSP-P16).

In this case the end caps cannot be rotated.



Please note:

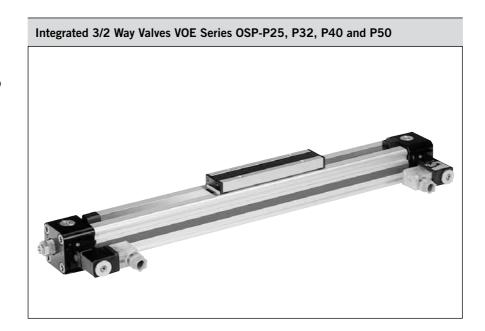
When combining the OSP-P16 single end porting with inversion mountings, RS magnetic switches can only be mounted directly opposite to the external air-supply profile.

Dimension Table	(mm)																			
Cylinder Series	В	С	D	E	G	Н	I ₁	I ₂	вх	BW	EN	EN ₁	EN ₂	FA	FB	FC	FE	FG	FL	FN
OSP-P16	14	30	M5	18	МЗ	9	5.5	-	1.8	10.8	3	_	-	12.6	12.6	4	27	21	36	-
OSP-P25	22	41	G1/8	27	M5	15	9	-	2.2	17.5	-	3.6	3.9	-	-	-	_	-	-	-
OSP-P32	25.5	52	G1/8	36	M6	15	12.2	10.5	-	20.5	-	-	-	_	-	-	-	-	-	15.2
OSP-P40	28	69	G1/8	54	M6	15	12	12	_	21	-	-	-	-	-	-	-	-	-	17
OSP-P50	33	87	G1/4	70	M6	15	14.5	14.5	_	27	_	_	-	_	_	_	_	_	_	22
OSP-P63	38	106	G3/8	78	M8	21	16.5	13.5	-	30	-	-	-	-	-	_	_	_	-	25
OSP-P80	47	132	G1/2	96	M10	25	22	17	-	37.5	-	-	-	-	-	-	-	-	-	34.5

* Versions of air connection positions 1=>1 or 2=>2, the unused connection must be closed!

Integrated 3/2 Way Valves VOE

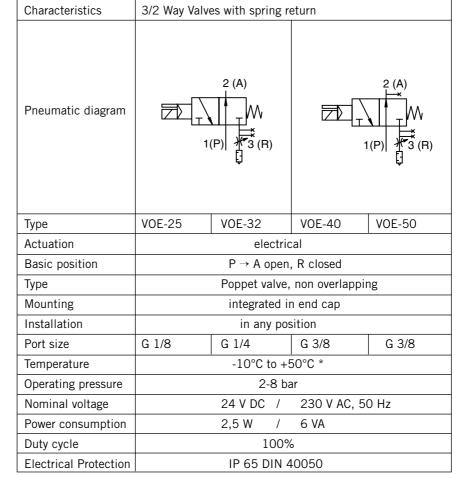
For optimal control of the OSP-P cylinder, 3/2 way valves integrated into the cylinder's end caps can be used as a compact and complete solution. They allow for easy positioning of the cylinder, smooth operation at the lowest speeds and fast response, making them ideally suited for the direct control of production and automation processes.

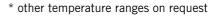


Characteristics 3/2 Way Valves VOE

Characteristics:

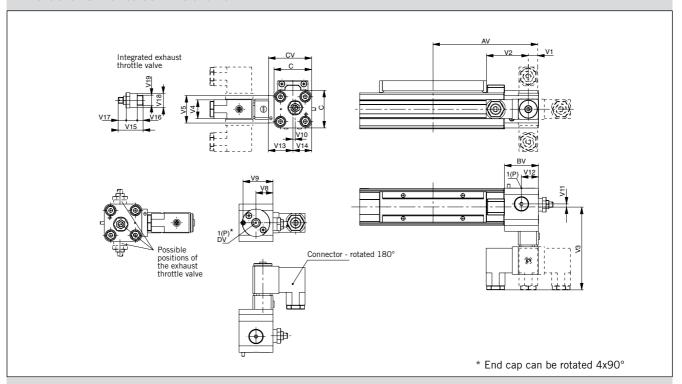
- Complete compact solution
- Various connection possibilities:
 Free choice of air connection with rotating end caps with VOE valves, Air connection can be rotated 4 x 90°,
- Solenoid can be rotated 4 x 90°, Pilot valve can be rotated 180°
- High piston velocities can be achieved with max. 3 exhaust ports
- Minimal installation requirements
- Requires just one air connection per valve
- Optimal control of the OSP-P cylinder
- Excellent positioning characteristics
- Integrated operation indicator
- Integrated exhaust throttle valve
- Manual override indexed
- Adjustable end cushioning
- Easily retrofitted please note the increase in the overall length of the cylinder!







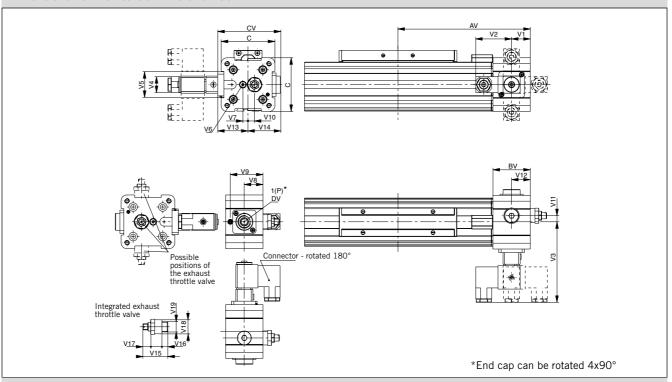
Dimensions VOE Valves OSP-P25 and P32



Dimension Table (mm)

Cylinder Series	AV	BV	С	cv	DV	V1	V2	V3	V4	V 5	V8	V9	V10	V11	V12	V13	V14	V15	V16	V17	V18	V19
OSP-P25	115	37	41	47	G1/8	11	46	90.5	22	30	18.5	32.5	2.5	3.3	18.5	26.5	20.5	24	5	4	14	G1/8
OSP-P32	139	39.5	52	58	G1/4	20.5	46	96	22	32	20.5	34.7	6	5	20.5	32	26	32	7.5	6	18	G1/4

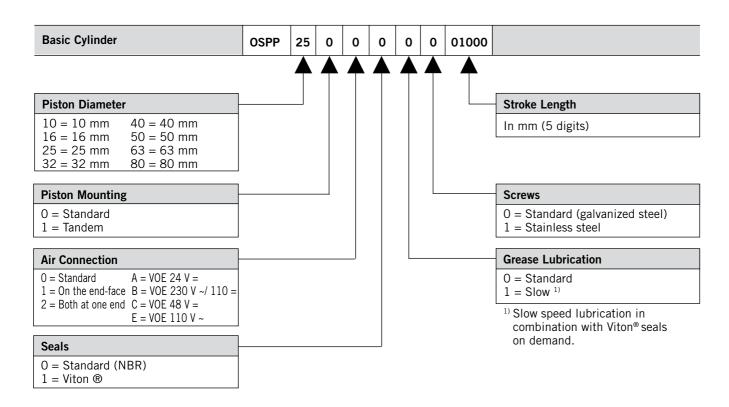
Dimensions VOE Valves OSP-P40 and P50



Dimension Table (mm)

Cylinder Series	AV	в۷	С	cv	DV	V1	V2	V3	V 4	V 5	V6	V 7	V8	V9	V10	V11	V12	V13	V14	V15	V16	V17	V18	V19
OSP-P40	170	48	69	81	G3/8	24	46	103	22	33	M5	6.7	24	42	8.3	8.3	24	39	42	32	7.5	6	18	G1/4
OSP-P50	190	48	87	82	G3/8	24	46	102	22	33	M5	4.5	24	42	12.2	12.2	24	38	44	32	7.5	6	18	G1/4

Order Instructions - Basic Cylinder



Accessories - please order separately

Description	Further information see
Clevis Mounting	Page 93-94
End Cap Mountings	Page 95
Mid-Section Support	Page 96
Inversion Mounting	Page 107
Adaptor Profile	Page 108
T-Slot Profile	Page 109
Adaptor Profile	Page 110
Duplex Connection	Page 111
Multiplex Connection	Page 112
Magnetic Switches	Page 113-120
Cable Cover	Page 116

Chai	racteristics			Pressures quoted as gauge pressure
Char	racteristics	Symbol	Unit	Description
Gen	eral Features			
Туре	:			Rodless cylinder
Serie	es			OSP-P
Syst	em			Double-acting, with cushioning, position sensing capability
Mou	nting			See drawings
Air C	Connection			Threaded
Amb temp rang	perature	T _{min} T _{max}	ိုင	+10 Other temperature ranges +40 on request
Weig	ght (mass)		kg	See table below
Insta	allation			vertical, horizontal (piston at top or at bottom)
Med	ium			Filtered, unlubricated compressed air (other media on request)
Lubi	rication			Permanent grease lubrication (additional oil mist lubrication not required) Option: special slow speed grease
	Cylinder Profile			Anodized aluminium
	Carrier (piston)			Anodized aluminium
_	End caps			Anodized aluminium
Materia	Sealing bands			Corrosion resistant steel
Mat	Seals			NBR (Option: Viton®)
	Screws			Galvanized steel Option: stainless steel
	Dust covers, wipers			Plastic
Max.	operating pressure	P _{max}	bar	8
Max	. speed	v	m/s	2

Weight (mass) kg		
Cylinder series (Basic cylinder)	Weight (At 0 mm stroke	Mass) kg per 100 mm stroke
OSP-P50LS	3,53	0,566
OSP-P63LS	6,41	0,925
OSP-P80LS	12,46	1,262

P50 P63 P80

For magnetic switches see from page 113 Accessories see from page 91

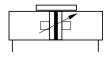
Rodless Pneumatic Cylinder

Ø 50-80 mm



Long-Stroke Cylinder for strokes up to 41 m

Series OSP-P..LS



Standard Versions:

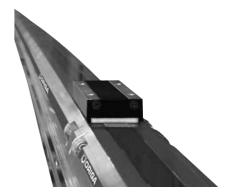
- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

Special Versions:

- Stainless steel screws
- Slow speed lubrication
- Viton® seals

Options:

- Displacement measuring system SFI-plus
- Active Brake AB..



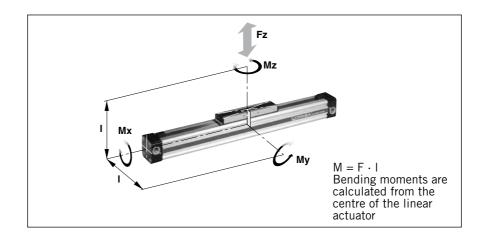
Loads, Forces and Moments

Choice of cylinder is decided by:

- permissible loads, forces and moments
- performance of the pneumatic end cushions. The main factors here are the mass to be cushioned and the piston speed at start of cushioning (unless external cushioning is used, e. g. hydraulic shock absorbers).

The adjacent table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation. Load and moment data are based on speeds $v \le 0.5$ m/s.

When working out the action force required, it is essential to take into account the friction forces generated by the specific application or load.

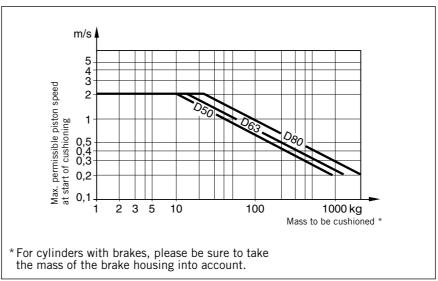


Cylinder- Series [mm Ø]	Theoretical Action Force at 6 bar [N]	effektive Action Force F _A at 6 bar [N]	max. N Mx [Nm]	loments My Nm]	Mz [Nm]	max. Load F [N]	Cushion Length [mm]
OSP-P50LS	1178	1000	10	115	15	1200	30
OSP-P63LS	1870	1550	12	200	24	1650	32
OSP-P80LS	3016	2600	24	360	48	2400	39

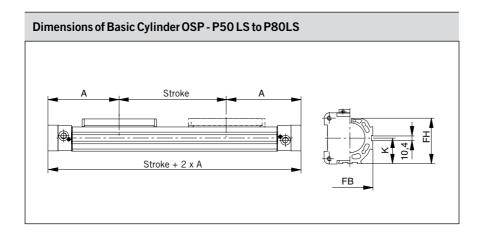
Cushioning Diagram

Work out your expected moving mass and read off the maximum permissible speed at start of cushioning. Alternatively, take your desired speed and expected mass and find the cylinder size required.

Please note that piston speed at start of cushioning is typically ca. 50 % higher than the average speed, and that it is this higher speed which determines the choice of cylinder. If these maximum permissible values are exceeded, additional shock absorbers must be used.



If the permitted limit values are exceeded, additional shock absorbers should be fitted in the area of the centre of gravity .



Stroke A Z A Stroke + 2 x A + Z

Air connection D Cushion adjustment screw Note: End caps are not turnable.

Cylinder Stroke and Dead Length A

• Free choice of stroke length up to 41.000 mm in 1 mm steps

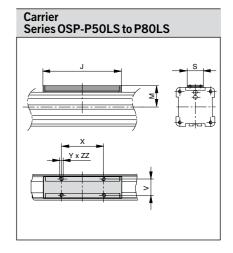
Tandem Cylinder

Two pistons are fitted: dimension "Z" is optional. (Please note minimum distance "Zmin").

- Free choice of stroke length up to 41.000 mm in 1 mm steps
- Stroke length to order is stroke + dimension "Z"

Please note:

To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.



Dimensio	n Tab	le (m	m)																			
Cylinder Series	A	В	С	D	E	G	Н	I	J	K	М	S	V	X	Υ	Z _{min}	BW	CF	EN	FB	FH	ZZ
OSP-P50LS	200	58	87	G1/4	70	M6	15	39.5	200	43	49	36	27	110	M6	251	52	92.5	10	76	77	10
OSP-P63LS	250	73	106	G3/8	78	M8	21	49.5	256	54	63	50	34	140	M8	313	65	117	12	96	96	16
OSP-P80LS	295	82	132	G1/2	96	M10	25	57	348	67	80	52	36	190	M10	384	72.5	147	16.5	122	122	20

Linear Drive Accessories Ø 50-80 mm Mid-Section Support



E1, E1L

For linear drive
• Series OSP-P..LS

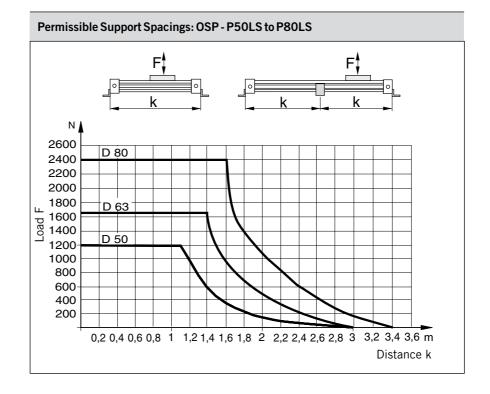
Note on Types E1 and E1L (P50LS – P80LS):

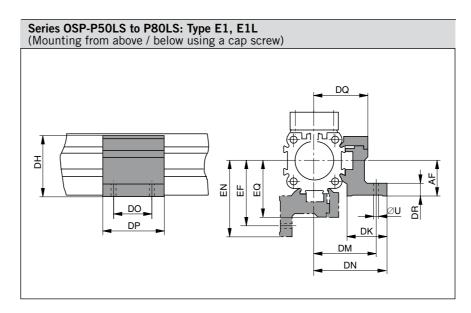
The mid-section support can also be mounted on the underside of the actuator, in which case its distance from the centre of the actuator is different.

For mounting the Long-Stroke cylinder, a mid-section support Type E1 (fixed support) is required. Depending on the stroke length and the load, additional E1L supports (movable supports) may be required.

For permissible support spacings see diagram.

Stainless steel version on request.





Dimension Ta	ble (mr	n) Serie	s OSP	-P50LS	to P80L	S				
Series	R	U	AF	DF	DH	DK	DM	DN	DO	DP
OSP-P50LS	M6	7	48	40	71	34	59	67	45	60
OSP-P63LS	M8	9	57	47.5	91	44	73	83	45	65
OSP-P80LS	M10	11	72	60	111.5	63	97	112	55	80



Series	DQ	DR	DT	EF	ЕМ	EN	EQ	Order No. Type E1 fixed support	Order No. Type E1L movable support
OSP-P50LS	52	10	11	64	45	72	57	20163	21352
OSP-P63LS	63	12	16	79	53.5	89	69	20452	21353
OSP-P80LS	81	15	25	103	66	118	87	20482	21354

${\bf Order\ Instructions-Long-Stroke\ Cylinder}$

Note:

Assembly and commissioning of the Long-Stroke cylinder is carried out on site by ORIGA technical personnel.

For more information on ordering and installation please contact your sales or customer service partner.

Accessories - please order separately

Description	Further information see
Clevis Mounting	Page 94
End Cap Mountings	Page 95
Mid-Section Support	Page 28
Inversion Mounting	Page 107
Adaptor Profile	Page 108
T-Slot Profile	Page 109
Connection Profile	Page 110
Magnetic Switches	Page 113-123
Cable Cover	Page 116

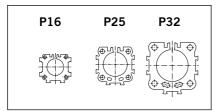
Char	acteristics		Pressure quoted as gauge pressure				
Char	acteristics	Symbol	Unit	Description			
Gene	eral Features						
Туре				Rodless Cylinder			
Serie	es			OSP-P			
Syste	em			Double-acting, with cushioning, position sensing capability			
Mou	nting			see drawings			
Airc	onnection			Threaded			
Ambient and medium temperature range		T T _{min} T _{max}	°C °C	-10 – other temperature ranges +80 on request			
Weig	Weight (Mass)		kg	See table below			
Insta	ıllation			In any positon			
Med	Medium			Filtered, unlubricated compressed air (other media on request)			
Lubr	Lubrication			Permanent grease lubrication (additional oil mist lubrication not required) Option: special slow speed grease			
	Cylinder profile			Anodized aluminium			
	Carrier (piston)			Anodized aluminium			
<u>a</u>	End caps			Aluminium, lacquered			
ateri	Sealing bands			Corrosion resistant steel			
Ĕ	Seals			NBR (Option: Viton®)			
	Screws			Stainless steel			
	Covers			Anodized aluminium			
	Guide plate			Plastic			
Max.	Max. operating pressure*		bar	8			

^{*} Pressure quoted as gauge pressure

Weight (Mass) kg

Cylinder series (basic cylinder)	Weight (Mass) kg at 0 mm stroke per 100 mm stroke						
OSP-P16	0.22	0.1					
OSP-P25	0.65	0.197					
OSP-P32	1.44	0.354					

Size Comparison



Clean Room Cylinder Ø 16 – 32 mm Rodless Cylinder certified to

DIN EN ISO 14644-1



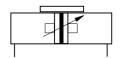
Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing
- Stainless steel screws

Special Versions:

- Slow speed lubrication
- Viton® seals

Series OSP-P..



Features:

- Clean room classification ISO Class 4 at v_m = 0.14 m/s ISO Class 5 at v_m = 0.5 m/s
 suitable for smooth slow speed
- suitable for smooth slow speed operation up to v_{min} = 0.005 m/s
 optional stroke length up to
- optional stroke length up to 1200 mm (longer strokes on request)
- Low maintenance
- Compact design with equal force and velocity in both directions
- Aluminium piston with bearing rings to support high direct and cantilever loads



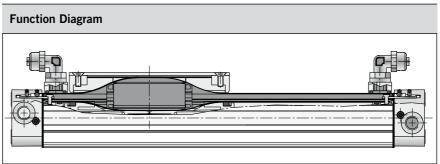
Certification

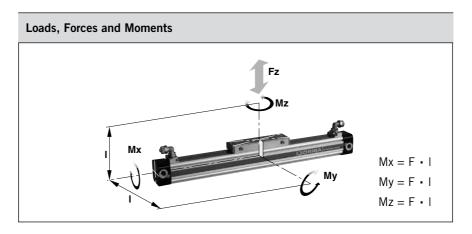
Based on the Parker Origa rodless cylinder, proven in world wide markets, Parker Origa now offers the only rodless cylinder on the market with a certification from IPA Institute for the cleanroom specification according to DIN EN ISO 14644-1.



Function:

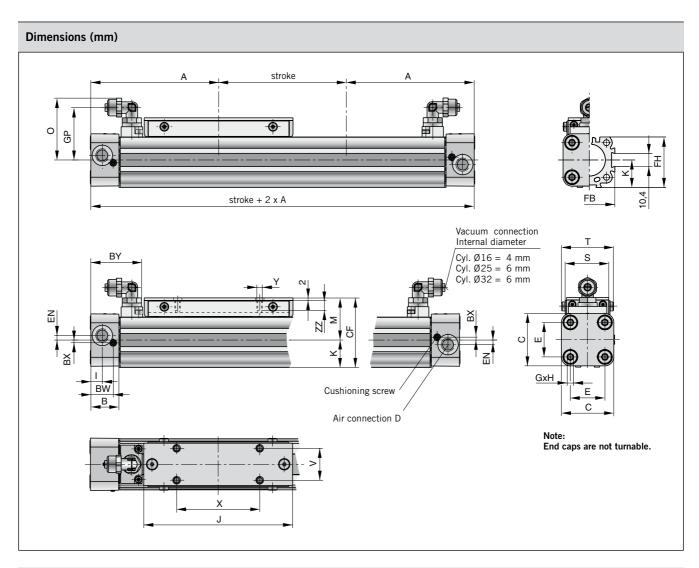
The clean room cylinders of the ORIGA SYSTEM PLUS (OSP-P) combines the efficiency of the Parker Origa slot seal system with vacuum protection against progressive wear and contamination from the sliding components. A partial vacuum drawn between inner and outer sealing bands prevents emission into the clean room. To achieve the necessary vacuum a suction flow of ca. 4 m³/h is required.





Cylinder Series [mmØ]	Effective Force at 6 bar [N]	Max. Mom		Max. Load Fz [N]	Cushion length [mm]	
OSP-P16	78	0.45	4	0.5	120	11
OSP-P25	250	1.5	15	3.0	300	17
OSP-P32	420	3.0	30	5.0	450	20

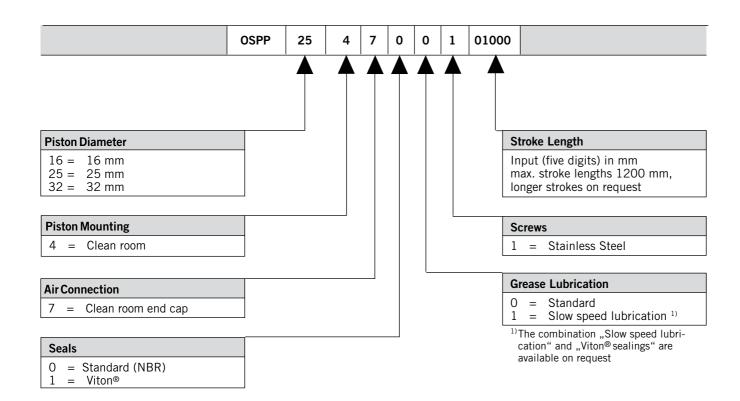
Load and moment data are based on speeds $v \le 0.2$ m/s. The adjacent table shows the maximum values for light, shock-free operation which must not be exceeded even in dynamic operation.



Dimension Table (mm)													
Cylinder Series	Α	В	С	D	E	G	Н	I	J	К	М	0	s
OSP-P16	65	14	30	M5	18	МЗ	9	5.5	69	15	25	31	24
OSP-P25	100	22	41	G1/8	27	M5	15	9	117	21.5	33	48.5	35
OSP-P32	125	25.5	52	G1/4	36	M6	15	11.5	152	28.5	40	53.6	38

Cylinder Series	Т	V	X	Υ	BW	вх	ВҮ	CF	EN	FB	FH	GP	ZZ
OSP-P16	29.6	16.5	36	M4	10.8	1.8	28.5	40	3	30	27.2	25.7	7
OSP-P25	40.6	25	65	M5	17.5	2.2	40.5	54.5	3.6	40	39.5	41	8
OSP-P32	45	27	90	M6	20.5	2.5	47.1	68.5	5.5	52	51.7	46.2	10

Order Instructions Basic Cylinders – Clean Room Cylinders



Accessories - please order separately

Benennung	Further information see
End Cap Mountings	Page 95
Mid-Section Support	Page 96
Adaptor Profile	Page 108
T-Slot Profile	Page 109
Connection Profile	Page 110
Magnetic Switches	Page 113-120
Cable Cover	Page 116

Informations for ATEX-Directives

The rodless pneumatic cylinders of Parker Origa are the first linear drive unit, for that Ex range in the group of equipment II, Category 2 GD are certified.

Detail informations for use pneumatic components in Ex-Areas see leaflet A5P060E "EU Directive 94/9/ EG (ATEX 95) for Pneumatic Components".

Components for **EX-Areas**



Technical Data (deviant to the Standard Cylinder)

Pressure quoted as gauge pressure

Characteristics	Symbol	Unit	Description
Ambient temperature range	T _{min}	°C °C	-10 +60
Max. switching frequency		Hz	1 (double stroke/s) Basic cylinder 0.5 (1stroke/s) Cylinder with guide
Operating pressure range	p _{max}	bar	Max. 8
Max. speed	V _{max}	m/s	3 Basic cylinder 2 Cylinder with guide
Medium			Filtered, unlibricated compressed air – free from water and dirt to ISO 8573-1 Solids: Class 7 particle size < 40 µm for Gas Water content: pressure dew point +3 °C, class 4, but at least 5 °C below minimum operating temperature
Noise level		dB(A)	70
Information for materials			Aluminium: see data sheet "Material"
			Lubrication: see security data sheet "Grease for use in Cylinder with guides"
			Sealing bands: Corrosion resistant steel

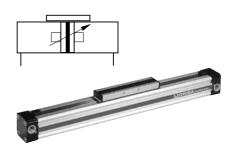
For all other details for dimensions, weights, allowable loads, cushioning diagrams and accessories see data sheets in this catalogue.

Equipment Group II Categorie 2GD											
Rodless cylinder: Il 2GD c T4 T135°C -10°C Ta +60°C											
Series	Size	Stroke range	Accessories								
OSP-P	Ø 10 to 80	1– 6000 mm	Mountings programme								
SLIDELINE	Ø 16 to 80	1– 5500 mm	Mountings programme								



Rodless Cylinder ø 10 - 80 mm **Basic Cylinder**

Series: OSP-PATEX

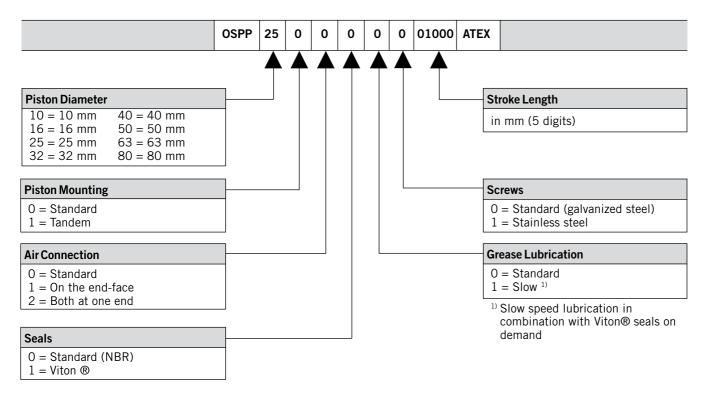


Plain Bearing Guide SLIDELINE ø 16 – 80 mm

Series: SL -..ATEX



For basic cylinder see page 15-24
For plain bearing guide SLIDELINE see page 49-50
For mountings and accessories see page 91-110



Plain bearing guide SLIDELINE – Series SL..ATEX – the order its only possible in combination with the basic cylinder OSP-P..ATEX!

for Linear Drive	Order instruction * Type Order No.										
	Турс	Oraci No.									
OSP-P16ATEX	SL-16ATEX	20341									
OSP-P25ATEX	SL-25ATEX	20342									
OSP-P32ATEX	SL-32ATEX	20196									
OSP-P40ATEX	SL-40ATEX	20343									
OSP-P50ATEX	SL-50ATEX	20195									
OSP-P63ATEX	SL-63ATEX	20853									
OSP-P80ATEX	SL-80ATEX	21000									

^{*} corrosion resistant version on request

Accessories - please order separately

Description	Further information see
Clevis Mounting Ø 16 to Ø 80 mm	Page 93, 94
End Cap Mounting for OSP-P Basic Cylinder	Page 95
End Cap Mounting for OSP-P Basic Cylinder with SLIDELINE	Page 98
Mid-Section Support for OSP-P Basic Cylinder	Page 96
Mid-Section Support for OSP-P Basic Cylinder with SLIDELINE	Page 99
Inversion Mounting	Page 107
Adaptor Profile	Page 108
T-Slot Profile	Page 109
Adaptor Profile	Page 110
Magnetic Switches ATEX-Version	Page 121-123
Cable Cover	Page 116

Characteristics										
Characteristics	Symbol	Unit	Description							
General Features			•							
Туре			Rodless cylinder for synchronized bi-parting movements							
Series			OSP-P							
System			Double acting with end cushioning For contactless position sensing							
Guide			Slideline SL40							
Synchronization			Toothed belt							
Mounting			See drawings							
Ambient temperature range	T _{min}	°C °C	-10 +60							
Weight (Mass)		kg	see page 38							
Medium			Filtered, unlubricated compressed air (other media on request)							
Lubrication			Special slow speed grease – additional oil mist lubrication not required							
Material										
Toothed Belt			Steel-corded polyurethane							
Belt wheel			Aluminium							
Operating pressure range	p _{max}	bar	6							
Cushioning middle position			Elastic buffer							
Max. Speed	V _{max}	m/s	0.2							
Max. stroke of each stroke		mm	500							
Max. mass per guide carrier		kg	25							
Max. moments on guide carrier										
lateral moment	Mx _{max}	Nm	25							
axial moment	My _{max}	Nm	46							
rotating moment	Mz _{max}	Nm	46							
For more technical info		e page 15	5-17,19 and 49-50							

Applications Gripping – outside Gripping – underneath Door opening and closing

For Magnetic Switches see page 113-120

Rodless Cylinder Ø 40 mm

for synchronized bi-parting movements

Type OSP-P40-SL-BP



Features:

- Accurate bi-parting movement through toothed belt synchronization
- Optimum slow speed performance
- Increased action force
- Anodized aluminium guide rail with prism-form slideway arrangement
- Adjustable polymer slide units
- Combined sealing system with polymer and felt elements to remove dirt and lubricate the slideway
- Integrated grease nipples for guide lubrication

Applications:

- Opening and closing operations
- Gripping of workpieces outside
- Gripping of hollow workpieces inside
- Gripping underneath larger objects
- Clamping force adjustable via pressure regulator



Weight (mass) kg						
Cylinder series	Weight (Mass) kg					
(Basic cylinder)	At 0 mm stroke	per 100 mm stroke				
OSP-P40-SL-BP	10.33	2.13				

Function:

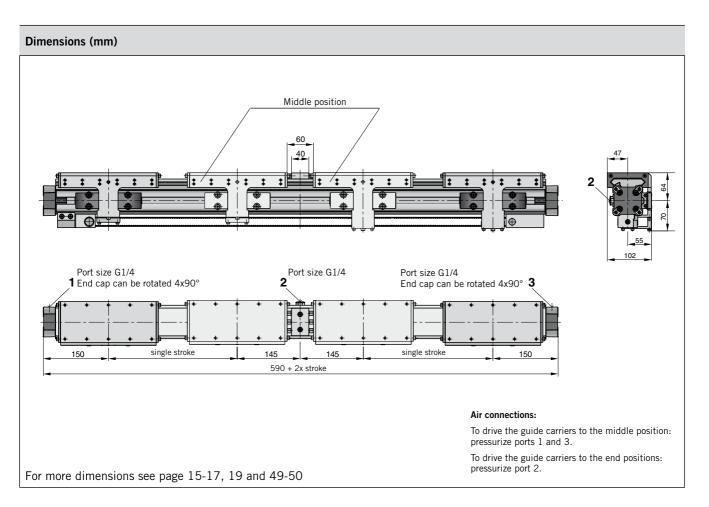
The OSP-P40-SL-BP bidirectional linear drive is based on the OSP-P40 rodless pneumatic cylinder and adapted SLIDELINE SL40 polymer plainbearing guides.

Two pistons in the cylinder bore are connected via yokes and carriers to the SLIDELINE guide carriers, which handle the forces and moments generated.

The bi-parting movements of the guide carriers are accurately synchronized by a recirculating toothed belt.

The two pistons are driven from the middle to the end positions via a common G1/4 air connection in the middle of the cylinder, and are driven from the end positions to the middle via an air connection in each end cap.

End position cushioning is provided by adjustable air cushioning in the end caps, and middle position cushioning by rubber buffers.



Order Instructions		
Description	Туре	Order No.
Rodless cylinder for synchronized bi-parting movements	OSP-P40-SL-BP	21315

Note: Order stroke = $2 \times \text{single stroke}$

Chai	racteristics			Pres	sures quoted as gauge pressure	
Char	racteristics	Symbol	Unit	Desc	ription	
Gen	eral Features		•			
Туре	?			Rodl	ess cylinder	
Serie	es			OSP	P-BG	
Syst	em			Double-acting, with cushioning, position sensing capability		
Mou	nting			Seed	drawings	
AirC	Connection			Thre	aded	
/~	oient perature ge	T _{min}	ိုင	-10 +80	- Other temperature ranges on request	
Weig	ght (mass)		kg	Seet	able below	
Insta	allation			free		
Med	ium			Filte (othe	red, unlubricated compressed air er media on request)	
Lubi	rication			(add not re	nanent grease lubrication itional oil mist lubrication equired) on: special slow speed grease	
	Cylinder Profile			Anoc	lized aluminium	
	Carrier, (piston)			Anoc	lized aluminium	
_	End caps			AI, ca	talytically coated	
Materia	Sealing bands			Corro	osion resistant steel	
Mat	Seals			NBR	(Option: Viton®)	
	Screws				anized steel on: stainless steel	
	Dust covers, wipers			Plast	tic	
Max.	operating pressure	p _{max}	bar	8		

Weight (Mass) kg												
Cylinder series	Weight (Mass) [kg]											
(basic cylinder)	at 0 mm stroke	per 100 mm stroke										
OSPP-BG25	1.09	0.22										
OSPP-BG32	2.26	0.38										
OSPP-BG40	3.52	0.41										

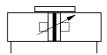
BG25 BG32 BG40 The state of t

Plain Bearing BASIC GUIDE

ø 25 - 40 mm



Series OSPP-BG



Standard Versions:

- Double-acting with adjustable end cushioning
- With magnetic piston for position sensing

Special Versions:

- Stainless steel screws
- Slow speed lubrication
- Viton® seals
- Both air connections on one end
- Air connection on the end-face
- Integrated Valves



- End cap can be rotated 4 x 90° to position air connection as desired
- Free choice of stroke length up to 6000 mm

Plain Bearing BASIC GUIDE



Size BG 25 to 40 Compact, robust plain bearing guide for medium loads

• Series OSP-P

Features:

- Compact: guide rail integrated in cylinder profile tube
- Robust: wiper system and grease nipples for long service life
- · smooth operation
- simple to (re-) adjust
- Integrated grease nipples
- Any length of stroke up to 6000 mm (longer strokes on request)

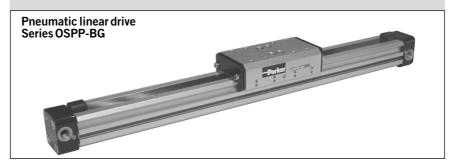
Options:

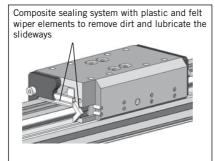
- Corrosion resistant version available on request
- VOE-Valves

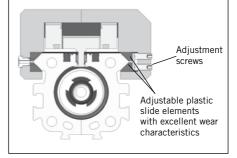
Accessories:

- Mid-Section Support
- End Cap Mountings
- Magnetic Switches

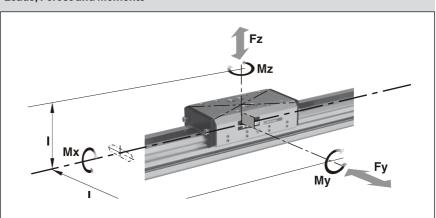
Versions







Loads, Forces and Moments



Technical Data

The table shows the maximum permis sible values for smooth operation, which should not be exceeded even under dynamic conditions.

The load and moment gures apply to speeds v < 0.2 m/s.

* Please note:

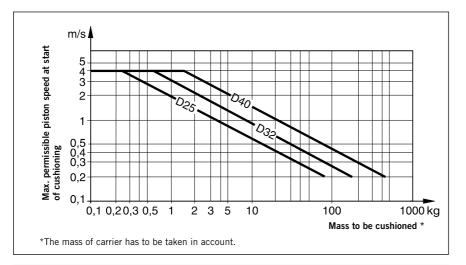
In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{\text{Fy}}{\text{Fy}_{\text{max}}} + \frac{\text{Fz}}{\text{Fz}_{\text{max}}} \leq 1$$

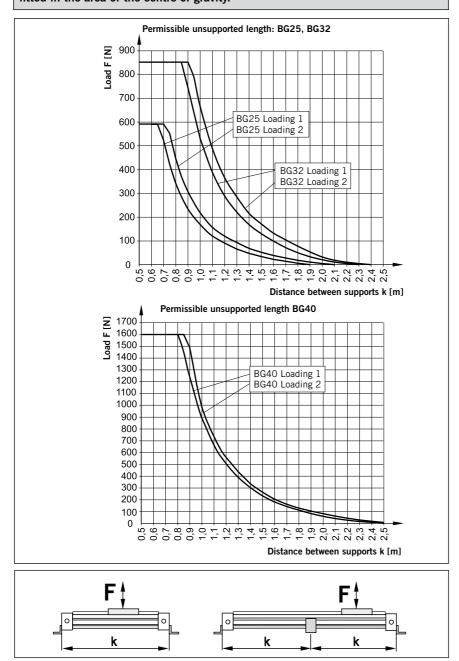
The sum of the loads should not exceed 1.

Series	Max	. Mom [Nm]	ents	Max. Load [Nm]		asic Guide (g]	Mass * of guide	Cushion Lengh
	Mx	My	Mz	Fy, Fz	at 0 mm stroke	per 100 mm stroke	carriage [kg]	[mm]
BG25	10	28	28	590	1.09	0.22	0.29	17
BG32	17	43	43	850	2.26	0.38	0.69	20
BG40	39	110	110	1600	3.52	0.41	1.37	27

Mountings see page 44



If the permitted limit values are exceeded, additional shock absorbers should be fitted in the area of the centre of gravity.



Cushioning Diagram

Work out your expected moving mass and read off the maximum permissible speed at start of cushioning. Alternatively, take your desired speed and expected mass and find the cylinder size required.

Please note that piston speed at start of cushioning is typically approx. 50 % higher than the average speed, and that it is this higher speed which determines the choice of cylinder.

Mid-Section Support

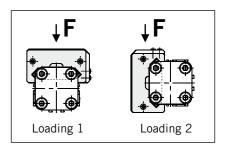
(Versions see page 44)

Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive.

The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.

Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.



Cylinder Stroke and Dead Length A

- Free choice of stroke length up to 6000 mm in 1 mm steps.
- Longer strokes on request.

Stroke + 2 x A Stroke A Stroke A Stroke A Stroke FB CAmax FB CAmax

Tandem Cylinder

Two pistons are fitted: dimension "Z" is optional.

(Please note minimum distance Z_{min}).

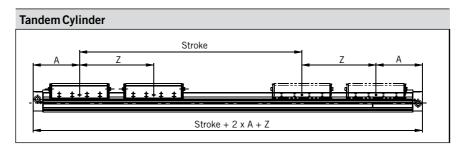
- Available sizes Ø 25, 32, 40
- Free choice of stroke length up to 6000 mm in 1 mm steps
- Longer strokes on request
- Stroke length to order is stroke + dimension "Z"

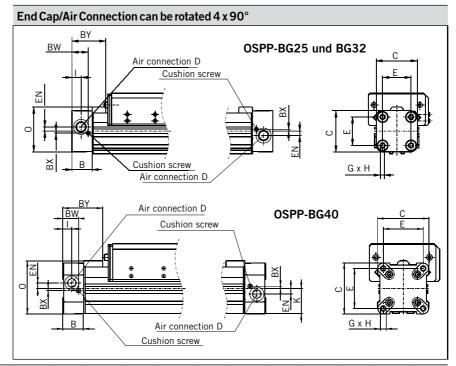
Please note:

To avoid multiple actuation of magnetic switches, the second piston is not equipped with magnets.

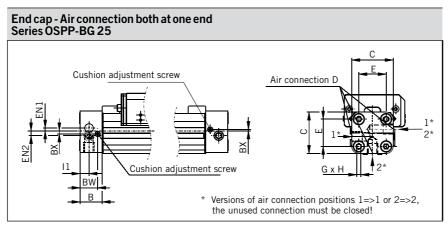
Standard air connection

End cap can be rotated $4 \times 90^{\circ}$. The air connection and cushion screw can therefore be positioned as desired.





Dimensio	Dimension Table [mm]																
Serie	Α	В	С	D	Ε	G	Н	I	K	L	М	0	Υ	Z _{min}	AA	ВВ	BW
BG25	100	22	41	G1/8	27	M5	15	9	17.5	i	32	47	M6	128	126	108	17.5
BG32	125	25.5	52	G1/4	36	M6	15	11.5	28.5	12	40	59	М6	170	168	150	20.5
BG40	150	28	69	G1/4	54	М6	15	12	34.5	12	47	72	М6	212	198	178	21
Serie	вх	BY	CA _{max}	CB _{max}	DD	EC	EE	EN	FA	FB	FF	FQ	FS	FT	GG	IJ	ZZ
BG25	2.2	40	1.5	1.5	40	44	38	3.6	44	60	56	32	24	59.5	43	80	12
BG32	2.5	44	0	2	50	58	48	5.5	56	76	72	40.8	30.8	76.5	56	120	12



End cap - Air connection both at one end Series OSPP-BG32 und BG40 OSPP-BG32 BG40 Cushion adjustment screw

End cap - Air connection on the End-face Series OSPP-BG25 to BG40 OSPP-BG25 and BG32 BG40 Air connection D G x H Air connection D

Both Air Connections at One End

A special end cap with both air connections on one side is available for situations where shortage of space, simplicity of installation or the nature of the process make it desirable. Air supply to the other end is given via internal air passages.

In this case the end caps cannot be rotated.

Air Connection on the End-face

In some situations it is necessary or desirable to fit a special end cap with the air connection on the end-face instead of the standard end cap with the air connection on the side. The special end cap can also be rotated $4 \times 90^{\circ}$ to locate the cushion adjustment screw as desired.

Supplied in pairs.

Dimensi	Dimension Table [mm]													
Series	В	С	D	E	G	Н	BW	EN1	EN2	FN	I1	12		
BG25	22	41	G1/8	27	M5	15	17.5	3.6	3.9	-	9	-		
BG32	25.5	52	G1/4	36	M6	15	20.5	-	-	15.2	12.2	10.5		
BG40	28	69	G1/4	54	M6	15	21	-	-	17	12	12		

Linear Drive Accessories ø 25-40 mm **End Cap Mountings**



For linear drive • Series OSPP-BG

On the end-face of each cylinder end cap there are four threaded holes for mounting the cylinder. The hole layout is square, so that the mounting can be fitted to the bottom, top or either side.

The air connection can still be positioned as desired.

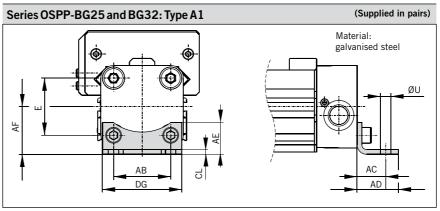


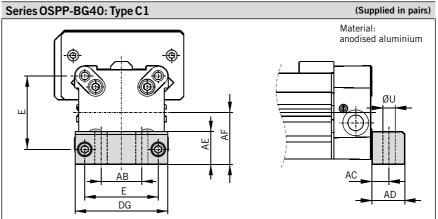
Mid-Section Support

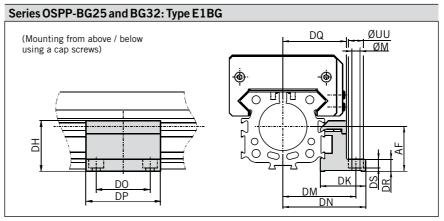
For linear drive Series OSPP-BG

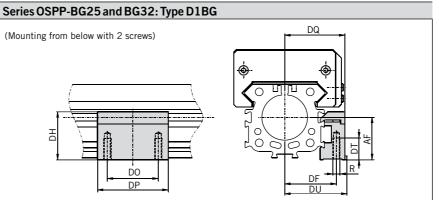
For permissible support spacings see diagram page 41.

Stainless steel version on request.



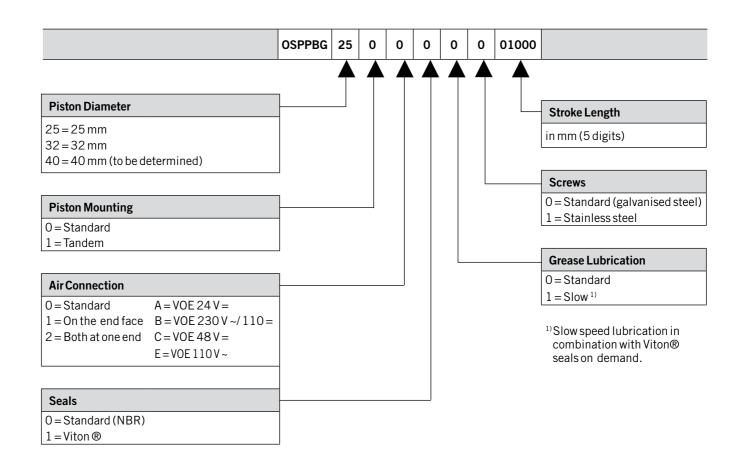








Dimens	sior	ı Tal	ble [mm	1]																							
																										Id	ent-No.	
Series	es E R ØUØMAB AC ADAE AF CL DF DG DH DK DM DN DO DP DQ DR DS DT DU ØU													øuu	Type A1*	Type C1*	Type E1BG	Type D1BG										
BG25														10	2010	-	21482	21483										
BG32	36	М5	6.6	5.5	36	18	26	20	30	3	36.5	50	34	30.5	49	55.5	36	50	42.5	8	5.7	15	42.5	10	3010	-	21487	21488
BG40	54	М6	9	7	30	12.5	24	24	38	-	39	68	43	34	56	63	45	60	48	10	-	11	48	-	-	4010	21510	21511



Accessories - please order separately

Description	Further information see
End Cap Mounting	Page 44
Mid-Section Support	Page 44
Magnetic Switches	Page 117

Linear Guides Series OSP-P



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Contents	
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Roller guide POWERSLIDE	51-54
Aluminium roller guide PROLINE	55-56
Recirculating ball bearing guide STARLINE	57-62
Recirculating ball bearing guide KF	63-68
Heavy duty guide HD	69-75



Linear Guides

SLIDELINE

The cost-effective plain bearing guide for medium loads. Active/ Passive Brake optional.

Piston diameters 16 – 80 mm

See Page 49-50 (Standard) See Page 35-36 (ATEX-Version)



Adaptive modular system

The Origa system plus – OSP – provides a comprehensive range of linear guides for the pneumatic and electric linear drives.

Advantages:

- Takes high loads and forces
- High precision
- Smooth operation
- Can be retrofitted

Series OSP - P

• Can be installed in any position

Rodless Pneumatic Cylinder

Piston diameters 10 – 80 mm

200

page 15-24 (Standard) page 35-36 (ATEX-Version)



POWERSLIDE

The roller guide for heavy loads and hard application conditions

Piston diameters $16-50\ mm$

See page 51-54



PROLINE

The compact aluminium roller guide for high loads and velocities.

Active/ Passive Brake optional. Piston diameters 16 – 50 mm

See page 55-56



STARLINE

Recirculating ball bearing guide for very high loads and precision

Piston diameters 16 - 50 mm

See page 57-62



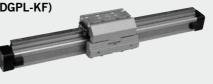
KF GUIDE

Recirculating ball bearing guide for highest loads and precision.

Correspond to FESTO dimensions (Type DGPL-KF)

Piston diameters 16 - 50 mm

See page 63-68



HD HEAVY DUTY GUIDE

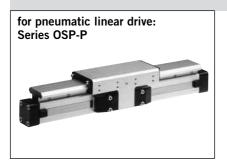
The ball bushing guide for the heavy loads and greatest accuracy.

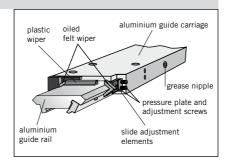
Piston diameters 25 – 50 mm

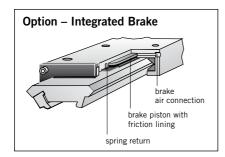
See page 69-75



Versions





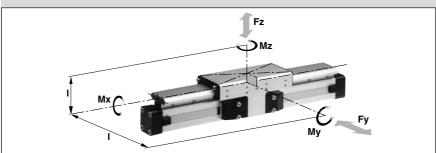


Integrated Brake (optional) for series OSP-P25 to OSP-P50:

- Actuated by pressure
- Released by exhausting and spring return

For further technical data see also linear drives OSP-P (from page 15)

Loads, Forces and Moments



Technical Data

The table shows the maximum permissible values for smooth operation, which should not be exceeded even under dynamic conditions.

The load and moment figures apply to speeds v < 0.2 m/s.

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

Plain Bearing Guide SLIDELINE



Series SL 16 to 80 for Linear-drive

• Series OSP-P

Features:

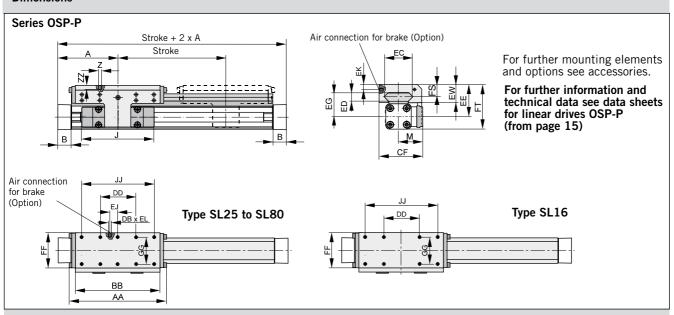
- ATEX-version (without brake) is also available (see page 35-36)
- Anodised aluminium guide rail with prism-shaped slideway arrangement
- Adjustable plastic slide elements
 optional with integral brake
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideways
- Corrosion resistant version available on request
- Any length of stroke up to 5500 mm (longer strokes on request)

- ¹⁾ Only with integrated brake: Braking force on dry oil-free surface Values are decreased for lubricated slideways
- Corrosion resistant fixtures available on request

Series	For linear drive	Max	. mome [Nm]	nts	Max. loads [N]	Maximum braking force at 6 bar [N] ¹⁾	Mass of lir with gu [kg	uide	Mass * of guide carriage [kg]	Orde SLIDE fo	LINE 2)
		Mx	Му	Mz	Fy, Fz		with 0 mm stroke	increase per 100 mm stroke		OSP-P without brake	OSP-P with brake
SL16	OSP-P16	6	11	11	325	_	0.57	0.22	0.23	20341	-
SL 25	OSP-P25	14	34	34	675	325	1.55	0.39	0.61	20342	20409
SL 32	OSP-P32	29	60	60	925	545	2.98	0.65	0.95	20196	20410
SL 40	OSP-P40	50	110	110	1500	835	4.05	0.78	1.22	20343	20411
SL50	OSP-P50	77	180	180	2000	1200	6.72	0.97	2.06	20195	20412
SL63	OSP-P63	120	260	260	2500	_	11.66	1.47	3.32	20853	-
SL80	OSP-P80	120	260	260	2500	_	15.71	1.81	3.32	21000	-

For linear drives see page 9-13, for ATEX-version see page 35,36 For mountings see page 97-105

Dimensions



Dimension Table (mm)

Series	Α	В	J	М	z	AA	ВВ	DB	DD	CF	EC	ED	EE	EG	EJ	EK	EL	EW	FF	FT	FS	GG	IJ	ZZ
SL 16	65	14	69	31	M4	106	88	_	30	55	36	8	40	30	_	_	_	22	48	55	14	36	70	8
SL 25	100	22	117	40.5	М6	162	142	M5	60	72.5	47	12	53	39	22	6	6	30	64	73.5	20	50	120	12
SL 32	125	25.5	152	49	М6	205	185	M5	80	91	67	14	62	48	32	6	6	33	84	88	21	64	160	12
SL 40	150	28	152	55	М6	240	220	M5	100	102	77	14	64	50	58	6	6	34	94	98.5	21.5	78	200	12
SL 50	175	33	200	62	М6	284	264	M5	120	117	94	14	75	56	81	6	6	39	110	118.5	26	90	240	16
SL 63	215	38	256	79	M8	312	292	-	130	152	116	18	86	66	-	-	-	46	152	139	29	120	260	14
SL80	260	47	348	96	М8	312	292	-	130	169	116	18	99	79	-	-	-	46	152	165	29	120	260	14

Mid-Section Support

(for versions see page 96-105)

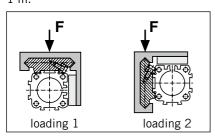
Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading.

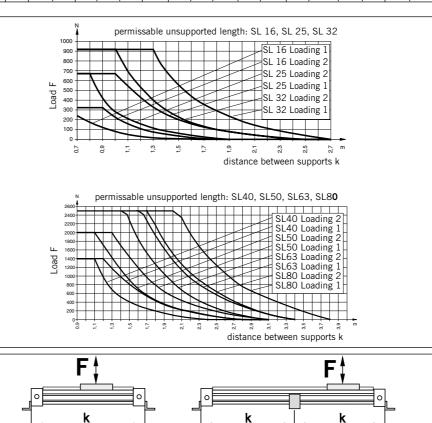
A distinction must be drawn between loading 1 and loading 2.

Deflection of 0.5 mm max. between supports is permissible.

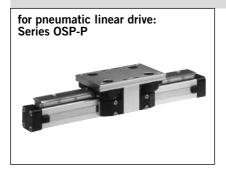
Note:

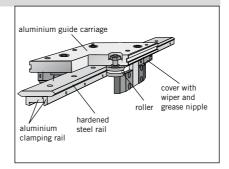
For speeds $v > 0.5 \,$ m/s the distance between supports should not exceed 1 m.





Versions





example: PS 25/35 width of guide rail (35 mm) size of drive OSP-P25

Technical Data

The Table shows the maximum permissible values for smooth operation, which should not be exceeded even under dynamic conditions.

For further information and technical data see data sheets for linear drives OSP-P (from page 15).

* Please note:

In the cushioning diagram, add the mass of the guide carriage to the mass to be cushioned.

Roller Guide POWERSLIDE



Series PS 16 to 50 for Linear-drive
• Series OSP-P

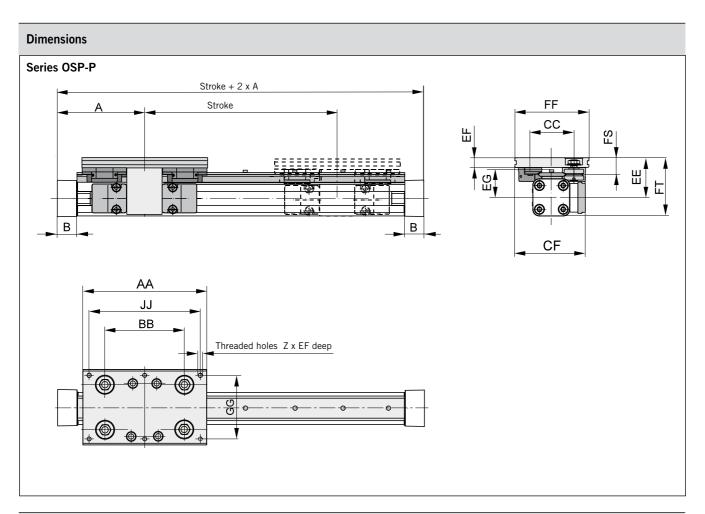
Features:

- Anodised aluminium guide carriage with vee rollers having 2 rows of ball bearings
- Hardened steel guide rail
- Several guide sizes can be used on the same drive
- Corrosion resistance version available on request
- Max. speed v = 3 m/s,
- Tough roller cover with wiper and grease nipple
- Any length of stroke up to 3500 mm, (longer strokes on request)

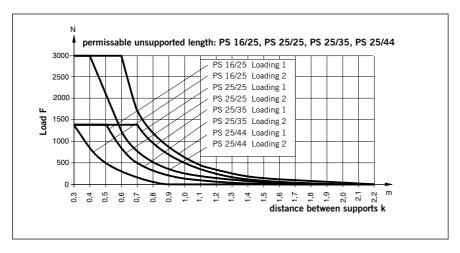
Series	For linear drive	Mx Mx	ax. momer [Nm] My	nts Mz	Max. load [N] Fy, Fz	Mass of li with g [kg with 0 mm stroke	guide	Mass * of guide carriage [kg]	Order-No. Powerslide for OSP-P ¹⁾
PS 16/25	OSP-P16	14	45	45	1400	0.93	0.24	0.7	20285
PS 25/25	OSP-P25	14	63	63	1400	1.5	0.4	0.7	20015
PS 25/35	OSP-P25	20	70	70	1400	1.7	0.4	0.8	20016
PS 25/44	OSP-P25	65	175	175	3000	2.6	0.5	1.5	20017
PS 32/35	OSP-P32	20	70	70	1400	2.6	0.6	0.8	20286
PS 32/44	OSP-P32	65	175	175	3000	3.4	0.7	1.5	20287
PS 40/44	OSP-P40	65	175	175	3000	4.6	1.1	1.5	20033
PS 40/60	OSP-P40	90	250	250	3000	6	1.3	2.2	20034
PS 50/60	OSP-P50	90	250	250	3000	7.6	1.4	2.3	20288
PS 50/76	OSP-P50	140	350	350	4000	11.5	1.8	4.9	20289

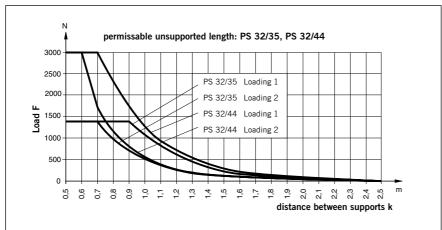
¹⁾ corrosion resistance version available on request (max. loads and moments are 25% lower)

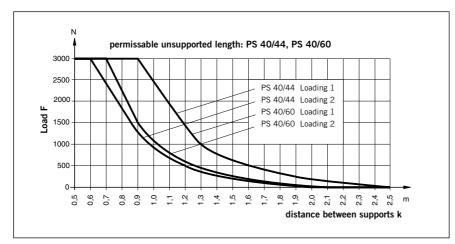
For **linear drives** see page 9-13 For **mountings** see page 97-105

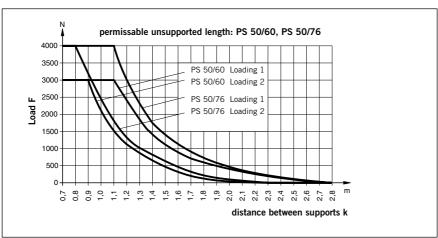


Dimension 1	Table (n	nm)													
Series	Α	В	Z	AA	ВВ	СС	CF	EE	EF	EG	FF	FS	FT	GG	IJ
PS 16/25	65	14	4xM6	120	65	47	80	49	12	35	80	21	64	64	100
PS 25/25	100	22	6xM6	145	90	47	79.5	53	11	39	80	20	73.5	64	125
PS 25/35	100	22	6xM6	156	100	57	89.5	52.5	12.5	37.5	95	21.5	73	80	140
PS 25/44	100	22	6xM8	190	118	73	100	58	15	39	116	26	78.5	96	164
PS 32/35	125	25.5	6xM6	156	100	57	95.5	58.5	12.5	43.5	95	21.5	84.5	80	140
PS 32/44	125	25.5	6xM8	190	118	73	107	64	15	45	116	26	90	96	164
PS 40/44	150	28	6xM8	190	118	73	112.5	75	15	56	116	26	109.5	96	164
PS 40/60	150	28	6xM8	240	167	89	122.5	74	17	54	135	28.5	108.5	115	216
PS 50/60	175	33	6xM8	240	167	89	130.5	81	17	61	135	28.5	123.5	115	216
PS 50/76	175	33	6xM10	280	178	119	155.5	93	20	64	185	39	135.5	160	250









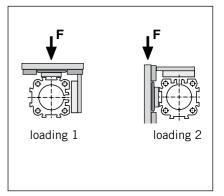
Mid-Section Support

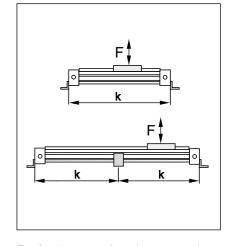
(for versions, see accessories)

Mid section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.

Note

For speeds v > 0.5 m/s the distance between supports should not exceed 1m.





For further mounting elements and options see from page 91.

Service life

Calculation of service life is achieved in two stages:

- Determination of load factor L_F from the loads to be carried
- Calculation of service life in km

1. Calculation of load factor L_F

$$L_{F} = \frac{Mx}{Mx_{max}} + \frac{My}{My_{max}} + \frac{Mz}{Mz_{max}} + \frac{Fy}{Fy_{max}} + \frac{Fz}{Fz_{max}}$$

with combined loads, $\mathbf{L}_{\mathbf{r}}$ should not exceed the value 1.

Lubrication

For maximum system life, lubrication of the rollers must be maintained at all times.

Only high quality Lithium based greases should be used.

Lubrication intervals are dependent on environmental conditions (temperature, running speed, grease quality etc.) therefore the installation should be regularly inspected.

2. Service life calculation

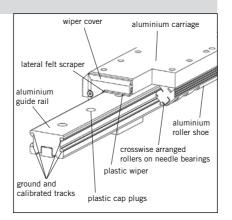
• For PS 16/25, PS 25/25, PS 25/35, Service life [km] = $\frac{106}{(L_F + 0.02)^3}$

• For PS 25/44, PS 32/44, PS 40/44, Service life [km] = $\frac{314}{(L_F + 0.015)^3}$

• For PS 50/76: Service life [km] = $\frac{680}{(L_F + 0.015)^3}$

Versions





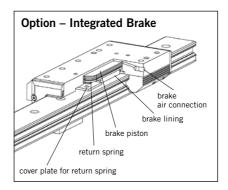
Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Fy}{Fy_{\text{max}}} + \frac{Fz}{Fz_{\text{max}}} \leq 1$$

The sum of the loads should not exceed >1. With a load factor of less than 1, service life is $8000\ km$

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.



Aluminium Roller Guide PROLINE



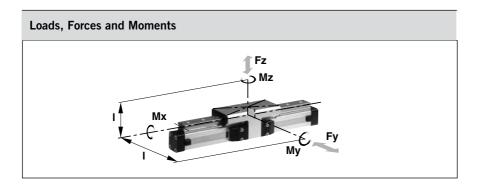
Series PL 16 to 50 for Linear-drive
• Series OSP-P

Features:

- High precision
- High velocities (10 m/s)
- Smooth operation low noise
- Integated wiper system
- Long life lubrication
- Compact dimensions compatible to Slideline plain bearing guide
- Any length of stroke up to 3750 mm

Integrated Brake (optional) for Series OSP-P25 to OSP-P50:

- Actuated by pressurisation
- Release by depressurisation and spring actuation



* Please note:

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram.

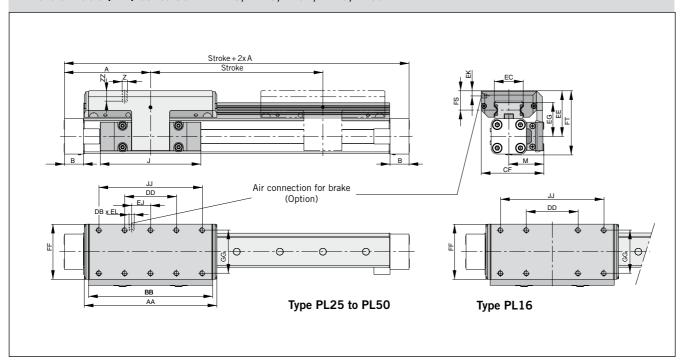
	For linear drive	mo	Max. oments [Nm]		Max. loads [N]	Maximum braking force at 6 bar [N] 1)		near drive ide [kg] increase per 100 mm	Mass * guide carriage [kg]	Order PROL for OS without	INE SP-P
		Mx	Му	Mz	Fy, Fz		stroke	stroke	103	brake	brake
PL 16	OSP-P16	8	12	12	542	-	0.55	0.19	0.24	20855	-
PL 25	OSP-P25	16	39	39	857	on request	1.65	0.40	0.75	20856	20860
PL 32	OSP-P32	29	73	73	1171	on request	3.24	0.62	1.18	20857	20861
PL 40	OSP-P40	57	158	158	2074	on request	4.35	0.70	1.70	20858	20862
PL 50	OSP-P50	111	249	249	3111	on request	7.03	0.95	2.50	20859	20863

¹⁾ Only for version with brake:

Braking surface dry – oiled surface reduces the effective braking force.

For **linear drives** see page 9-13 For **mountings** see page 97-105

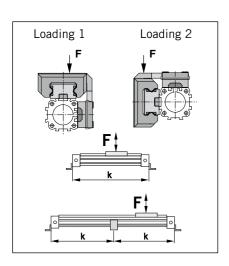
Dimension Table (mm) Series OSP-P PL16, PL25, PL32, PL40, PL50



Dimer	nsion 1	Table ((mm)	Series	s OSP	-P PL	16,PI	_25, F	PL32,	PL40	, PL5	0										
Series	Α	В	J	М	Z	AA	ВВ	DB	DD	CF	EC	EE	EG	EJ	EK	EL	FF	FS	FT	GG	IJ	ZZ
PL16	65	14	69	31	M4	98	88	-	30	55	23	40	30	-	-	-	48	17	55	36	70	8
PL25	100	22	117	40.5	M6	154	144	M5	60	72.5	32.5	53	39	22	6	6	64	23	73.5	50	120	12
PL32	125	25.5	152	49	M6	197	187	M5	80	91	42	62	48	32	6	6	84	25	88	64	160	12
PL40	150	28	152	55	M6	232	222	M5	100	102	47	64	50.5	58	6	6	94	23.5	98.5	78	200	12
PL50	175	33	200	62	M6	276	266	M5	120	117	63	75	57	81	6	6	110	29	118.5	90	240	16

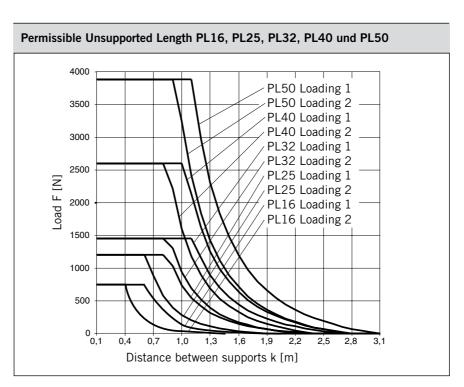
Mid-Section Support

(For versions, see page 97-105) Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



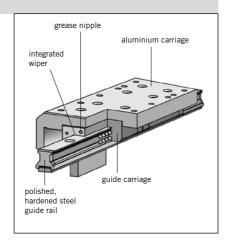
Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.

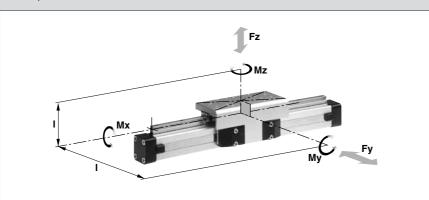


Versions





Loads, Forces and Moments



Technical Data

The table shows the maximum permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{\text{Fy}}{\text{Fy}_{\text{1max}}} + \frac{\text{Fz}}{\text{Fz}_{\text{max}}} \leq 1$$

The sum of the loads should not exceed >1

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

Recirculating Ball Bearing Guide STARLINE



Series STL 16 to 50 for Linear Drive Series OSP-P

Features:

- Polished and hardened steel guide rail
- For very high loads in all directions
- · High precision
- Integrated wiper system
- Integrated grease nipples
- Any length of stroke up to 3700 mm
- Anodized aluminium guide carriage

 dimensions compatible with OSP guides SLIDELINE and PROLINE
- Installation height (STL16 32) compatible with OSP guides SLIDELINE and PROLINE
- Maximum speed STL16: v = 3 m/s STL25 to 50: v = 5 m/s

** Please note:

2.880

0.936

The mass of the carriage has to be added to the total moving mass when using the cushioning diagram.

21115

Series For Max. moments Max. loads Mass of linear drive Mass ** Order No. linear drive **STARLINE** [Nm] [N] with guide guide for OSP-P [kg] carriage increase per with [kg] Μy Mz 0 mm stroke 100 mm stroke Mx Fy Fz STL16 OSP-P16 15 30 30 1000 1000 0.598 0.210 0.268 21111 STL25 3100 OSP-P25 50 110 110 3100 1.733 0.369 0.835 21112 STL32 OSP-P32 62 160 160 3100 3100 2.934 0.526 1.181 21113 STL40 OSP-P40 150 400 400 4000 7500 4.452 0.701 1.901 21114

7500 7.361

For **linear drives** see page 9-13 For **mountings** see page 97-105

OSP-P50

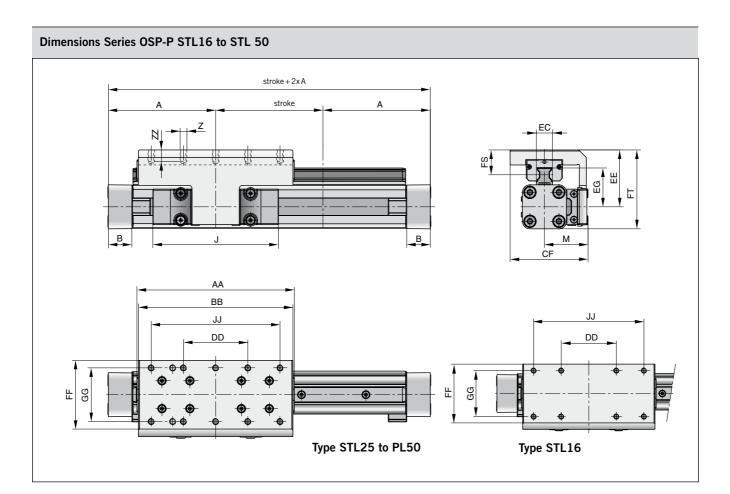
210

580

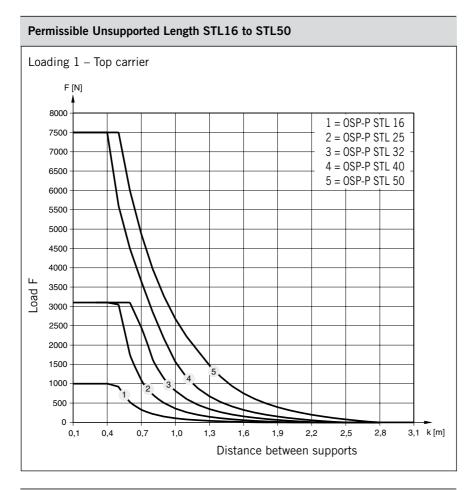
580

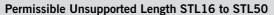
STL50

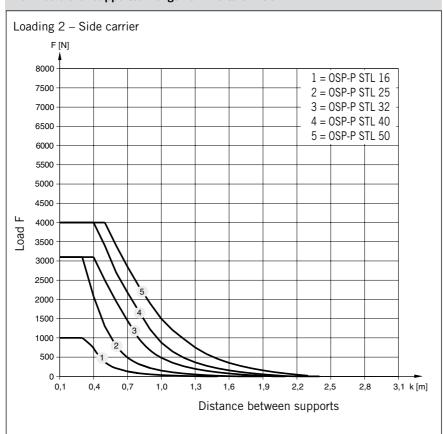
4000



Dimens	ion Tal	ole (mn	n) Seri	es OSP	-PST	L16 to S	STL50											
Series	Α	В	J	М	Z	AA	ВВ	CF	DD	EC	EE	EG	FF	FS	FT	GG	11	ZZ
STL16	65	14	69	31	M4	93	90	55	30	15	40	24.6	48	18	55	36	70	8
STL25	100	22	117	40.5	М6	146.6	144	72.5	60	15	53	36.2	64	23.2	73.5	50	120	12
STL32	125	25.5	152	49	M6	186.6	184	91	80	15	62	42.2	84	26.2	88	64	160	12
STL40	150	28	152	55	M6	231	226	102	100	20	72	51.6	94	28.5	106.5	78	200	12
STL50	175	33	200	62	M6	270.9	266	117	120	23	85	62.3	110	32.5	128.5	90	240	16

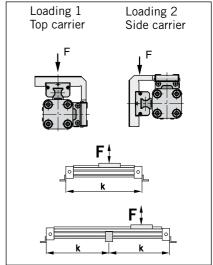






Mid-Section Support

(For versions, see page 97-105)
Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.

Variable Stop

The variable stop Type VS provides simple stroke limitation. It can be retrofitted and positioned anywhere along the stroke length. For every cylinder diameter two types of shock absorber are available – see "Shock Absorber Selection" below.

Mid-section supports and magnetic switches can still be fitted on the same side as the variable stop.

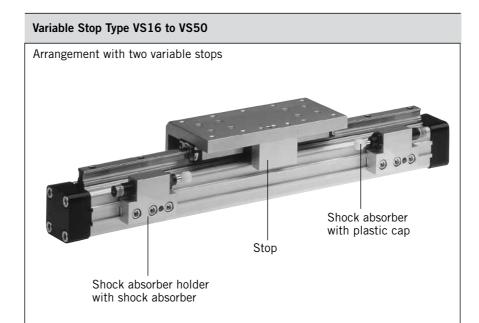
Depending on the application, two variable stops can be fitted if required.

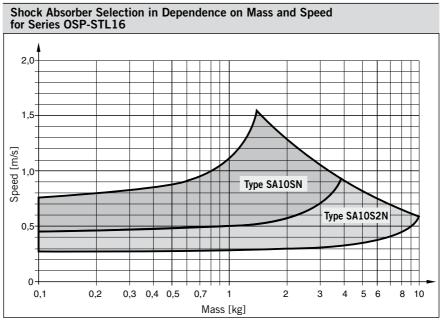


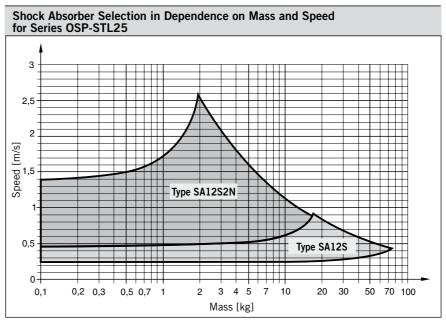
The shock absorber is selected in dependence on the mass and speed.

The mass of the carrier itself must be taken into account.

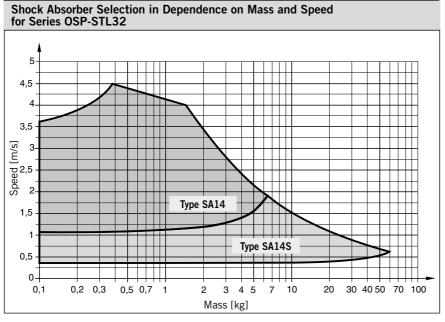
The values relate to an effective driving force of 78 N (6 bar)



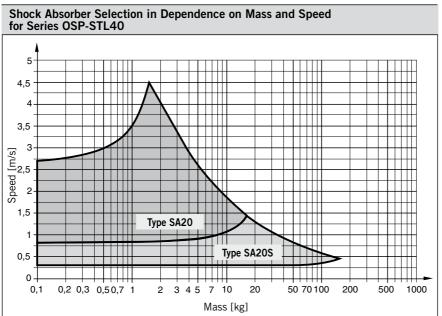




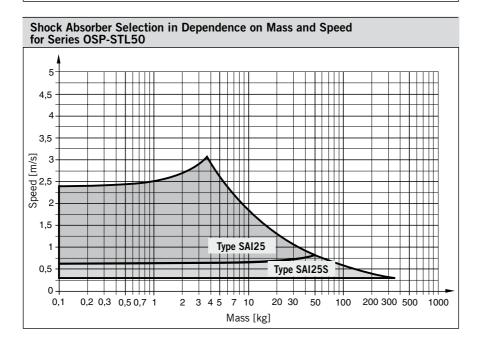
The values relate to an effective driving force of 250 N (6 bar)



The values relate to an effective driving force of 420 N (6 bar)

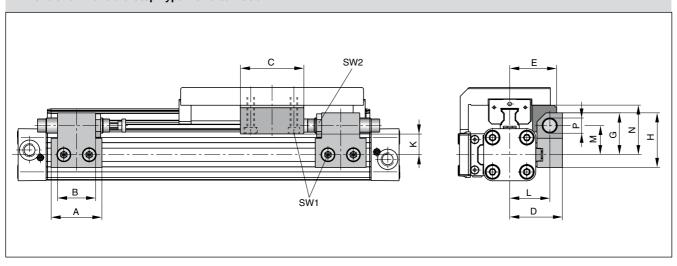


The values relate to an effective driving force of 640 N (6 bar)

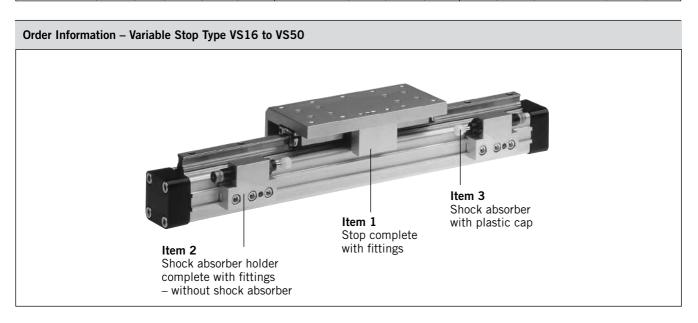


The values relate to an effective driving force of 1000 N (6 bar)

Dimensions – Variable Stop Type VS16 to VS50



Dimension Ta	ble (mn	n) – Va	ariable	Stop Ty	pe VS	L6 to V	S50								
Series	Туре	A	В	С	D	E	G	Н	K	L	М	N	Р	SW1	SW2
OSP-STL16	VS16	30	14	25	33	30	28	38	16.2	25.5	20.5	30	M10x1	4	12.5
OSP-STL25	VS25	40	30	50	41.5	37	33	43	18	31.5	23	39	M12x1	5	16
OSP-STL32	VS32	60	40	50	45.5	42	35	45	19	35.5	25	48	M14x1.5	5	17
OSP-STL40	VS40	84	52	60	64	59	48	63	25.6	50	34	58.6	M20x1.5	5	24
OSP-STL50	VS50	84	-	60	75	69	55	70	26.9	57	38	66.9	M25x1.5	5	30



Order Instructions - Variable Stop Type VS16 to VS50 Size VS16 **VS25 VS32 VS40 VS50** Description Item Type Order No. Order No. Туре Order No. Туре Order No. Type Order No. Туре 21199 21200 21197 1 Stop, complete 21196 21198 2 Shock absorber 21201 21202 21203 21204 21205 holder, complete 3 * SA10SN 7718 7723 7708 **SA20** 7710 7712 Shock absorber, standard SA12S2N SA14 SAI25 7707 7711 7713 Shock absorber, version S SA10S2N 7721 SA12S SA14S 7709 **SA20S SAI25S** * Shock absorber with plastic cap

For Pneumatic Linear Drive: Series OSP-P KF

Recirculating Ball Bearing Guide KF

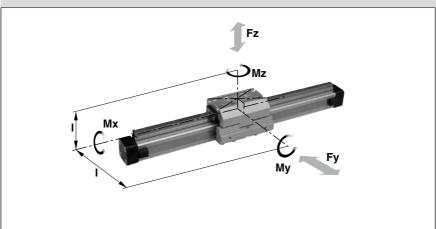


Series KF16 to KF50 For Linear Drives Series OSP-P CLASSIC

Features:

- Anodized aluminium guide carriage, the mounting dimensions correspond to FESTO Type: DGPL-KF
- Polished and hardened steel guide rail
- For high loads in all directions
- High precision
- Integrated wiper system
- Integrated grease nipples
- Any length of stroke up to 3700 mm
- Maximum speed KF16, KF40: v = 3 m/s KF25, KF32, KF50: v = 5 m/s

Loads, Forces and Moments



Technical Data

The table shows the maximum permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{\text{Fy}}{\text{Fy}_{\text{max}}} + \frac{\text{Fz}}{\text{Fz}_{\text{max}}} \leq 1$$

The sum of the loads should not exceed $>\!1$

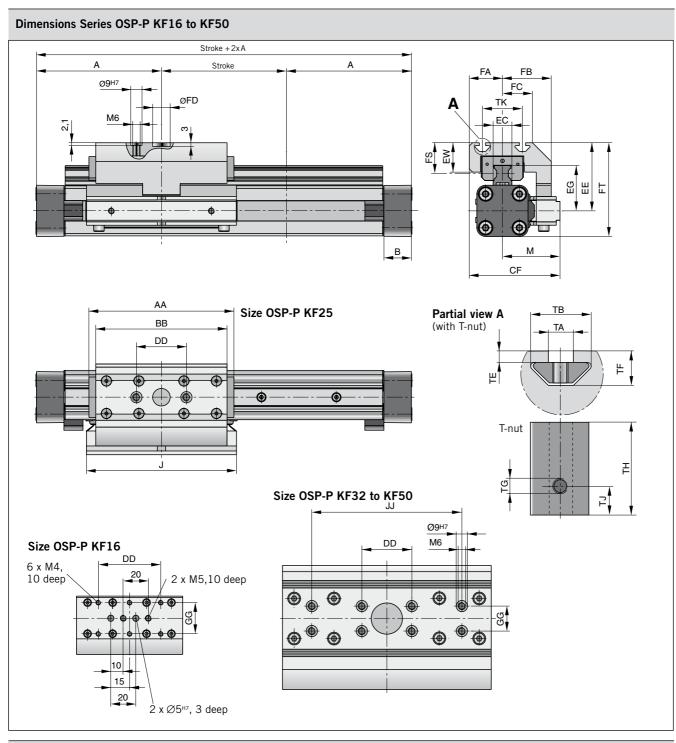
The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions.

* Please note:

the mass of the carriage has to be added to the total moving mass when using the cushioning diagram.

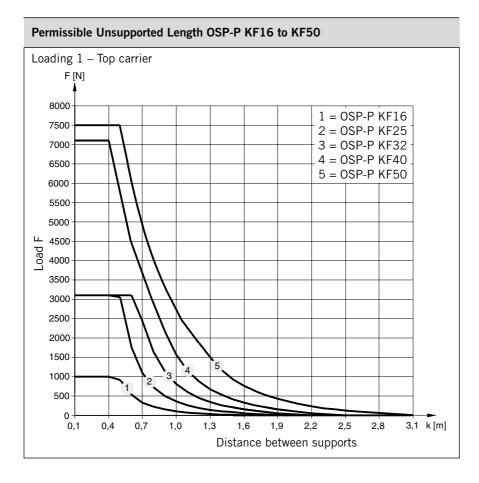
Series	for Linear Drive	Max. [Nm]	Mome I	ents	Max. L [N]	oad.	Mass of drive with guide [kg] with 0 mm	increase per	Mass * guide carriage	Groove stone Thread	Orde Groove Stone	r No. KF for OSP-P
		Mx	Му	Mz	Fy	Fz	stroke	stroke	[kg]	Size		
KF16	OSP-P16	12	25	25	1000	1000	0.558	0.21	0.228	-	1	21101
KF25	OSP-P25	35	90	90	3100	3100	1.522	0.369	0.607	M5	13508	21102
KF32	OSP-P32	44	133	133	3100	3100	2.673	0.526	0.896	M5	13508	21103
KF40	OSP-P40	119	346	346	4000	7100	4.167	0.701	1.531	M6	13509	21104
KF50	OSP-P50	170	480	480	4000	7500	7.328	0.936	2.760	M8	13510	21105

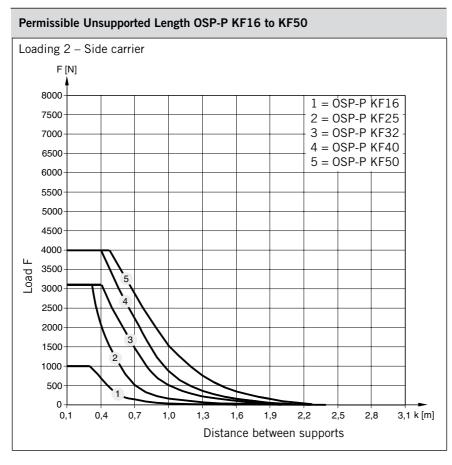
For **linaer drives** see page 9-13 For **mountings** see page 97-105



Dimen	Dimension Table (mm) Series OSP-P KF16, KF25, KF32, KF40, KF50													
Series	Α	В	J	AA	BB	CF	DD	EC	EE	EG	EW	IJ	GG	М
KF16	65	14	76	93	85	48	50	15	41	24.6	10	_	25	30
KF25	100	22	120	120.2	105	72.5	40	15	54.5	36.2	23.5	-	-	46
KF32	125	25.5	160	146.2	131	93.8	40	15	60.5	42.2	23.5	_	20	59.8
KF40	150	28	150	188.5	167	103.3	40	20	69.5	51.6	26.5	120	20	60.8
KF50	175	33	180	220.2	202	121	40	23	90.5	62.3	32.5	120	40	69

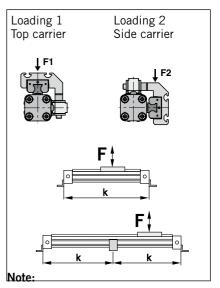
Series	FA	FB	FC	FD	FT	FS	TA	ТВ	TE	TF	TG	TH	TJ	TK
KF16	17.7	29	16.5	_	56	19	_	-	_	_	_	_	_	_
KF25	26.5	39	24	14 ^{G7}	75	24.7	5	12.1	2.3	6.9	M5	11.5	4	32
KF32	34	53.8	34	25 ^{G7}	86.5	24.7	5	12.1	1.8	6.4	M5	11.5	4	47
KF40	42.5	56.8	41	25 ^{G7}	104	26	6	12.8	1.8	8.4	M6	17	5.5	55
KF50	52	65	50	25 ^{G7}	134	38	8	21.1	4.5	12.5	M8	23	7.5	72





Mid-Section Support

(For versions, see page 101, 104-105) Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.

Variable Stop

The variable stop Type VS provides simple stroke limitation. It can be retrofitted and positioned anywhere along the stroke length. For every cylinder diameter two types of shock absorber are available – see "Shock Absorber Selection" below.

Mid-section supports and magnetic switches can still be fitted on the same side as the variable stop.

Depending on the application, two variable stops can be fitted if required.

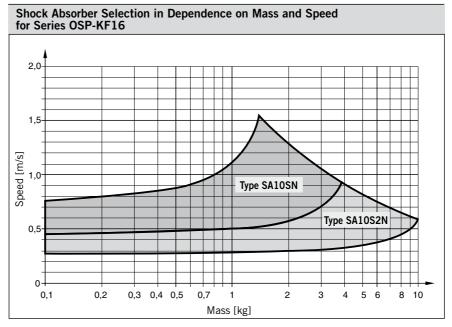
Arrangement with two variable stops Shock absorber with plastic cap Shock absorber with shock absorber

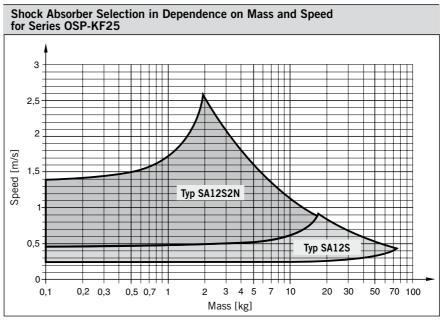
Shock Absorber Selection

The shock absorber is selected in dependence on the mass and speed.

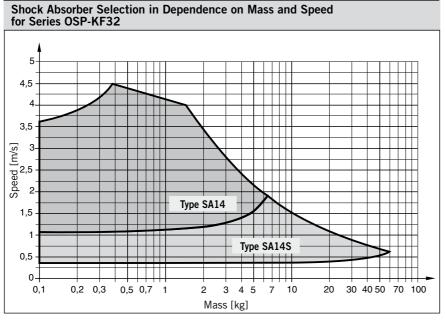
The mass of the carrier itself must be taken into account.

The values relate to an effective driving force of 78 N (6 bar)

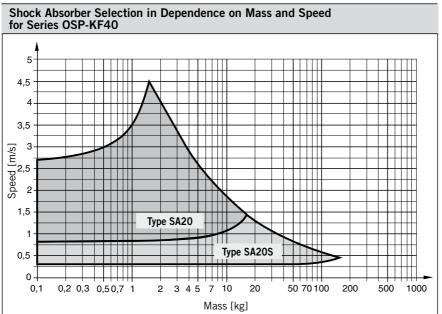




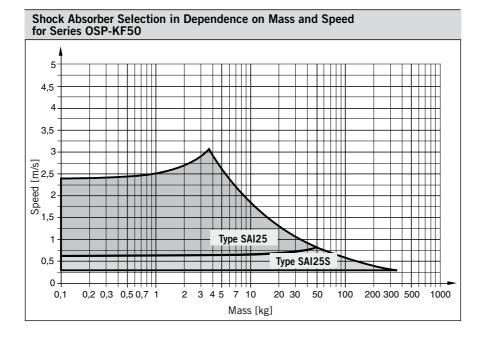
The values relate to an effective driving force of 250 N (6 bar)



The values relate to an effective driving force of 420 N (6 bar)



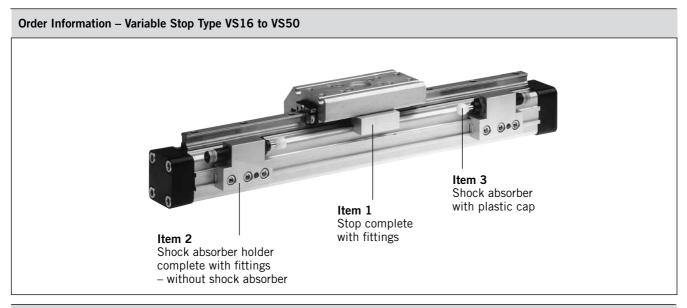
The values relate to an effective driving force of 640 N (6 bar)



The values relate to an effective driving force of 1000 N (6 bar)

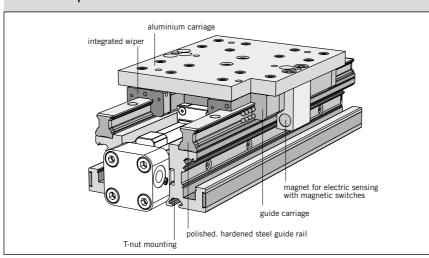
Dimensions – Variable Stop Type VS16 to VS50

Dimension Ta	Dimension Table (mm) – Variable Stop Type VS16 to VS50															
Series	Туре	Α	В	С	C1	D	E	G	Н	К	L	М	N	Р	SW1	SW2
OSP-KF16	VS16	30	14	50	25	33	29.7	28	38	16.2	25.5	20.5	40.5	M10 x 1	4	12.5
OSP-KF25	VS25	40	30	75	50	41.5	37	33	43	18	31.5	23	48	M12 x 1	5	16
OSP-KF32	VS32	60	40	50	-	45.5	41.5	35	45	19	35.5	25	37	M14 x 1.5	5	17
OSP-KF40	VS40	84	52	60	-	64	59	48	63	25.5	50	34	43	M20 x 1.5	5	24
OSP-KF50	VS50	84	-	60	-	75	69	55	70	26.9	57	38	58	M25 x 1.5	5	30



Order Instructions - Variable Stop Type VS16 to VS50 Size VS16 **VS25 VS32 VS40 VS50** Description Item Туре Order No. Order No. Order No. Order No. Order No. Туре Туре Type Type 21187 21189 21190 1 Stop, complete 21186 21188 2 Shock absorber 21201 21202 21203 21204 21205 holder, complete 3 * Shock absorber, standard SA10SN 7718 SA12S2N 7723 SA14 7708 **SA20** 7710 **SAI25** 7712 Shock absorber, version S SA10S2N 7721 SA12S 7707 SA14S 7709 SA20S 7711 SAI25S 7713 * Shock absorber with plastic cap

Version with pneumatic linear drive series OSP-P

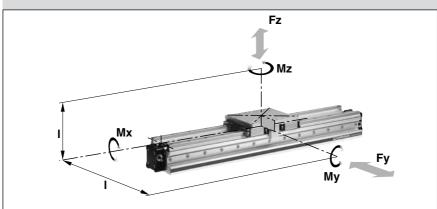


Heavy Duty-Guide



Series HD 25 to 50 for Linear Drive Series OSP-P

Loads. Forces and Moments



Technical Data

The table shows the maximum permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equation applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Fy}{Fy_{\text{max}}} + \frac{Fz}{Fz_{\text{max}}} \leq 1$$

The sum of the loads should not >1

The table shows the maximum permissible values for light, shock-free operation. which must not be exeeded even under dynamic conditions.

* Please note:

The mass of the carriage does not have to be added to the total moving mass when using the cushioning diagram.

Features:

- Guide system:
- 4-row recirculating ball bearing guide
- Polished and hardened steel guide
- For highest loads in all directions
- Highest precision
- Integrated wiper system
- Integrated grease nipples
- Any lengths of stroke up to 3700 mm
- (longer strokes on request) • Anodized aluminium guide carriage
- dimensions compatible with OSP guide GUIDELINE
- Maximum speed v = 5 m/s

Options:

- With variable stop
- With intermediate stop module



Series	for linear drive	Max. moments [Nm]			Max. [N	loads]	Mass of the I with g [kg	uide	guide carriage	Order No. HD guide for OSP-P
		Mx	Му	Mz	Fy	Fz	0 mm stroke	100 mm stroke	. 02	
HD 25	OSP-P25	260	320	320	6000	6000	3.065	0.924	1.289	21246
HD32	OSP-P32	285	475	475	6000	6000	4.308	1.112	1.367	21247
HD 40	OSP-P40	800	1100	1100	15000	15000	7.901	1.748	2.712	21248
HD 50	OSP-P50	1100	1400	1400	18000	18000	11.648	2.180	3.551	21249

For linear drives see page 9-13

Dimensions Series OSP-P stroke + 2 x A FΒ FU stroke В FP FP FΡ ТВ FC TH FD ØFI FI

Note:

The HD heavy duty guide must be mounted on a flat surface for its entire length.

If T-grooves or T-bolts are used, the distance between them should not exeed 100 mm.

Variable Stop Type VS25 to VS50

The variable stop provides simple stroke limitation and can be supplied mounted on the right or left, as required.

For further information see following data sheets:

For dimensions and order instructions see page 72

For shock absorber selection see page 60, 61

Incremental displacement measuring system ORIGA-Sensoflex Series SFI-plus

can be supplied mounted on the right or left, as required.

For further information see page 125-129

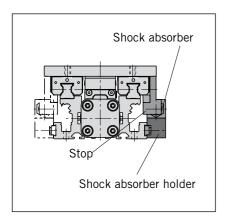
Arrangement of magnetic switches:

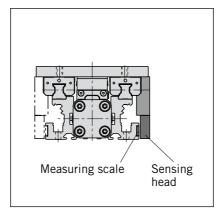
Magnetic switches can be fitted anywhere on either side.

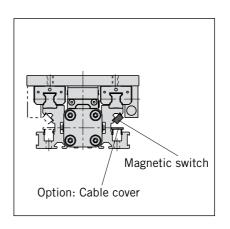
For further information see following data sheets:

Magnetic Switches see page 113-120 Cable Cover see page 116

Linear Drives OSP-P see from page 15







Dimens	Dimension Table (mm)												
Series	Α	В	AF	FB	FC	FD	FE	FF	FG	FH	FI	FJ	ØFL
HD25	100	22	22	120	145	110	70	M6	11	78	100	73	6
HD32	125	25.5	30	120	170	140	80	M6	11	86	112	85	6
HD40	150	28	38	160	180	140	110	M8	14	108	132	104	7.5
HD50	175	33	48	180	200	160	120	M8	14	118	150	118	7.5

Series	FM	FN	FP	FQ	FR	FS	FT	FU	TA	ТВ	TE	TF	TH
HD25	17.5	8	100	45	31	25	59	28	5.2	11.5	1.8	6.4	50
HD32	17.5	8	100	45	31	25	63	30	5.2	11.5	1.8	6.4	60
HD40	22	10	100	58	40	31.5	76	30	8.2	20	4.5	12.3	66
HD50	22	10	100	58	44	35.5	89	30	8.2	20	4.5	12.3	76

				, , , , , , , , , , , , , , , , , , ,
		FO		
		OSP-P		
v	HD25	HD32	HD40	HD50
x 00	50.0	75.0	50.0	75.0
01	50.5	75.5	50.5	75.5
02	51.0	76.0	51.0	76.0
03	51.5	76.5	51.5	76.5
04	52.0	77.0	52.0	77.0
05	52.5	77.5	52.5	77.5
06	53.0	78.0	53.0	78.0
07	53.5	78.5	53.5	78.5
08	54.0	79.0	54.0	79.0
09	54.5	79.5	54.5	79.5
10	55.0	80.0	55.0	80.0
11	55.5	80.5	55.5	80.5
12	56.0	81.0	56.0	81.0
13	56.5	81.5	56.5	81.5
14	57.0	82.0	57.0	82.0
15	57.5	82.5	57.5	82.5
16	58.0	83.0	58.0	83.0
17	58.5	83.5	58.5	83.5
18	59.0	84.0	59.0	84.0
19	59.5	84.5	59.5	84.5
20	60.0	85.0	60.0	85.0
21	60.5	85.5	60.5	85.5
22	61.0	36.0	61.0	86.0
23	61.5	36.5	61.5	86.5
24	62.0	37.0	62.0	87.0
25	62.5	37.5	62.5	87.5
26	63.0	38.0	63.0	88.0
27	63.5	38.5	63.5	88.5
28	64.0	39.0	64.0	89.0
29	64.5	39.5	64.5	89.5
30	65.0	40.0	65.0	90.0
31	65.5	40.5	65.5	90.5
32	66.0	41.0	66.0	91.0
33	66.5	41.5	66.5	91.5
34	67.0	42.0	67.0	92.0
35	67.5	42.5	67.5	92.5
36	68.0	43.0	68.0	93.0
37	68.5	43.5	68.5	43.5
38	69.0	44.0	69.0	44.0
39	69.5	44.5	69.5	44.5
40	70.0	45.0	70.0	45.0
41	70.5	45.5	70.5	45.5
42	71.0	46.0	71.0	46.0
43	71.5	46.5	71.5	46.5
44	72.0	47.0	72.0	47.0
45	72.5	47.5	72.5	47.5
46	73.0	48.0	73.0	48.0
47	73.5	48.5	73.5	48.5
48	74.0	49.0	74.0	49.0
49	74.5	49.5	74.5	49.5

		FO		
	(SP-P		
x	HD25	HD32	HD40	HD50
50	75.0	50.0	75.0	50.0
51	75.5	50.5	75.5	50.5
52	76.0	51.0	76.0	51.0
53	76.5	51.5	76.5	51.5
54	77.0	52.0	77.0	52.0
55	77.5	52.5	77.5	52.5
56	78.0	53.0	78.0	53.0
57	78.5	53.5	78.5	53.5
58	79.0	54.0	79.0	54.0
59	79.5	54.5	79.5	54.5
60	80.0	55.0	80.5	55.0
61	80.5	55.5	80.5	55.5
62	81.0	56.0	81.0	56.0
63	81.5	56.5	81.5	56.5
64	82.0	57.0	82.0	57.0
65	32.5	57.5	82.5	57.5
66	33.0	58.0	83.0	58.0
67	33.5	58.5	83.5	58.5
68	34.0	59.0	84.0	59.0
69	34.5	59.5	84.5	59.5
70	35.0	60.0	85.0	60.0
71	35.5	60.5	85.5	60.5
72	36.0	61.0	86.0	61.0
73	36.5	61.5	86.5	61.5
74	37.0	62.0	87.0	62.0
75	37.5	62.5	87.5	62.5
76	38.0	63.0	88.0	63.0
77	38.5	63.5	38.5	63.5
78	39.0	64.0	39.0	64.0
79	39.5	64.5	39.5	64.5
80	40.0	65.0	40.0	65.0
81	40.5	65.5	40.5	65.5
82	41.0	66.0	41.0	66.0
83	41.5	66.5	41.5	66.5
84	42.0	67.0	42.0	67.0
85	42.5	67.5	42.5	67.5
86	43.0	68.0	43.0	68.0
87	43.5	68.5	43.5	68.5
88	44.0	69.0	44.0	69.0
89	44.5	69.5	44.5	69.5
90	45.0	70.0	45.0	70.0
91	45.5	70.5	45.5	70.5
92	46.0	71.0	46.0	71.0
93	46.5	71.5	46.5	71.5
94	47.0	72.0	47.0	72.0
95	47.5	72.5	47.5	72.5
96	48.0	73.0	48.0	73.0
97	48.5	73.5	48.5	73.5
98	49.0	74.0	49.0	74.0
98	49.0	74.0	49.0	74.0
שט	43.0	74.5	43.5	74.5

Note:

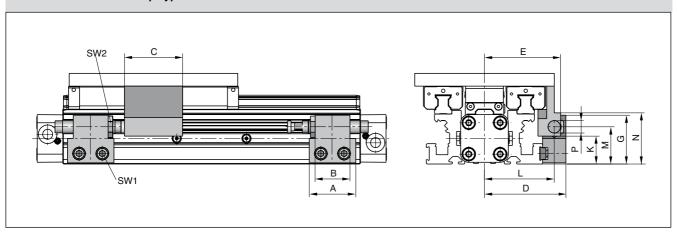
the dimension FO is derived from the last two digits of the stroke:

Example:



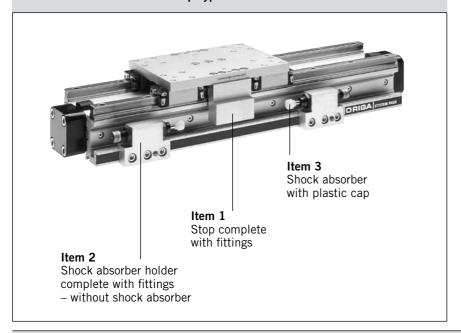
For a cylinder OSP-P25 the adjacent table indicates that for x=25 mm: F0=62.5 mm

Dimensions – Variable Stop Type VS25 to VS50



Dimension Table (mm) – Variable Stop Type VS25 to VS50														
Series	Туре	Α	В	С	D	E	G	K	L	М	N	Р	SW1	SW2
OSP-HD25	VS25	40	30	50	70	65.5	42	26	60	32	42	M12 x 1	5	16
OSP-HD32	VS32	60	40	54	73	71	44	28	63	34	53	M14 x 1.5	5	17
OSP-HD40	VS40	84	52	55	96	92	59	35	82	45	61	M20 x 1.5	5	24
USB HDEU	V250	QΛ		60	107	105	66	27	90	10	66	M25 v 1 5	5	30

Order Information - Variable Stop Type VS25 to VS50

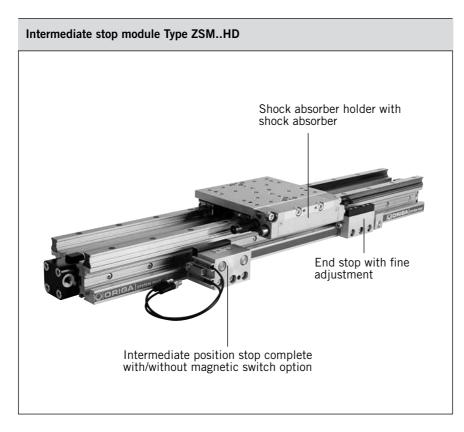


Shock Absorber Selection

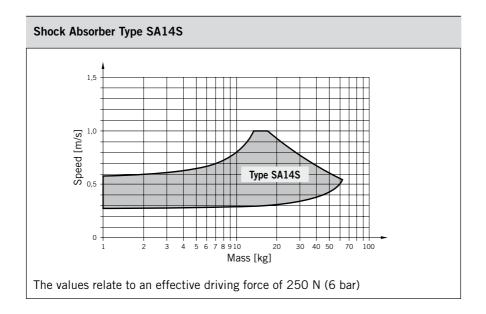
For shock absorber selection in dependence on mass and speed see page 60, 61

Order Instructions - Variable Stop Type VS25 to VS50

Item	Description	Size VS25		VS32		VS40		VS50			
		Туре	Order No.	Туре	Order No.	Туре	Order No.	Туре	Order No.		
1	Stop, complete	-	21257	-	21258	_	21259	_	21260		
2	Shock absorber	-	21202	-	21203	_	21204	_	21205		
	holder, complete										
3 *	Shock absorber, standard	SA12S2N	7723	SA14	7708	SA20	7710	SAI25	7712		
	Shock absorber, version S	SA12S	7707	SA14S	7709	SA20S	7711	SAI25S	7713		
	* Shock absorber with plastic cap (see page 60, 61)										



Technical data									
Temperature range	-10°C to +70°C								
Operating pressure range	4 – 8 bar								
Intermediate position grid	85 mm								

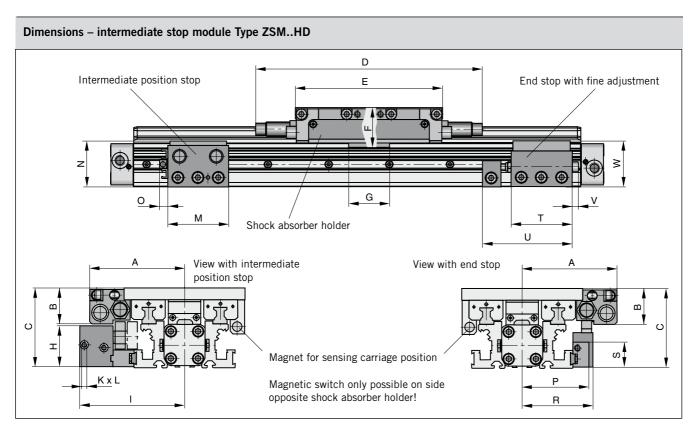


Intermediate stop module

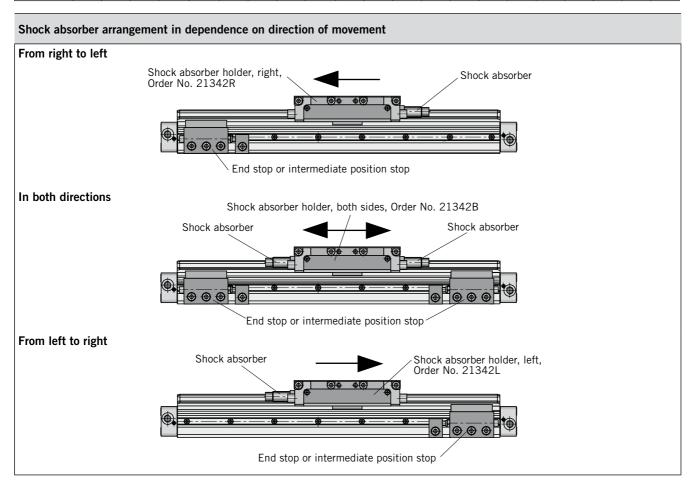
The intermediate stop module ZSM allows the guide carriage to stop at any desired intermediate positions with high accuracy. It can be retrofitted. Depending on the application, i.e. the number of intermediate stops, one or more intermediate position stops can be used. The intermediate position stops can be retracted and extended without the need for the guide carriage to be moved back out of position. Therefore the guide carriage can be made to stop at the defined intermediate positions in any order.

ORIGA intermediate stop module ZSM:

- Allows stopping at any intermediate positions
- Intermediate position stops can be located steplessly anywhere along the whole stroke length
- Movement to the next position without reverse stroke
- Compact unit
- Cost-effective positioning module without electrical or electronic components
- Option: end stop with fine adjustment



Dimension	Dimension table (mm) – intermediate stop module Type ZSMHD																				
Series	Α	В	С	D	E	F	G	Н	I	K	L	М	N	0	Р	R	S	Т	U	٧	W
ZSM25	94	35	78	224	145	39	40	41	104	M5	5	60	45	8	66	70	26	60	93	6	45



Order instructions - intermediate stop module Type ZSM..HD

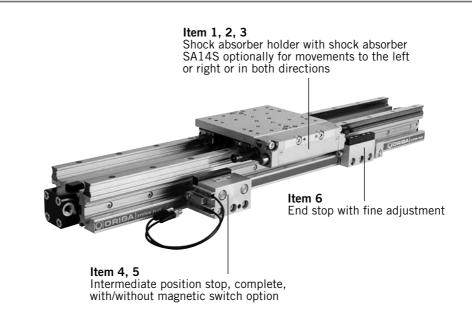


Illustration shows version with shock absorber holder for movement in both directions and magnetic switch option with T-slot switches (for magnetic switches Accessories see from page 113)

$\label{eq:condition} \textbf{Order instructions} - \textbf{intermediate stop module Type ZSM..HD}$

Item	Description	For intermediate stop module	Order-No.
1*	Shock absorber holder with shock absorber SA14S, both sides	ZSM25HD	21342B
2*	Shock absorber holder with shock absorber SA14S, left	ZSM25HD	21342L
3*	Shock absorber holder with shock absorber SA14S, right	ZSM25HD	21342R
4	Intermediate position stop complete, without magnetic switch option	ZSM25HD	21343
5	Intermediate position stop complete, with magnetic switch option	ZSM25HD	21344
6	End stop with fine adjustment	ZSM25HD	21346

^{*} The shock absorbers are installed in the shock absorber holder and adjusted in our workshop.

Note:

For movement onwards from the intermediate position, the intermediate position stop must advance. The intermediate position stop can only advance if both cylinder chambers of the OSP-P cylinder are pressurized.

Active and Passive Brakes Series OSP-P



Contents

Description	Page
Overview	77-78
Standard cylinder with Active brake	79-82
Plain bearing SLIDELINE with Active brake	49-50
Aluminium roller guide PROLINE with Active brake	55-56
Plain bearing SLIDELINE with Passive brake Multibrake	83-86
Aluminium roller guide PROLINE with Passive brake Multibrake	87-89



Active Brakes and Passive Brakes

Active Brake

for pneumatic linear drive Series OSP-P Piston diameters 25 - 80 mm.

See page 79-82



Versions:

- ACTIVE Brake
- Plain bearing guide with integrated ACTIVE Brake
- Aluminium roller guide with integrated ACTIVE Brake
- Plain bearing guide with PASSIVE Brake
- Aluminium roller guide with PASSIVE Brake

Slideline with Active Brake

Plain bearing guide SLIDELINE - SL with integrated ACTIVE Brake Piston diameters 25 - 50 mm.

See page 49-50



Proline with Active Brake

Aluminium roller guide PROLINE - PL with integrated ACTIVE Brake Piston diameters 25 - 50 mm.

See page 55-56



Multibrake with Slideline

MULTI BRAKE – PASSIVE Brake with plainbearing guide SLIDELINE - SL Piston diameter 25 - 80 mm.

See page 83-86



Multibrake with Proline

MULTI BRAKE – PASSIVE Brake with aluminium roller guide PROLINE - PL Piston diameters 25 - 50 mm.

See page 87-89



Pressure Plate O-Ring for Brake Piston Brake Piston Brake Lining Spring Air Connection

Active Brake



Series AB 25 to 80 for linear drive
• Series OSP-P

Features:

- Actuated by pressurisation
- Released by spring actuation
- Completely stainless version
- Holds position, even under changing load conditions

For further technical data, please refer to the data sheets for linear drives OSP-P (see from page 15).

Note:

For combinations Active Brake AB + SFI-plus + Magnetic Switch contact our technical department please.

Forces and Weights

Series	For linear drive	Max. braking force [N] (1	Brake pad way [mm]	Linear dri	Mass [kg] ve with brake increase per 100mm stroke	brake*	Order No. Active brake
AB 25	OSP-P25	350	2.5	1.0	0.197	0.35	20806
AB 32	OSP-P32	590	2.5	2.02	0.354	0.58	20807
AB 40	OSP-P40	900	2.5	2.83	0.415	0.88	20808
AB 50	OSP-P50	1400	2.5	5.03	0.566	1.50	20809
AB 63	OSP-P63	2170	3.0	9.45	0.925	3.04	20810
AB 80	OSP-P80	4000	3.0	18.28	1.262	5.82	20811

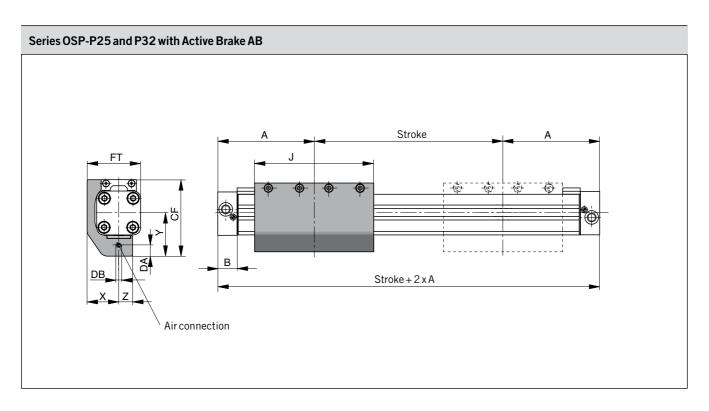
(1 - at 6 bar both chambers pressurised with 6 bar Braking surface dry - oil on the braking surface will reduce the braking force

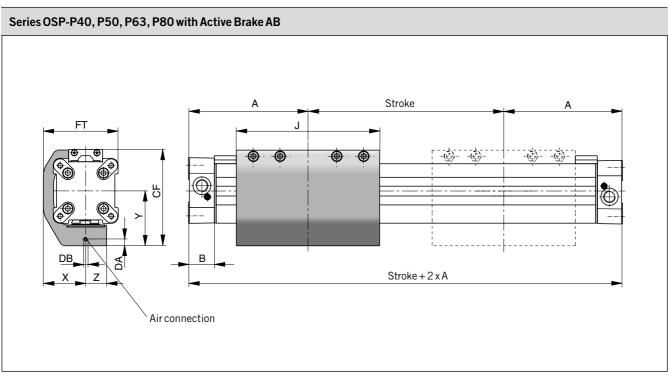
* Please Note:

The mass of the brake has to be added to the total moving mass when using the cushioning diagram.

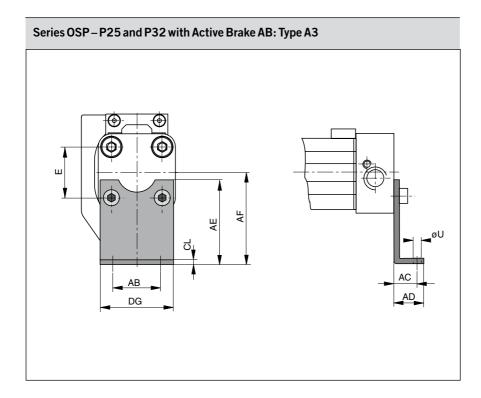


For additional information on loads, forces and moment, please refer from page $16\,$





Dimension Table (mm)											
Series	Α	В	J	Х	Y	Z	CF	DA	DB	FT	
AB 25	100	22	117	29.5	43	13	74	4	M5	50	
AB 32	125	25.5	151.4	36	50	15	88	4	M5	62	
AB 40	150	28	151.4	45	58	22	102	7	M5	79.5	
AB 50	175	33	200	54	69.5	23	118.5	7.5	M5	97.5	
AB 63	215	38	256	67	88	28	151	9	G1/8	120	
AB 80	260	47	348	83	105	32	185	10	G1/8	149	



End Cap Mountings

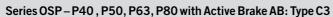
On the end-face of each cylinder end cap there are four threaded holes for mounting the cylinder. The hole layout is square, so that the mounting can be fitted to the bottom, top or either side.

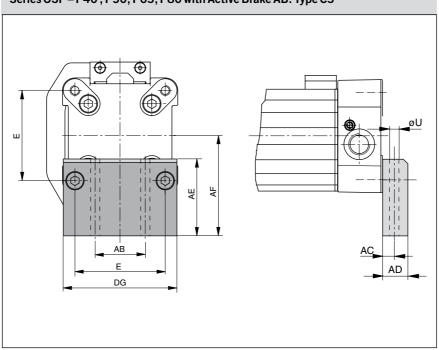
Material: Series OSP-P25, P32:

Galvanised steel

The mountings are supplied in pairs.







Material: Series OSP-P40,P50,

P63, P80:

Anodised aluminium

The mountings are supplied in pairs.

Stainless steel version on request.



Dimension Table (mm)

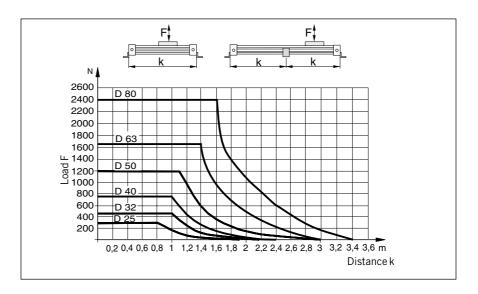
Series	E	øU	АВ	AC	AD	AE	AF	CL	DG	Order No. Type A3	Type C3
AB 25	27	5.8	27	16	22	45	49	2.5	39	2060	-
AB 32	36	6.6	36	18	26	42	52	3	50	3060	-
AB 40	54	9	30	12.5	24	46	60	_	68	-	20339
AB 50	70	9	40	12.5	24	54	72	_	86	-	20350
AB 63	78	11	48	15	30	76	93	_	104	-	20821
AB 80	96	14	60	17.5	35	88	110	_	130	_	20822

Mid Section Support

Mid-section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive.

The diagrams show the maximum permissible unsupported length in relation to loading. Deflection of 0.5 mm max. between supports is permissible.

The mid section supports are attached to the dovetail rails, and can take axial loads.



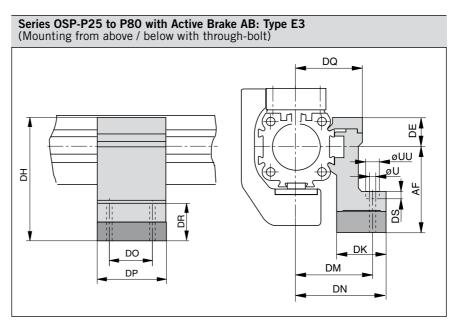
Mid Section Supports

Note to Type E3:

Mid section supports can only be mounted opposite of the brake housing.

Stainless steel version available on request.

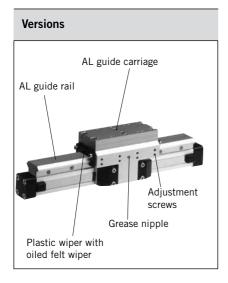




Dimension	Dimension Table (mm)														
Series	U	UU	AF	DE	DH	DK	DM	DN	DO	DP	DQ	DR	DS	Order No. Type E3	
AB 25	5.5	10	49	16	65	26	40	47.5	36	50	34.5	35	5.7	20353	
AB 32	5.5	10	52	16	68	27	46	54.5	36	50	40.5	32	5.7	20356	
AB 40	7	_	60	23	83	34	53	60	45	60	45	32	_	20359	
AB 50	7	_	72	23	95	34	59	67	45	60	52	31	_	20362	
AB 63	9	_	93	34	127	44	73	83	45	65	63	48	_	20453	
AB 80	11	_	110	39.5	149.5	63	97	112	55	80	81	53	_	20819	

Accessories for linear drives with Active Brakes – please order separately

Description	For details information, see:
Clevis mounting	Page 94
Adaptor profile	Page 108
T-groove profile	Page 109
Connection profile	Page 110
Magnetic switch (can only be mounted opposite of the brake housing)	Page 113-120
Incremental displacement measuring system SFI-plus	Page 125-129



Function:

The Multi-Brake is a passive device. When the air pressure is removed the brake is actuated and movement of the cylinder is blocked. The brake is released by pressurisation.

Sensor for wear indication (option) Springs for maximum brake forces Wear resistant brake lining, for long service life Wear resistant brake lining, for high loads and moments

The high friction, wear resistant brake linings allow the Multi-Brake to be used as a dynamic brake to stop cylinder movement in the shortest possible time. The powerful springs also allow the Multi-Brake to be used effectively in positioning applications.

Multi-Brake Passive Brake

with plain bearing guide Slideline SL



Series MB-SL 25 to 80 for Linear-drive
• Series OSP-P

Features:

- Brake operated by spring actuation
- Brake release by pressurisation
- Optional sensor to indicate brake lining wear
- Anodised aluminium rail, with prism shaped slide elements
- Adjustable plastic slide elements
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideway
- Replenishable guide lubrication by integrated grease nipples
- Blocking function in case of pressure loss
- Intermediate stops possible

Loads, Forces and Moments Fz Mx My Fy

Technical Data:

The table shows the maximum values for light, shock-free operation, which must not be exceeded even in dynamic operation.

Load and moment data are based on speeds v < 0.2 m/s.

Operating pressure 4.5 - 8 bar A pressure of 4.5 bar is required to release the brake.

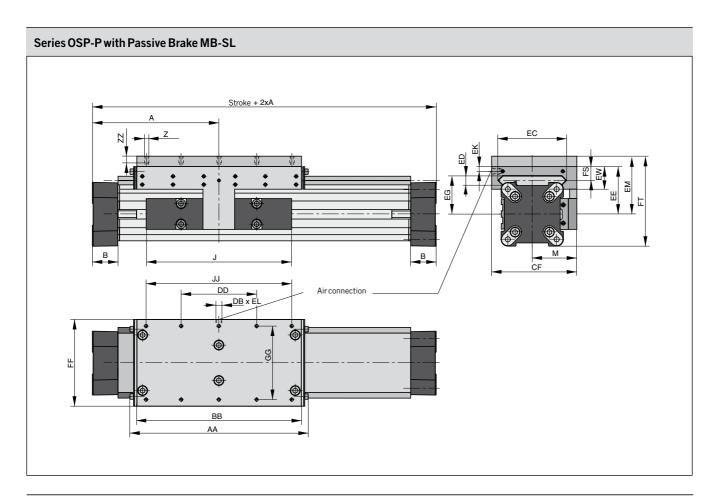
For further technical information, please refer to the data sheets for linear drives OSP-P (see from page 15)

- ¹⁾ Braking surface dry oil on the braking surface will reduce the braking force
- * Please note:

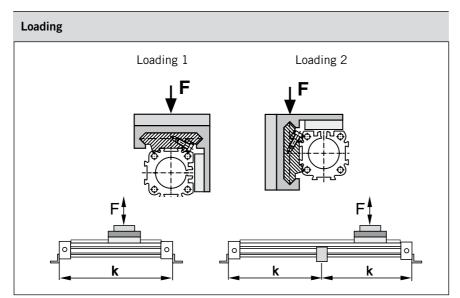
in the cushioning diagram, the mass of the guide carriage has to be added to the total moving mass.

Series	For linear drive	Max. mom [Nm] Mx		Mz	Max. loads [N] Ly, Lz	Max. brake force [N] 1)	Mass of line with guide [with 0 mm stroke	kg] increase per	Mass* guide carriage [kg]	Order No. – without sensor	MB-SL with sensor for wear indication
MB-SL 25	OSP-P25	14	34	34	675	470	2.04	0.39	1.10	20796	on request
MB-SL 32	0SP-P32	29	60	60	925	790	3.82	0.65	1.79	20797	on request
MB-SL 40	OSP-P40	50	110	110	1500	1200	5.16	0.78	2.34	20798	on request
MB-SL 50	OSP-P50	77	180	180	2000	1870	8.29	0.97	3.63	20799	on request
MB-SL 63	0SP-P63	120	260	260	2500	2900	13.31	1.47	4.97	20800	on request
MB-SL 80	OSP-P80	120	260	260	2500	2900	17.36	1.81	4.97	20846	on request

For **linear drives** overview see page 9-13 For **mountings** see page 97-105



Dimensio	Dimension Table (mm)																							
Series	Α	В	J	M	Z	AA	ВВ	DB	DD	CF	EC	ED	EE	EG	EK	EL	EM	EW	FF	FT	FS	GG	IJ	ZZ
MB-SL25	100	22	117	40,5	М6	162	142	M5	60	72.5	47	12	53	39	9	5	73	30	64	93.5	20	50	120	12
MB-SL32	125	25.5	152	49	М6	205	185	G1/8	80	91	67	14	62	48	7	10	82	33	84	108	21	64	160	12
MB-SL40	150	28	152	55	М6	240	220	G1/8	100	102	77	14	64	50	6.5	10	84	34	94	118.5	21.5	78	200	12
MB-SL50	175	33	200	62	М6	284	264	G1/8	120	117	94	14	75	56	10	12	95	39	110	138.5	26	90	240	12
MB-SL63	215	38	256	79	M8	312	292	G1/8	130	152	116	18	86	66	11	12	106	46	152	159	29	120	260	13
MB-SL80	260	47	348	96	M8	312	292	G1/8	130	169	116	18	99	79	11	12	119	46	152	185	29	120	260	13



Mid Section Support

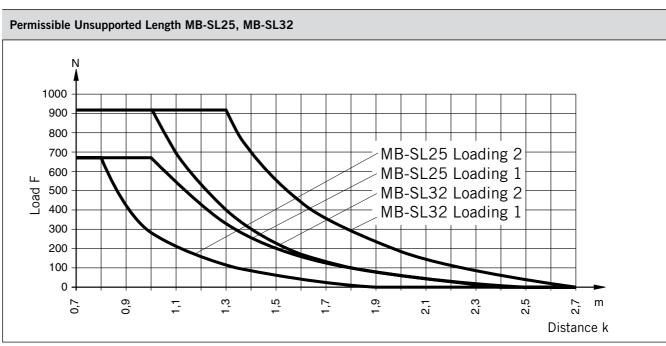
(for versions see page 97, 99)

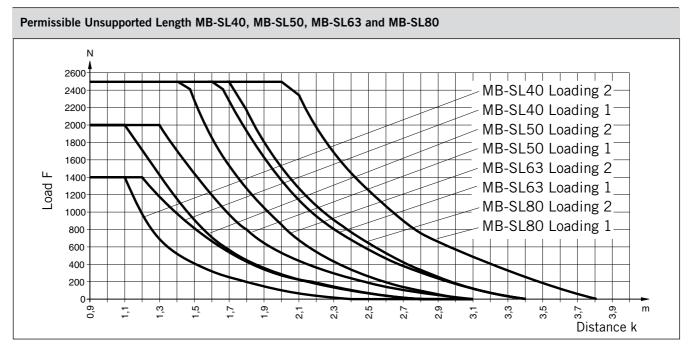
Mid section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive.

The diagrams show the maximum permissible unsupported length in relation to loading. A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissable.

Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m





Control of a cylinder with 3/2 way valves. Basic position – exhausted Control of a cylinder with 3/2 way valves. Basic position – pressurised

Control Examples

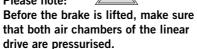
Under normal operating circumstances the pressure switch is closed and the air flows through the 3/2 way solenoid valves from port 1 to 2, thus lifting the brake from the rail (operating condition).

The brake is pressurised by means of a 3/2 way valve in combination with a pressure switch. When there is a pressure loss, the brake is actuated by the pressure switch.

When the air pressure is restored to both cylinder chambers, the brake is lifted and the linear drive can be moved again.

The speed regulating valves D1 and D2 control the speed of the linear drive, and have no influence on the brake. The two non-return valves give the system a higher stability. The pressure regulating valve is used to compensate for the downward force in this vertical application.

Please note:



Small diameter tubing, fittings and valves with a nominal diameter, and tubing that is too long all change the reaction time of the brake!

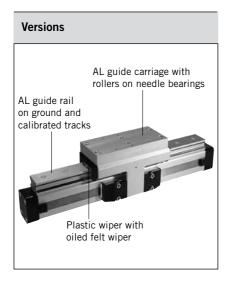
* Tip:

The pressure switch actuates the brake when the pressure drops below the set value.

For accessories, such as tubing and fittings, please refer to our separate catalogue.

Required Components

Way Valves	
Port size	see catalogue
M5, G1/8	Valves
G1/4, G1/2	A4P026E
Pressure Regulating	Valves
G1/8 - G3/8	see catalogue
	Air Preparation
	A4P006E
Pneumatic Accessor	ries
P/E-Switch	see catalogue
Non-Return	Pneumatic
Valves	Accessories
G1/8 - G3/8	A4P021E
Screw-in	
Speed Regulating	
Valves	
M5 - G1/4	



Function:

The Multi-Brake is a passive device. When the air pressure is removed the brake is actuated and movement of the cylinder is blocked. The brake is released by pressurisation.

Function Springs for maximum brake lining, for long service life Roller guide Proline for high precision and velocities Brake piston

The high friction, wear resistant brake linings allow the Multi-Brake to be used as a dynamic brake to stop cylinder movement in the shortest possible time. The powerful springs also allow the Multi-Brake to be used effectively in positioning applications.

Multi-Brake Passive Brake

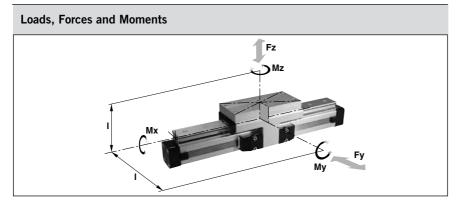
with Aluminium Roller Guide Proline PL



Series MB-PL 25 to 50 for Linear-drive
• Series OSP-P

Features:

- Brake operated by spring actuation
- Brake release by pressurisation
- Optional sensor to indicate brake lining wear
- Composite sealing system with plastic and felt wiper elements to remove dirt and lubricate the slideway
- Blocking function in case of pressure loss
- Intermediate stops possible



Technical Data

The table shows the maximal permissible loads. If multiple moments and forces act upon the cylinder simultaneously, the following equasion applies:

$$\frac{\text{Mx}}{\text{Mx}_{\text{max}}} + \frac{\text{My}}{\text{My}_{\text{max}}} + \frac{\text{Mz}}{\text{Mz}_{\text{max}}} + \frac{Ly}{Ly_{\text{max}}} + \frac{Lz}{Lz_{\text{max}}} \leq 1$$

The sum of the loads should not exceed >1. With a load factor of less than 1, service life is $8000\ km$

The table shows the maximum permissible values for light, shock-free operation, which must not be exceeded even under dynamic conditions

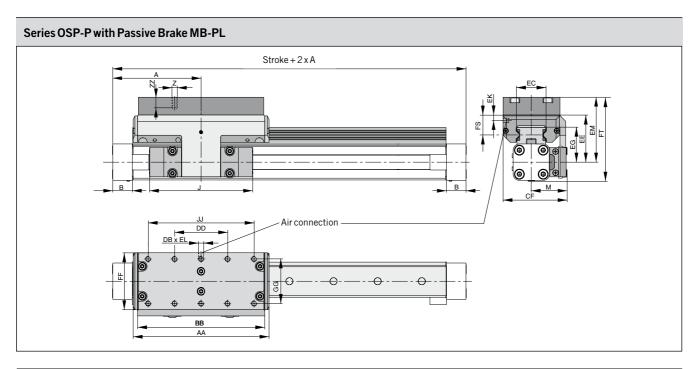
Operating Pressure 4.5 - 8 bar. A pressure of min. 4.5 bar release the brake.

- 1) Braking surface dry oil on the braking surface will reduce the braking force
- * Please note:

In the cushioning diagram, the mass of the guide carriage has to be added to the total moving mass.

Series	For linear drive	Max. mom [Nm] Mx		Mz	Max. loads [N] Fy, Fz	Max. brake force [N] 1)	Mass of line with guide [with 0 mm stroke		Mass* guide carriage [kg]	Order No. – without sensor	MB-PL with sensor for wear indication
MB-PL25	OSP-P25	16	39	39	857	315	2.14	0.40	1.24	20864	on request
MB-PL32	0SP-P32	29	73	73	1171	490	4.08	0.62	2.02	20865	on request
MB-PL40	OSP-P40	57	158	158	2074	715	5.46	0.70	2.82	20866	on request
MB-PL50	OSP-P50	111	249	249	3111	1100	8.60	0.95	4.07	20867	on request

For **linear drives** overview see page 9-13 For **mountings** see page 97-105



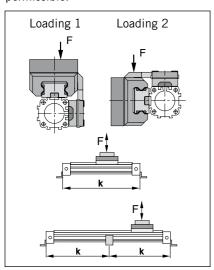
Dimens	Dimension Table (mm) Series OSP-P MB-PL25, MB-PL32, MB-PL40, MB-PL50																					
Series																						
MB-PL25	100	22	117	40.5	М6	154	144	M5	60	72.5	32.5	53	39	9	5	73	64	23	93.5	50	120	12
MB-PL32	125	25.5	152	49	М6	197	187	G1/8	80	91	42	62	48	7	10	82	84	25	108	64	160	12
MB-PL40	150	28	152	55	M6	232	222	G1/8	100	102	47	64	50.5	6.5	10	84	94	23.5	118.5	78	200	12
MB-PL50	175	33	200	62	M6	276	266	G1/8	120	117	63	75	57	10	12	95	110	29	138.5	90	240	16

Mid Section Support

(For versions see page 97, 99)

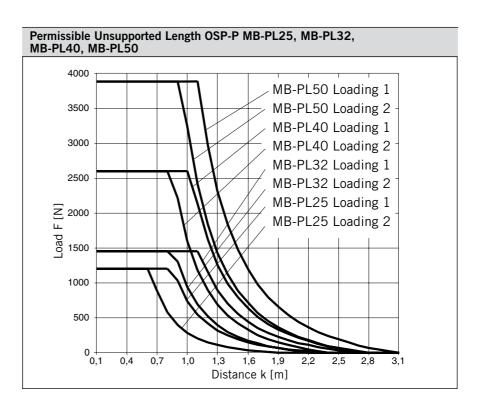
Mid section supports are required from a certain stroke length to prevent excessive deflection and vibration of the linear drive. The diagrams show the maximum permissible unsupported length in relation to loading.

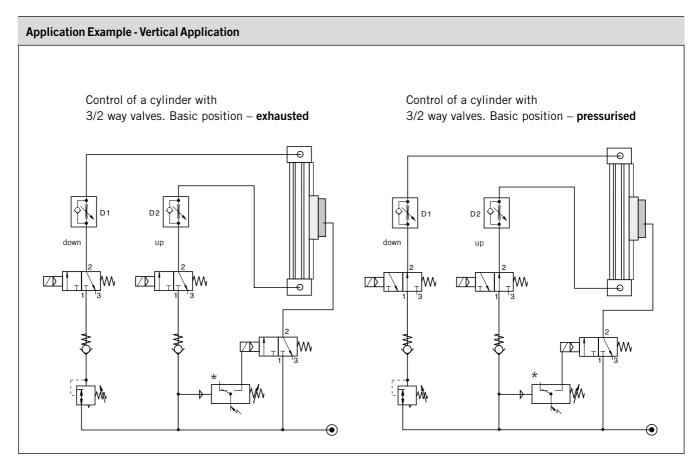
A distinction must be drawn between loading 1 and loading 2. Deflection of 0.5 mm max. between supports is permissible.



Note:

For speeds v > 0.5 m/s the distance between supports should not exceed 1 m.





Control Examples

Under normal operating circumstances the pressure switch is closed and the air flows through the 3/2 way solenoid valves from port 1 to 2, thus lifting the brake from the rail (operating condition).

The brake is pressurised by means of a 3/2 way valve in combination with a pressure switch. When there is a pressure loss, the brake is actuated by the pressure switch.

When the air pressure is restored to both cylinder chambers, the brake is lifted and the linear drive can be moved again.

The speed regulating valves D1 and D2 control the speed of the linear drive, and have no influence on the brake. The two non-return valves give the system a higher stability. The pressure regulating valve is used to compensate for the downward force in this vertical application.



Please note:

Before the brake is lifted, make sure that both air chambers of the linear drive are pressurised.

Small diameter tubing, fittings and valves with a nominal diameter, and tubing that is too long all change the reaction time of the brake!

* Tip:

The pressure switch actuates the brake when the pressure drops below the set value.

For accessories, such as tubing and fittings, please refer to our separate catalogue.

Required Components

Way Valves	
Port size	see catalogue
M5, G1/8	Valves
G1/4, G1/2	A4P026E
Pressure Regulating	Valves
G1/8 - G3/8	see catalogue
	Air Preparation
	A4P006E
Pneumatic Accessor	ries
P/E-Switch	see catalogue
Non-Return	Pneumatic
Valves	Accessories
G1/8 - G3/8	A4P021E
Screw-in	
Speed Regulating	
Valves	
M5 - G1/4	

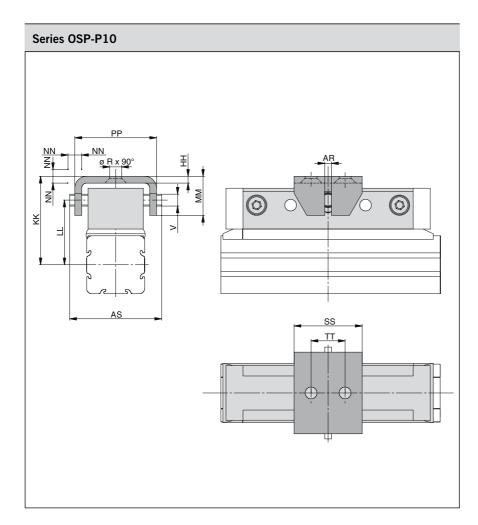
Linear Drive-Accessories (Mountings and Magnetic Switches) Series OSP-P



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T-Slot Profile	109
Connection Profile	110
Duplex Connection	111
Multiplex Connection	112
Magnetic Switch, standard version	113-115
Magnetic Switch for T-Nut mounting	117-120
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Description		
Clevis Mounting		Page 93-94
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Mid-Section Support		Page 96
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Adaptor Profile		Page 108
T-Slot Profile		Page 109
Connection Profile	00	Page 110
Dulex Connection		Page 111
Multiplex Connection		Page 112
Magnetic Switch, standard version		Page 113-115
Magnetic Switch, ATEX-version ᠍		Page 121-123
Magnetic Switch for T-Nut mounting		Page 117-120
Cable cover		Page 116



Linear Drive Accessories ø 10 mm Clevis Mounting



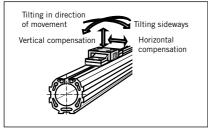
For Linear-drive
• Series OSP-P

When external guides are used, parallelism deviations can lead to mechanical strain on the piston. This can be avoided by the use of a clevis mounting.

In the drive direction, the mounting has very little play.

Freedom of movement is provided as follows:

- Tilting in direction of movement
- Vertical compensation
- Tilting sideways
- Horizontal compensation



Dimension Ta	Dimension Table (mm)														
Series	øR	V	AR	AS	нн	KK	LL	ММ	NN*	PP	SS	TT	Orde Standard	er No. Stainless	
OSP-P10	3.4	3.5	2	27	2	26	19	11.5	1	24	20	10	20971	-	

* Dimension NN gives the possible plus and minus play in horizontal and vertical movement, which also makes tilting sideways possible.



Linear Drive Accessories ø 16-80 mm Clevis Mounting



For Linear-drive

• Series OSP-P

When external guides are used, parallelism deviations can lead to mechanical strain on the piston. This can be avoided by the use of a clevis mounting.

In the drive direction, the mounting has very little play.

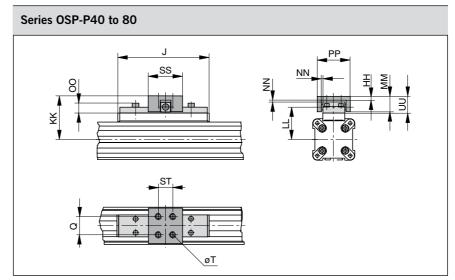
Freedom of movement is provided as follows:

- Tilting in direction of movement
- Vertical compensation
- Tilting sideways
- Horizontal compensation

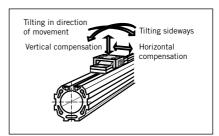
A stainless steel version is also available.



Series OSP-P16 to 32

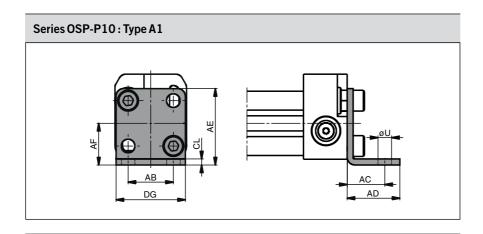


Please note: When using additional inversion mountings, take into account the dimensions on page 107.



Dimension	n Table	(mm)															
Series	J	Q	Т	øR	НН	KK	LL	ММ	NN*	00	PP	SS	ST	TT	UU	Orde Standard	r No. Stainless
OSP-P16	69	10	M4	4.5	3	34	26.6	10	1	8.5	26	28	20	10	11	20462	20463
OSP-P25	117	16	M5	5.5	3.5	52	39	19	2	9	38	40	30	16	21	20005	20092
OSP-P32	152	25	M6	6.6	6	68	50	28	2	13	62	60	46	40	30	20096	20094
OSP-P40	152	25	M6	_	6	74	56	28	2	13	62	60	46	_	30	20024	20093
OSP-P50	200	25	M6	_	6	79	61	28	2	13	62	60	46	_	30	20097	20095
OSP-P63	256	37	M8	_	8	100	76	34	3	17	80	80	65	_	37	20466	20467
OSP-P80	348	38	M10	_	8	122	96	42	3	16	88	90	70	_	42	20477	20478

^{*} Dimension NN gives the possible plus and minus play in horizontal and vertical movement, which also makes tilting sideways possible.



Series OSP-P16 to 32: Type A1

Linear Drive Accessories ø 10-80 mm End Cap Mountings



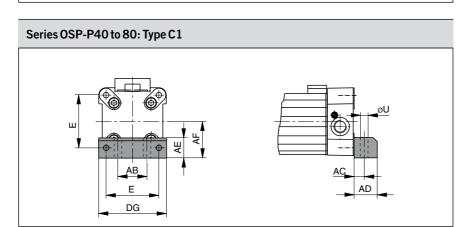
For Linear-drive • Series OSP-P

On the end-face of each end cap there are four threaded holes for mounting the actuator.

The hole layout is square, so that the mounting can be fitted to the bottom, top or either side, regardless of the position chosen for the air connection.

Material: Series OSP-P10 – P32: Galvanised steel. Series OSP-P40 – P80: Anodized aluminium.

The mountings are supplied in pairs.





Dimension	n Table (mm	1)									
Series	E	ØU	AB	AC	AD	AE	AF	CL	DG	Order N Type A1	lo. (* Type C1
OSP-P10	-	3.6	12	10	14	20.2	11	1.6	18.4	0240	_
OSP-P16	18	3.6	18	10	14	12.5	15	1.6	26	20408	_
OSP-P25	27	5.8	27	16	22	18	22	2.5	39	2010	_
OSP-P32	36	6.6	36	18	26	20	30	3	50	3010	_
OSP-P40	54	9	30	12.5	24	24	38	_	68	_	4010
OSP-P50	70	9	40	12.5	24	30	48	_	86	_	5010
OSP-P63	78	11	48	15	30	40	57	_	104	_	6010
OSP-P80	96	14	60	17.5	35	50	72	_	130	_	8010

(*=Pair

Linear Drive Accessories ø 10-80 mm Mid-Section Support



For Linear-drive • Series OSP-P

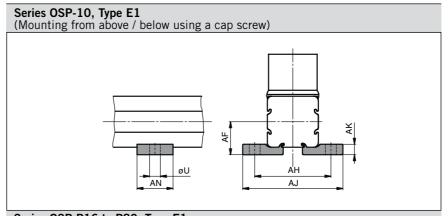
Note on Types E1 and D1 (P16 – P80):

The mid-section support can also be mounted on the underside of the actuator, in which case its distance from the centre of the actuator is different.

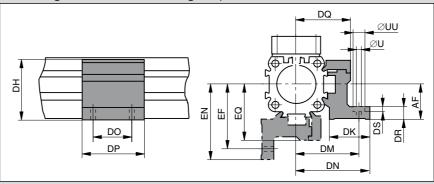
For design notes, see page 17.

Stainless steel version on request.

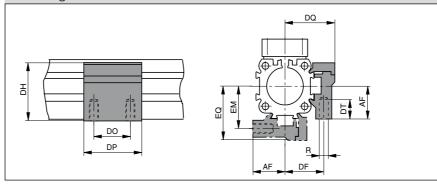




Series OSP-P16 to P80: Type E1 (Mounting from above / below using a cap screw)



Series OSP-16 to 80, Type D1 (Mounting from below with 2 screws)



Dimensio	n Table (mm) Ser	ies OSP-P10						
Series	U	AF	AH	AJ	AK	AN		er No. Type D1
OSP-P10	3.6	11	25.4	33.4	3.5	12	0250	-

Dimensi	ion Ta	ıble (r	nm)-	-Seri	es OS	P-P16	5 to F	280													
Series	R	U	UU	AF	DF	DH	DK	DM	DN	DO	DP	DQ	DR	DS	DT	EF	EM	EN	EQ	Order N Type E1	No. Type D1
OSP-P16	М3	3.4	6	15	20	29.2	24	32	36.4	18	30	27	6	3.4	6.5	32	20	36.4	27	20435	20434
OSP-P25	M5	5.5	10	22	27	38	26	40	47.5	36	50	34.5	8	5.7	10	41.5	28.5	49	36	20009	20008
OSP-P32	M5	5.5	10	30	33	46	27	46	54.5	36	50	40.5	10	5.7	10	48.5	35.5	57	43	20158	20157
OSP-P40	M6	7	-	38	35	61	34	53	60	45	60	45	10	-	11	56	38	63	48	20028	20027
OSP-P50	M6	7	_	48	40	71	34	59	67	45	60	52	10	_	11	64	45	72	57	20163	20162
OSP-P63	M8	9	_	57	47.5	91	44	73	83	45	65	63	12	_	16	79	53.5	89	69	20452	20451
OSP-P80	M10	11	_	72	60	111.5	63	97	112	55	80	81	15	-	25	103	66	118	87	20482	20480

Overview																			
Mounting Type	Туре		16 ¹	ا MU	PR JL		IN R/	NE E NKE	ype 80 ¹⁾			Р	des OW	ER:					50/ 76
End cap mounting	Type A	1	Χ							X	23	33	77	33	77	111	00	00	70
1,00 10	Type A2	2	0	0	0														
	Type A3	3									0	o		o					
End cap mounting, reinforced	Type B	1		X	X						X	x	X	X	X				
	Type B3	3								0									
	Type B4	4											0		o				
	Type B	5																	
End cap mounting	Type C1	1				X	X	X	х							X	x	X	X
	Type C2	2				o	0												
	Type C3	3						o	0							0		0	
	Type C4	1															0		o
Mid section support, small	Type D	1	X	X	х	X	X	X	X	х	X	x	х	Х	х	X	x	X	Х
Mid section support, wide	Type E1	1	X	X	х	X	X	X	х	Х	X	X	х	X	X	х	X	X	Х
-	Type E2	2	0	0	o	0	o												
	Type E3	3						0	0	0	0	0		0		0		0	
	Type E4	1											0		0		0		0
	Type E	5																	

Linear Drive Accessories Mountings for Linear Drives fitted with OSP-Guides



For Linear-drives
• Series OSP-P

Note:

For mountings and mid-section supports for linear drives with recirculating ball bearing guide STARLINE, for recirculating ball bearing guide KF, see see page 100 to 105.

X = carriage mounted in top(12 o'clock position)

O = carriage mounted in lateral (3 or 9 o'clock position)

= available components

1) = not available for all sizes



For rodless pneumatic cylinder OSP-P see from page 9

End cap mountings*

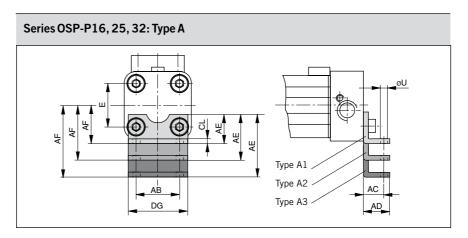
Four internal screw threads are located in the end faces of all OSP actuators for mounting the drive unit. End cap mountings may be secured across any two adjacent screws.

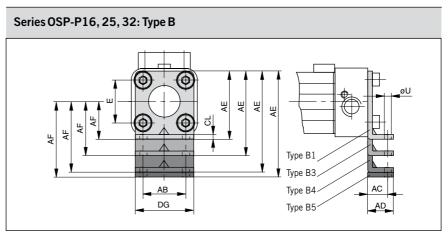
Material:

Series OSP-16, 25, 32: Galvanised steel Series OSP-40,50, 63, 80: Anodized aluminium

The mountings are supplied in pairs.

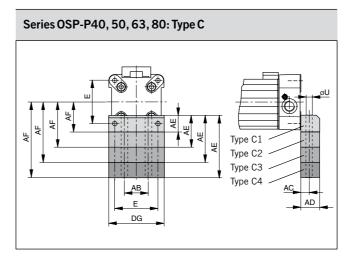






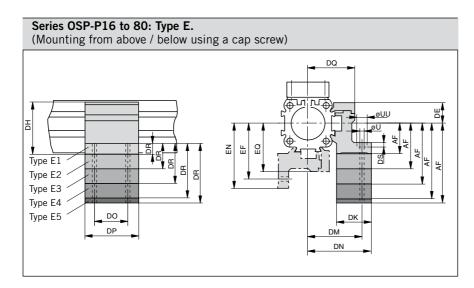
Dimension Table (mm) – Dimensions AE and AF (Dependant on the mounting type)

Mount. type	Dim AE for s		ions	5				AF for	size	•				
	16	25	32	40	50	63	80	16	25	32	40	50	63	80
A1	12.5	18	20	-	_	_	_	15	22	30	_	_	_	_
A2	27.5	33	34	1	-	_	_	30	37	44	_	_	_	_
A3	_	45	42	_	_	_	-	-	49	52	_	_	_	-
B1	ı	42	55	1	1	-	-	-	22	30	-	ı	-	-
B3	55	-	-	_	-	_	_	42	1	1	-	ı	ı	_
B4	_	80	85	_	_	_	_	_	60	60	_	_	_	_
B5	ı	-	90	ı	-	_	-	_	-	65	_	ı	-	1
C1	ı	1	-	24	30	40	50	_	ı	ı	38	48	57	72
C2	-	1	-	37	39	-	_	-	-	-	51	57	-	-
C3	-	_	-	46	54	76	88	-	-	_	60	72	93	110
C4	_	_	_	56	77	_	_	_	_	_	70	95	_	-



Dimension Table (mm)							
Series	E	øU	AB	AC	AD	CL	DG
OSP-P16	18	3.6	18	10	14	1.6	26
OSP-P25	27	5.8	27	16	22	2.5	39
OSP-P32	36	6.6	36	18	26	3	50
OSP-P40	54	9	30	12.5	24	-	68
OSP-P50	70	9	40	12.5	24	-	86
OSP-P63	78	11	48	15	30	-	104
OSP-P80	96	14	60	17.5	35	-	130

^{*} see mounting instructions on page 97



Mid-Section Support

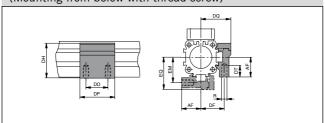
Information regarding type E1 and D1:

Mounting of the mid section supports is also possible on the lower side of the drive. In this case, please note the new centre line dimensions.

See layout information on pages 50, 53, pages 56, 59, 65 pages 82, 85 and 88 Stainless steel version



Series OSP-P16 to 80: Type D1 (Mounting from below with thread screw)



Dimension Table (mm) - Dimensions AF and DR (Dependant on the mounting type)

on request.

Mount. type	Din for:		ions	DR	2				men rsize		s AF	•		
**	16	25	32	40	50	63	80	16	25	32	40	50	63	80
D1	_	_	-	1	-	_	_	15	22	30	38	48	57	72
E1	6	8	10	10	10	12	15	15	22	30	38	48	57	72
E2	21	23	24	23	19	-	_	30	37	44	51	57	_	_
E3	33	35	32	32	34	48	53	42	49	52	60	72	93	110
E4	_	46	40	42	57	_	_	-	60	60	70	95	_	-
E5	_	-	45	_	_	_	_	_	_	65	_	_	_	_

Dimension Table (mm)

Series EQ	R	U	υυ	DE	DF	DH	DK	DM	DN	DO	DP	DQ	DS	DT	EF	ЕМ	EN	
OSP-P16	МЗ	3.4	6	14.2	20	29.2	24	32	36.4	18	30	27	3.4	6.5	32	20	36.4	27
OSP-P25	M5	5.5	10	16	27	38	26	40	47.5	36	50	34.5	5.7	10	41.5	28.5	49	36
OSP-P32	M5	5.5	10	16	33	46	27	46	54.5	36	50	40.5	5.7	10	48.5	35.5	57	43
OSP-P40	M6	7	_	23	35	61	34	53	60	45	60	45	_	11	56	38	63	48
OSP-P50	M6	7	_	23	40	71	34	59	67	45	60	52	_	11	64	45	72	57
OSP-P63	M8	9	_	34	47.5	91	44	73	83	45	65	63	_	16	79	53.5	89	69
OSP-P80	M10	11	_	39.5	60	111.5	63	97	112	55	80	81	_	25	103	66	118	87

Ordering information for mountings Type A - Type B - Type C - Type D - Type E

Mounting type (versions)				Order N size	No.		
	16	25	32	40	50	63	80
A1 *)	20408	2010	3010	-	_	_	_
A2 *)	20464	2040	3040	_	_	_	_
A3 *)	_	2060	3060	_	_	_	-
B1*)	_	20311	20313	_	_	_	_
B3 *)	20465	-	-	-	_	_	_
B4*)	_	20312	20314	-	_	_	-
B5 *)	_	-	20976	-	_	_	-
C1 *)	_	_	_	4010	5010	6010	8010
C2 *)	_	_	_	20338	20349	_	_
C3 *)	_	_	_	20339	20350	20821	20822
C4 *)	_	-	-	20340	20351	_	-
D1	20434	20008	20157	20027	20162	20451	20480
E1	20435	20009	20158	20028	20163	20452	20482
E2	20436	20352	20355	20358	20361	_	_
E3	20437	20353	20356	20359	20362	20453	20819
E4	-	20354	20357	20360	20363	_	-
E5	-	_	20977	_	_	_	-

(* Pair

Linear Drive Accessories Ø 25-50 mm End Cap Mounting correspond to FESTO dimensions HP25-50

for Linear Drives with Recirculating Ball Bearing Guide

• Series OSP-P KF

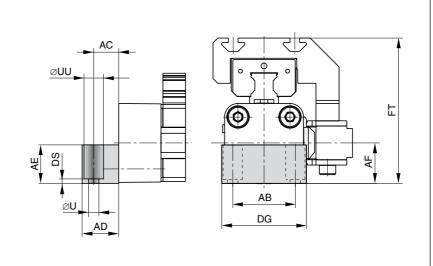
On the end-face of each end cap there are four threaded holes for mounting the actuator.

Material:

Series OSP-P KF25 – 50: Anodized aluminium.

The mountings are supplied in pairs.

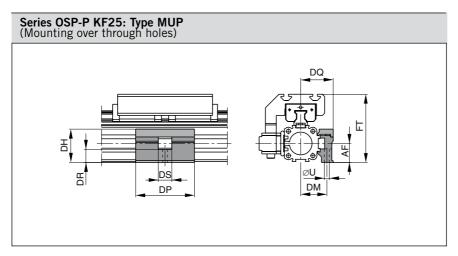
Series OSP-P KF25 to KF50: Type HP (Correspond to FESTO dimensions)



Note:

Correspond to FESTO DGPL-KF, when the End Cap Mountings HP are mounted on the opposite side to the carriage (see drawing)

Dimensio	n Table	e (mm))								
Series	Øυ	AB	AC	AD	ΑE	AF	DG	DS	FT	ØUU	Order No.
HP25	5.5	32.5	13	19	20	21	44	2	75.5	10	21107
HP32	6.6	38	17	24	24	27	52	3	87.5	11	21108
HP40	6.6	45	17.5	24	24	35	68	2	104.5	11	21109
HP50	9	65	25	35	35	48	86	6	138.5	15	21110



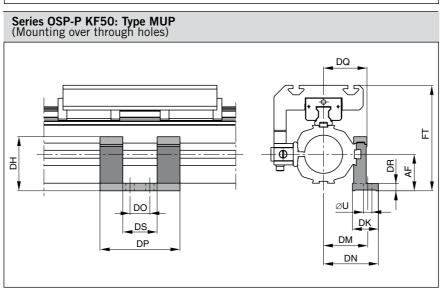
Linear Drive Accessories Ø 25-50 mm Mid-Section Support correspond to FESTO dimensions MUP25 – 50

for Linear Drives with Recirculating Ball Bearing Guide

Series OSP-P KF32 to KF40: Type MUP (Mounting over through holes)

Series OSP-P KF

For design notes, see page 63



Note:

Correspond to FESTO DGPL-KF, when the Mid-Section Support MUP are mounted on the 90° side to the carriage (see drawings).

Dimensio	n Table (mm)											
Series	Øυ	AF	DH	DK	DM	DN	DO	DP	DQ	DR	DS	FT	Order No.
MUP25	5.5	21	36.9	_	29	-	_	65	36	14.5	15	75.5	21119
MUP32	6.6	27	42.9	_	35	-	22	95	43	20.5	35	87.5	21120
MUP40	6.6	35	58	_	40	-	22	95	48	28.5	35	104.5	21121
MUP50	11	48	71	34	58	72	26	105	57	10	45	138.5	21122

Linear Drive Accessories Ø 16 to 32 mm End Cap Mounting Type: B

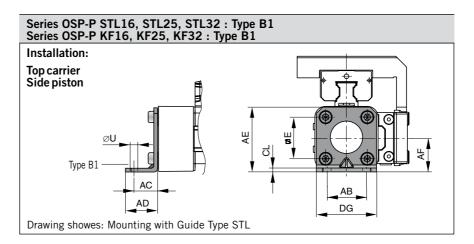
for Linear Drives with Recirculating Ball Bearing Guide

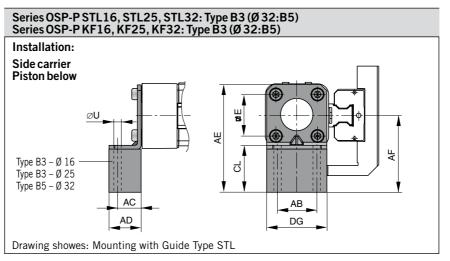
- Series OSP-P STL
- Series OSP-P KF

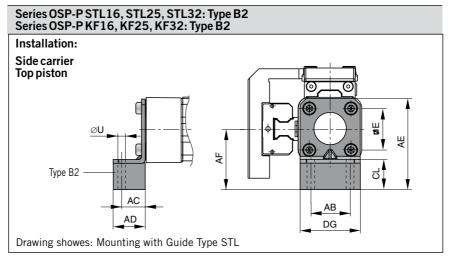
Material:

Galvanised steel Anodized aluminium

The mountings are supplied in pairs.

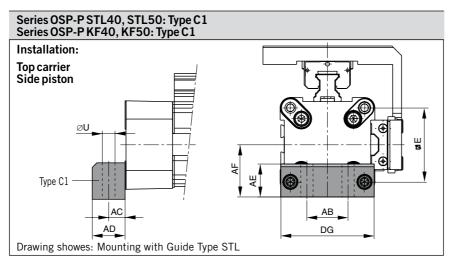








Dimension Table (mm) for End Cap Mounting Type: B1 to B5													
Series Type	Mounting	E	ØU	AB	AC	AD	AE	AF	CL	DG	Order No. (pair)		
OSP-PSTL16	B1	18	3.6	18	10	14	28	15	2	26	21135		
OSP-PKF16	B2	18	3.6	18	10	14	43	30	17	26	21136		
	В3	18	3.6	18	10	14	55	42	29	26	21137		
OSP-PSTL25	B1	27	5.8	27	16	22	42	22	2.5	39	20311		
OSP-PKF25	B2	27	5.8	27	16	22	57	37	17.5	39	21138		
	В3	27	5.8	27	16	22	69	49	29.5	39	21139		
OSP-PSTL32	B1	36	6.6	36	18	26	55	30	3	50	20313		
OSP-PKF32	B2	36	6.6	36	18	26	69	44	17	50	21140		
	B5	36	6.6	36	18	26	90	65	9	50	21141		



Ø 40 to 50 mm End Cap Mounting Type: C

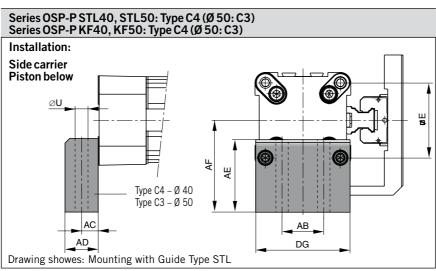
for Linear Drives with Recirculating Ball Bearing Guide

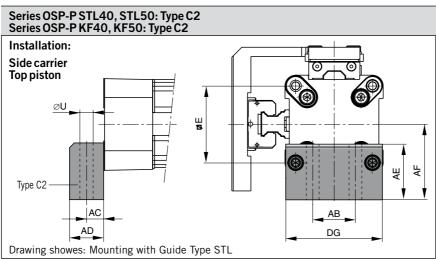
- Series OSP-P STL
- Series OSP-P KF

Material:

Anodized aluminium

The mountings are supplied in pairs.





Dimension Table (mm) for End Cap Mounting Type: C1 to C4													
Series Type	Mounting	E	Øυ	AB	AC	AD	AE	AF	DG	Order No. (pair)			
OSP-PSTL40	C1	54	9	30	12.5	24	24	38	68	4010			
OSP-P KF40	C2	54	9	30	12.5	24	37	51	68	20338			
	C4	54	9	30	12.5	24	56	70	68	20340			
OSP-P STL50	C1	70	9	40	12.5	24	30	48	86	5010			
OSP-PKF50	C2	70	9	40	12.5	24	39	57	86	20349			
	C3	70	9	40	12.5	24	54	72	86	20350			



Linear Drive Accessories Ø 16 to 50 Mid-Section Support Type: D1ST

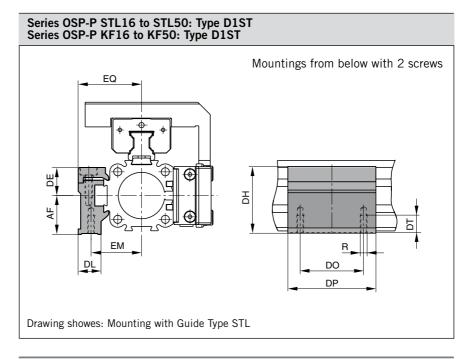
for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF

Note on Types D1ST
The mid-section support can also be mounted on the underside of the actuator, in which case its distance from the centre of the actuator is different.

For design notes, see page 59 (Serie OSP-P STL) page 65 (Serie OSP-P KF)





Dimension Table (mm) Mid-Section Support D1ST														
Series OSP-P	Mounting Type	R	AF	DE	DH	DL	DO	DP	DT	EM	EQ	Order No.		
STL/KF16	D1ST	МЗ	15	14.2	29.2	14.6	18	30	6.5	20	27	21125		
STL/KF25	D1ST	М5	22	16	38	13	36	50	10	28.5	36	21126		
STL/KF32	D1ST	M5	30	16	46	13	36	60	10	35.5	43	21127		
STL/KF40	D1ST	М6	38	23	61	19	45	60	11	38	48	21128		
STL/KF50	D1ST	M6	48	23	71	19	45	60	11	45	57	21129		

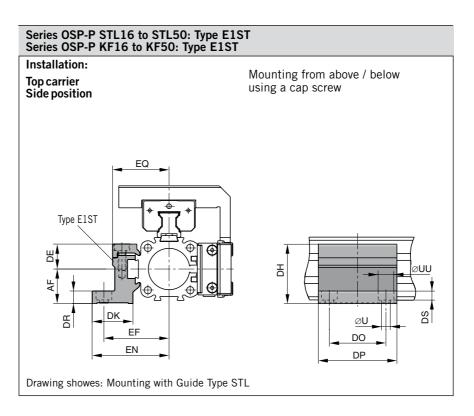
Order example: Type D1ST16 Order No. 21125

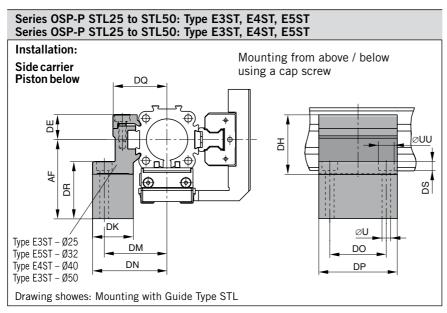
Mid-Section Support Type: E1ST bis E5ST

for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF



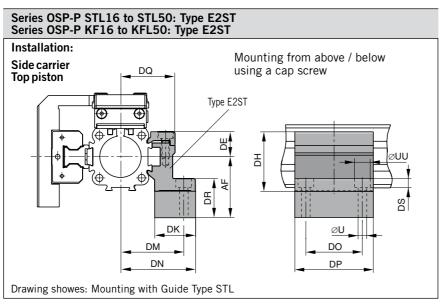




Mid-Section Support Type: E1ST to E5ST

for Linear Drives with Recirculating Ball Bearing Guide

- Series OSP-P STL
- Series OSP-P KF





Dimension Table (mm) for Mid-Section Support E1ST to E5ST																		
Series OSP-P	Mounting Type	Øυ	ØUU	AF	DE	DH	DK	DM	DN	DO	DP	DR	DQ	DS	EF	EN	EQ	Order No.
STL/KF16	E1ST	3.4	6	15	14.2	29.2	24	32	36.4	18	30	6	27	3.4	32	36.4	27	21130
STL/KF16	E2ST	3.4	6	30	14.2	29.2	24	32	36.4	18	30	21	27	3.4	32	36.4	27	21142
STL/KF25	E1ST	5.5	10	22	16	38	26	40	47.5	36	50	8	34.5	5.7	41.5	49	36	21131
STL/KF25	E2ST	5.5	10	37	16	38	26	40	47.5	36	50	23	34.5	5.7	41.5	49	36	21143
STL/KF25	E3ST	5.5	10	49	16	38	26	40	47.5	36	50	35	34.5	5.7	41.5	49	36	21148
STL/KF32	E1ST	5.5	10	30	16	46	27	46	54.5	36	60	10	40.5	5.7	48.5	57	43	21132
STL/KF32	E2ST	5.5	10	44	16	46	27	46	54.5	36	60	24	40.5	5.7	48.5	57	43	21144
STL/KF32	E5ST	5.5	10	65	16	46	27	46	54.5	36	60	45	40.5	5.7	48.5	57	43	21151
STL/KF40	E1ST	7	-	38	23	61	34	53	60	45	60	10	45	-	56	63	48	21133
STL/KF40	E2ST	7	-	51	23	61	34	53	60	45	60	23	45	-	56	63	48	21145
STL/KF40	E4ST	7	-	70	23	61	34	53	60	45	60	42	45	-	56	63	48	21150
STL/KF50	E1ST	7	-	48	23	71	34	59	67	45	60	10	52	-	64	72	57	21134
STL/KF50	E2ST	7	-	57	23	71	34	59	67	45	60	19	52	-	64	72	57	21146
STL/KF50	E3ST	7	-	72	23	71	34	59	67	45	60	34	52	-	64	72	57	21149

Order example: Type E1ST16

Order No. 21130

Series OSP-P16 to 32

Series OSP-P40 to 80 Y x ZZ Y x ZZ BC

Dimension Table (mm) Υ BC ВН BJ ΖZ **Series** BA ΒE Order No. OSP-P16 16,5 36 M4 2 69 23 33 25 4 20446 OSP-P25 25 65 M5 3 117 31 44 33,5 6 20037 OSP-P32 27 90 M6 3 150 38 52 39,5 20161 OSP-P40 27 90 45 20039 M6 3 150 46 60 8 27 110 1 200 55 65 52 8 OSP-P50 M6 20166 2,5 255 140 83,5 64 10 OSP-P63 34 **M8** 68 20459 OSP-P80 36 190 M10 3,5 347 88 107,5 82 15 20490

Linear Drive Accessories Ø 16-80 mm Inversion Mounting



For Linear-drive
• Series OSP-P

In dirty environments, or where there are special space problems, inversion of the cylinder is recommended. The inversion bracket transfers the driving force to the opposite side of the cylinder. The size and position of the mounting holes are the same as on the standard cylinder.

Stainless steel version on demand.

Please note:

Other components of the OSP system such as mid-section supports, magnetic switches and the external air passage for the P16, can still be mounted on the free side of the cylinder.

When combining single end porting with inversion mountings, RS magnetic switches can only be mounted directly opposite to the external airsupply profile.

Important Note:

May be used in combination with Clevis Mounting, ref. dimensions on page 94.



For rodless pneumatic cylinder OSP-P overwiew see page 9-13

Linear Drive Accessories ø 16-50 mm Adaptor Profile

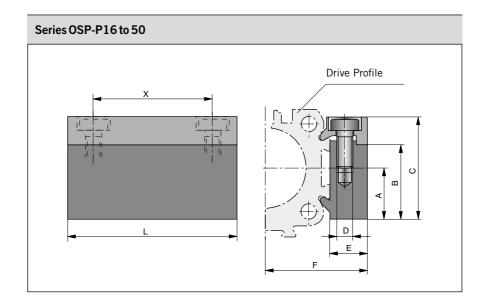


For Linear-drive
• Series OSP-P

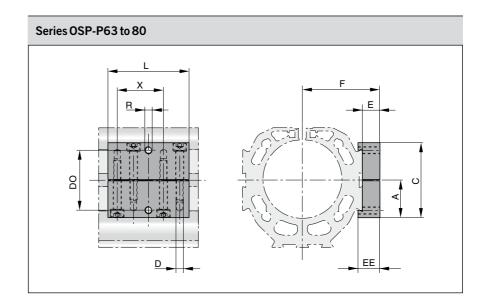
Adaptor Profile OSP

- A universal attachment for mounting of valves etc.
- Solid material





Dimension	Dimension Table (mm)										
Series	Α	В	С	D	E	F	L	Х	Order No.		
									Standard	Stainless	
OSP-P16	14	20.5	28	МЗ	12	27	50	38	20432	20438	
OSP-P25	16	23	32	M5	10.5	30.5	50	36	20006	20186	
OSP-P32	16	23	32	M5	10.5	36.5	50	36	20006	20186	
OSP-P40	20	33	43	M6	14	45	80	65	20025	20267	
OSP-P50	20	33	43	M6	14	52	80	65	20025	20267	

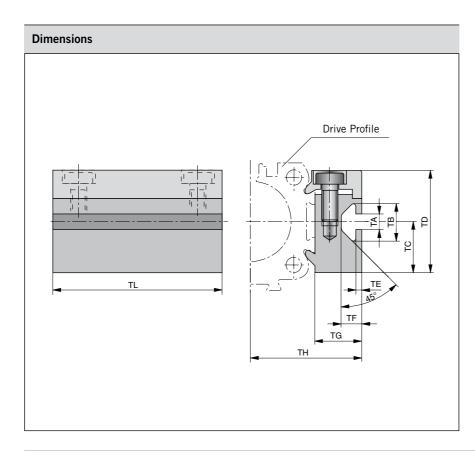




Dimension Table (mm)											
Series	Α	С	D	E	F	L	R	Х	EE	DO	Order No.*
OSP-P63	30	60	M6	14	62	65	M6	37	17,5	48	20792Z
OSP-P80	30	60	M6	14	75	65	M6	37	17.5	48	207927

^{*} Stainless version

For rodless pneumatic cylinder OSP-P overview see page 9-13



Linear Drive Accessories ø 16-50 mm T-Slot Profile



For Linear-drive
• Series OSP-P

T-Slot Profile OSP

• A universal attachment for mounting with standard T-Nuts

Dimension 7	Dimension Table (mm)										
Series	TA	ТВ	TC	TD	TE	TF	TG	ТН	TL	Orde Standard	r No. Stainless
OSP-P16	5	11.5	14	28	1.8	6.4	12	27	50	20433	20439
OSP-P25	5	11.5	16	32	1.8	6.4	14.5	34.5	50	20007	20187
OSP-P32	5	11.5	16	32	1.8	6.4	14.5	40.5	50	20007	20187
OSP-P40	8.2	20	20	43	4.5	12.3	20	51	80	20026	20268
OSP-P50	8.2	20	20	43	4.5	12.3	20	58	80	20026	20268

Following T-nuts from the company ITEM could be used:

CylSeries	T-nut St 5	T-nut St 8
OSP-P16-32	•	
OSP-P40-50		•



For rodless pneumatic cylinder OSP-P overview see page 9-13

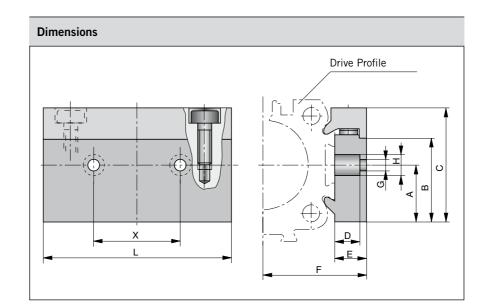
Linear Drive Accessories ø 16-50 mm Connection Profile



For combining
• Series OSP-P

with system profiles

• Series OSP-P with Series OSP-P

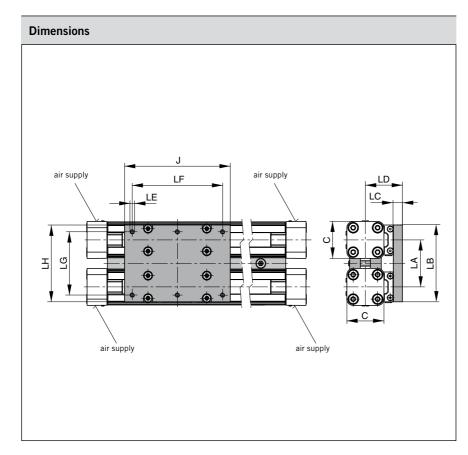


Dimension 7	Dimension Table (mm)											
Cyinder Series	for mounting on the carrier of	A	В	С	D	E	F	G	Н	L	X	Order No.
OSP-P16	OSP25	14	20.5	28	8.5	12	27	5.5	10	50	25	20849
OSP-P25	OSP32-50	16	23	32	8.5	10.5	30.5	6.6	11	60	27	20850
OSP-P32	OSP32-50	16	23	32	8.5	10.5	36.5	6.6	11	60	27	20850
OSP-P40	OSP32-50	20	33	43	8	14	45	6.6	11	60	27	20851
OSP-P50	OSP32-50	20	33	43	8	14	52	6.6	11	60	27	20851





For rodless pneumatic cylinder OSP-P overview see page 9-13



Linear Drive Accessories ø 25-50 mm Duplex Connection



For connection of cylinders of the Series OSP-P

The duplex connection combines two OSP-P cylinders of the same size into a compact unit with high performance.

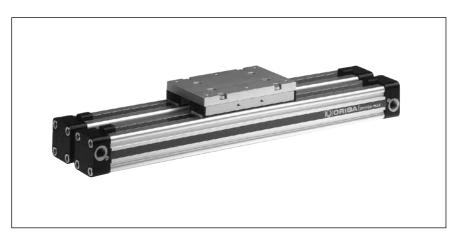
Dimension	Dimension Table (mm)											
Cylinder Series	С	J	LA	LB	LC	LD	LE	LF	LG	LH	Order Standard	No. Stainless
OSP-P25	41	117	52	86	10	41	М5	100	70	85	20153	20194
OSP-P32	52	152	64	101	12	50	М6	130	80	100	20290	20291
OSP-P40	69	152	74	111	12	56	М6	130	90	110	20156	20276
OSP-P50	87	200	88	125	12	61	М6	180	100	124	20292	20293

Features

- increased load and torque capacity
- higher driving forces

Included in delivery:

- 2 clamping profiles with screws
- 1 mounting plate with fixings





For rodless cylinders OSP-P overview see page 9-13

Linear Drive Accessories ø 25-50 mm Multiplex Connection



For connection of cylinders of the Series OSP-P

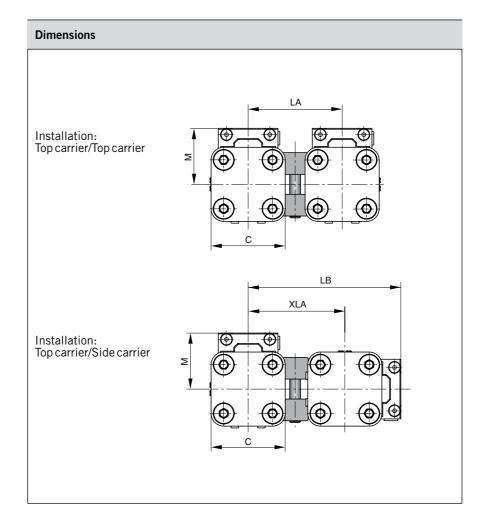
The multiplex connection combines two or more OSP-P cylinders of the same size into on unit.

Features

• The orientation of the carriers can be freely selected

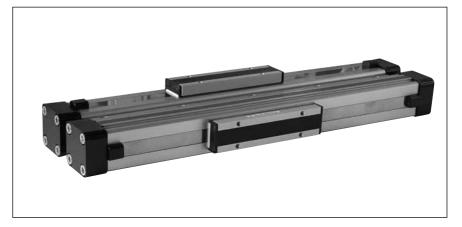
Included in delivery:

2 clamping profiles with clamping screws



Dimension 1	Dimension Table (mm)										
Cylinder Series	С	М	LA	LB	XLA	Order Standard	No. Stainless				
OSP-P25	41	31	52	84.5	53.5	20035	20193				
OSP-P32	52	38	64	104.5	66.5	20167	20265				
OSP-P40	69	44	74	121.5	77.5	20036	20275				
OSP-P50	87	49	88	142.5	93.5	20168	20283				





For rodless cylinders OSP-P overview see page 9-13

Characteristics			
Characteristics	Unit	Description	
Electrical Characteristics	'	Type RS	Type ES
Switching ouput		Reed	PNP, NPN
Operating voltage	V	10-240 AC/DC (NO) 10-150 AC/DC (NC)	10-30 DC
Residual voltage	٧	< 3	<3
Connection		Two wire	Three wire
Output function		normally open normally closed	normally open
Permanent current	mA	200	200
Max. switching capacity	VA (W)	10 VA	_
Power consumption without load	mA	_	< 20
Function indicator		LED, yellow	
Typical switching time	ms	On: < 2	On: < 2
Switch-off delay	ms	_	ca. 25
Pole reversal does not work		LED	_
Pole reversal protection		_	Builtin
Short-circuit protection		_	Builtin
Switchable capacity load	μF	0.1 at 100 Ω, 24 VD	2
Switching point accuracy	mm	±0.2	
Switching distance	mm	ca. 15	ca. 15
Hysteresis for OSP	mm	ca. 8	ca. 3
Lifetime		3 x 10 ⁶ , up to 6 x 10 ⁶ cycles	Theoretically unlimited
Mechanical Characteristics			
Housing		Makrolon, smoke col	or
Cable cross section	mm ²	2x0.14	3x0.14
Cable type *)		PVC	PUR, black
Bending radius fixed	mm	≥20	
moving	mm	≥70	
Weight (Mass)	kg	0.012	
Degree of protection	IP	67 to DIN EN 6052	
Ambient temperature range *)1)	°C	-25 other temperat +80 on request	ure ranges
Shock resistance	m/s ²	100 (contact switches)	500

Linear Drive Accessories

ø 16-80 mm Magnetic Switches



For electrical sensing of the carrier position, e.g. at the end positions, magnetic switches may be fitted. Position sensing is contactless and is based on magnets fitted as standard to the carrier. A yellow LED indicates operating status.

The universal magnetic switches are suitable for all Parker Origa OSP-Actuators and aluminum profile rod type cylinders.

Piston, speed and switching distance affect signal duration and should be considered in conjunction with the minimum reaction time of ancillary control equpiment.

Min. reaction time =	Switching distance
Will. reaction time =	Piston speed

*) other versions on request

1) for the magnetic switch to

¹⁾ for the magnetic switch temperature range, please take into account the surface temperature and the self-heating properties of the linear drive.



For linear drives overview see page 9-13

Type RS

In the type RS contact is made by a mechanical **reed switch** encapsulated in glass.

Direct connection with 2-pole cable, 5 m long, open ended (Type RS-K).

Type ES

In the type ES contact is made by an **electronic switch** — without bounce or wear and protected from pole reversal. The output is short circuit proof and insensitive to shocks and vibrations. Connection is by 3-pole connector for easy disconnection. Fitted with connection cable 100 mm long with connector.

A 5 m cable with connector and open end can be ordered separatly, or use the Order No. for the complete Type ES with 5 m cable.

Magnetic Switches RS and ES

Electrical Service Life Protective Measures

Magnetic switches are sensitive to excessive currents and inductions. With high switching frequencies and inductive loads such as relays, solenoid valves or lifting magnets, service life will be greatly reduced.

With resistive and capacitative loads with high switch-on current, such as light bulbs, a protective resistor should be fitted. This also applies to long cable lengths and voltages over 100 V.

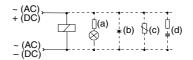
In the switching of inductive loads such as relays, solenoid valves and

lifting magnets, voltage peaks (transients) are generated which must be suppressed by protective diodes, RC loops or varistors.

Connection Examples

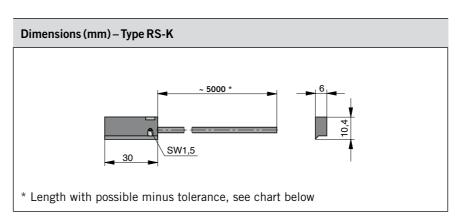
Load with protective circuits

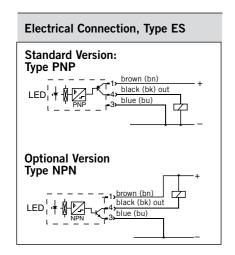
- (a) Protective resistor for light bulb
- (b) Freewheel diode on inductivity
- (c) Varistor on inductivity
- (d) RC element on inductivity

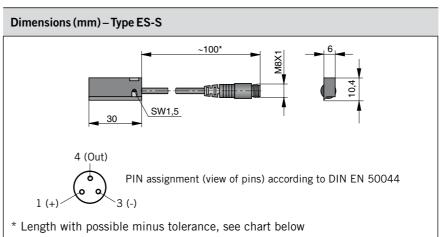


For the type ES, external protective circuits are not normally needed.

Normally closed (NC) | Down(bn) | Down(bn)







Length of connection cable with length tolerance								
Magnetic Switch Order No.	Nominal cable length	Length tolerance						
KL3045	5000 mm	-50 mm						
KL3048	5000 mm	-50 mm						
KL3054	100 mm	-20 mm						
KL3060	145 mm	±5mm						

Dimensions Series OSP-P16 to 80 * Dimensions [mm] Serie RCRDOSP-P16 20 20,5 OSP-P25 25 27 OSP-P32 31 34 OSP-P40 39 36 OSP-P50 43 48 53 59 OSP-P63 RC **OSP-P80** 66 72

		Order No.									
Series	RS Closer	RS Opener	ES		ES complete	ES complete with 5 m cable					
	Normaly open	Normaly closed	PNP	NPN	PNP	NPN					
OSP-P16	Type:	Туре:	Type:	Type:	Type:	Type:					
up to	RS-K	RS-K	ES-S	ES-S	ES-S	ES-S					
OSP-80 *	KL3045	KL3048	KL3054	KL3060	10750	10751					

 $^{^{*}}$ Note: magnetic switches for OSP-P10 see from page 117

Linear Drive Accessories

ø 16-80 mm Cable Cover RC G'01

Dimensions (mm)

For clean guidance of magnetic switch cables along the cylinder body. Contains a maximum of 3 cables with diameter 3 mm.

Material: Plastic Colour: Red

Temperature Range: –10 to +80 $^{\circ}\text{C}$

Dimension Table (mm) and Order Instructions									
Series	RC Dimension	Order No.							
OSP-P16	18.5	19	13039						
OSP-P25	23.5	25.5							
OSP-P32	29.5	32	Minimal length: 1 m Max. profile length: 2 m						
OSP-P40	34.5	37.5	Multiple profiles can be						
OSP-P50	41.5	46.5	used.						
OSP-P63	51.5	57.5							
OSP-P80	64.5	70.5							



Characteristics		Series P8S-GR P8S-GE	Series P8S-GP		
Characteristics	Unit	Description			
Electrical Characteristics					
Switching output/-function		Reed/NO Reed/NC	PNP/NO		
Electrical configuration		2-wire	3-wire		
Display LED yellow		yes (not	Reed NC)		
Operating voltage Ub	V	10-30 AC/DC	10-30 DC		
Ripple of Ub	%	≤10	≤10		
Voltage drop	V	≤3	≤2		
Power consumption @ Ub = 24 V switched on, without load	mA	-	≤10		
Permanent current	mA	≤500	≤200		
Breaking capacity	W	≤6	-		
Switchable capacity load @ 100 W @ 24 V DC	nF	100	-		
Switching frequency	Hz	≤400	≤1,000		
Time delay before availability (on/off)	ms	1.5/0.5	0.5/0.5		
Repeatability	mm	≤0.2	≤0.2		
Switching distance	mm	approx. 15	approx. 15		
Hysteresis	mm	2	2		
EMC following EN 60947-5-2		yes	yes		
Lifetime		≥20x10 ⁶ cycles	unlimited		
Short-circuit protection		-	yes		
Reverse polarity prot.		-	yes		
Power-up pulse suppression		-	yes		
Protection for inductive load		-	yes		
ATEX -Certification		-	on request		
Mechanical Characteristics					
Housing		P	A12		
Cable type		PUR/black			
Cable cross section	mm²	2x0.14	3x0.14		
Bending radius fixed	mm	≥30			
Bending radius moving	mm	≥45			
Ambient					
Protection class to EN 60529	IP	68			
Ambient temperature range 1)	°C	-30 to +80			
Vibration to EN 60068-2-6	G	30, 11 ms, 10 to 55 Hz, 1 mm			
Shock to EN 60068-2-27	G	50, 11 ms			

1) for the magnetic switch temperature range, please take into account the surface temperature and the self-heating properties of the linear drive.

Linear Drive Accessories Ø 10 – 80 mm Magnetic Switches



Typ RST EST

The next generation of T-slot switches is appealing due to its ease of attachment without the use of special tools. Due to the new electronics, the hysteresis is especially narrow, allowing for a highly accurate switching point.

Magnetic switches are used for electrical sensing of the position of the piston, e.g. at its end positions. They can also be used for sensing of intermediate positions.

Sensing is contactless, based on magnets which are built-in as standard. A yellow LED indicates operating status.

The magnetic switches are attached with an adapter directly in the dovetail groove of the OSP cylinder. For the Basic Guide BG, the magnetic switches are attached directly in the T-slot.

The possible operating speed of the load carrier or carrier bolt must account for the minimum response time of downstream devices. Accordingly, the switching distance is included in the calculation.

 $\label{eq:minimum} \mbox{Minimum response time} = \frac{\mbox{Switching distance}}{\mbox{Overrun speed}}$



Type RST

In the type RST contact is made by a mechanical **reed switch** encapsulated in glass.

Type EST

In the type EST contact is made by an **electronic switch** – without bounce or wear and protected from pole reversal. The output is short circuit proof and insensitive to shocks and vibrations.

A cable with connector and open end can be ordered separately.

Magnetic Switches RST and EST

Electrical Service Life, Protective Measures

Magnetic switches are sensitive to excessive currents and inductions. With high switching frequencies and inductive loads such as relays, solenoid valves or lifting magnets, service life will be greatly reduced.

With resistive and capacitative loads with high switch-on current, such as light bulbs, a protective resistor should be fitted. This also applies to long cable lengths.

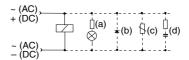
In the switching of inductive loads such as relays, solenoid valves and

lifting magnets, voltage peaks (transients) are generated which must be suppressed by protective diodes, RC loops or varistors.

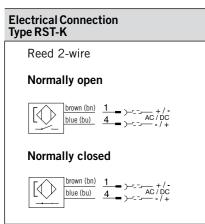
Connection Examples

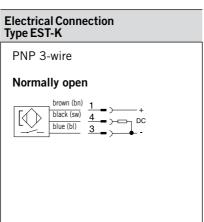
Load with protective circuits

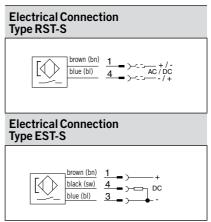
- (a) Protective resistor for light bulb
- (b) Freewheel diode on inductivity
- (c) Varistor on inductivity
- (d) RC element on inductivity

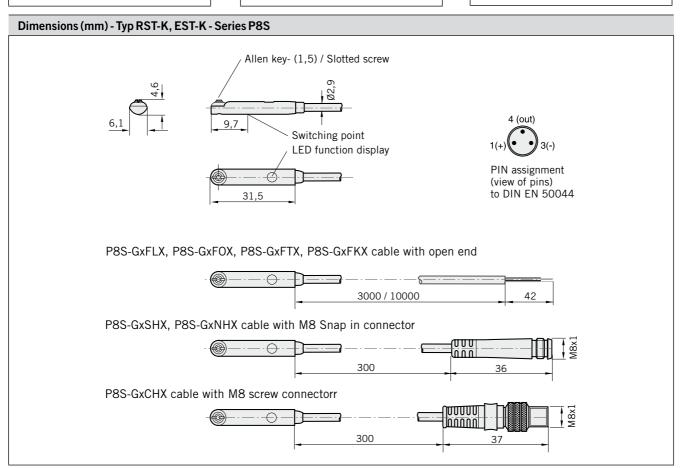


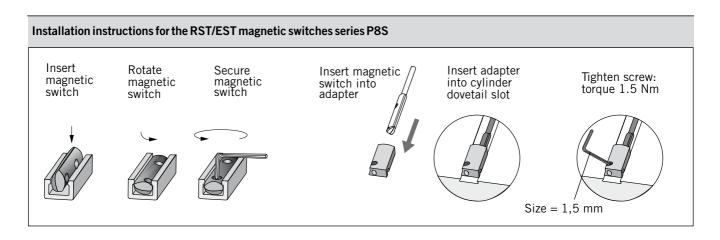
For the type EST, external protective circuits are not normally needed.



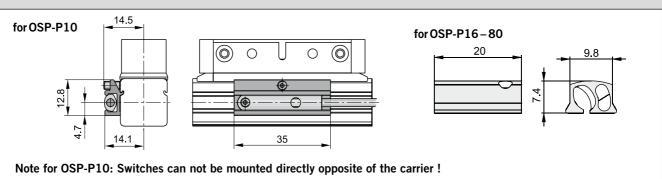




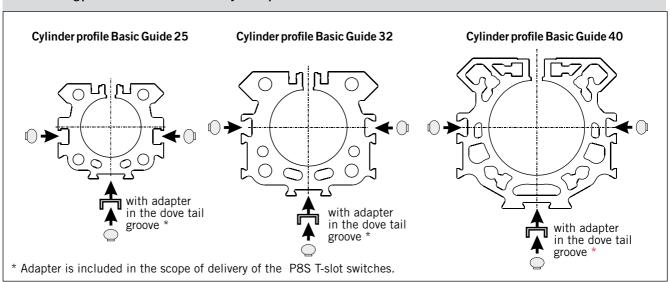




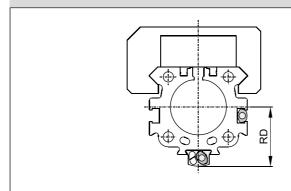
Dimensions adapters for RST/EST magnetic switch series P8S



P8S mounting positions in the Basic Guide cylinder profile



Dimensions for P8S T-Slot magnetic switches with adapter in the cylinder profile of the Basic Guide 25-40



Series	Dimension [mm]		
Series	RD		
OSPP-BG25	27		
OSPP-BG32	33,5		
OSPP-BG40	39		

Order Instructions				
Version	Voltage	Туре	Order No.	
Magnetic switch, reed contact, normally open, LED indicator, cable 3 m	10-30 V AC / DC	RST-K	P8S-GRFLX	
Magnetic switch, reed contact, normally open, LED indicator, cable 10 m	10-30 V AC / DC	RST-K	P8S-GRFTX	
Magnetic switch, reed contact, normally open, snap connector M8, LED indicator, cable 0.3 m	10-30 V AC / DC	RST-S	P8S-GRSHX	
Magnetic switch, reed contact, normally open, screw connector M8, LED indicator, cable 0.3 m	10-30 V AC / DC	RST-S	P8S-GRCHX	
Magnetic switch, reed contact, normally closed, cable 10 m	10-30 V AC / DC	RST-K	P8S-GEFKX	
Magnetic switch, electronic, PNP LED indicator, cable 3 m	10-30 V DC	EST-K	P8S-GPFLX	
Magnetic switch, electronic, PNP LED indicator, cable 10 m	10-30 V DC	EST-K	P8S-GPFTX	
Magnetic switch, electronic, PNP snap connector M8, LED indicator, cable 0.3 m	10-30 V DC	EST-S	P8S-GPSHX	
Magnetic switch, electronic, PNP screw connector M8, LED indicator, cable 0.3 m	10-30 V DC	EST-S	P8S-GPCHX	

Included in delivery: 1 magnetic switch, 1 adapter for T-slot magnetic switch for type OSP-P16 up to OSP-P80.

Note: When using T-nut magnetic switches with the OSP-P10, please order the adapter Order No. 8872 separately.

Accessories		
Description	Туре	Order No.
Cable M8, 2.5 m without lock nut	KS 25	KY3240
Cable M8, 5.0 m without lock nut	KS 50	KY 3241
Cable M8, 10.0 m without lock nut	KS 100	KC 3140
Cable M8, 2.5 m with lock nut	KSG 25	KC 3102
Cable M8, 5.0 m with lock nut	KSG 50	KC 3104
Adapter for RST/EST magnetic switch – for type OSP-P10	НМТРО10	8872
Adapter for RST/EST magnetic switch – for type OSP-P16 up to OSP-P80 (pack of 10)		KL 3333

Characteristics				
Characteristics	Unit	Description		
Elektrical Characteristics		Type RS-K ATEX	Type ES-K ATEX	
ATEX Certification		yes	yes	
Category Type: RS-K		€ II 3GD EEX nC III	CT3 146 °C	
Category Type: ES-K		€ II 2GD EEX ib IIC	CT5 100 °C	
Switching output		Reed	NAMUR	
Operating voltage	V	10-240 AC/DC	7-10 DC	
Voltage drop	V	≤3	_	
Electrical configuration		Two wire	Two wire	
Output function		normally open	normally open	
Permanent current	mA	≤ 200	≤ 3	
Power consumption	W/VA	≤ 10/10 peak	_	
Peak current	mA	≤ 500	_	
Power consumption without load	mA	_	≤ 1	
Function indicator		LED, yellow		
Response time On/Out	ms	≤2	≤0.5	
Sensitivity	mT	2-4	2-4	
Reverse polarity prot.		yes	yes	
Short-circuit protection		no	yes	
Repeatability	mm	≤0.2	≤0.2	
Hysteresis	mm	≤1.5	≤1.5	
EMC	EN	60947-5-2		
Lifetime		≥10 Mio. Cycles wit	th PLC load	
Mechanical Characteristics				
Housing		Makrolon, smoke co	olor	
Cable cross section	mm ²	2x0.14	2x0.14	
Cable type		PVC, blau	PVC, blue	
Weight	kg	ca. 0.075		
Degree of protection	IP	67 to EN 60529		
Ambient temperature range 1)	°C °C	-25 +80	-20 +75	
Surface temperature	°C	The maximum surface temperature T=146°C is reffered to the max. ambiente temperature of 80°C	-	
Shock resistance	•		•	
Vibration and Shock		50 G at 50 Hz and	1 mm	

¹⁾ for the magnetic switch temperature range, please take into account the surface temperature and the self-heating properties of the linear drive.

Components for EX-Areas





Magnetic Switches ø 10 – 80 mm

Series: RS-K..ATEX ES-K..ATEX

For electrical sensing of the carrier position, e.g. at the end positions, magnetic switches may be fitted. Position sensing is contactless and is based on magnets fitted as standard to the carrier. A yellow LED indicates operating status.

The universal magnetic switches are suitable for all Parker Origa OSP-Actuators and aluminum profile rod type cylinders.



Magnetic Switches Type RS-K ATEX-Version

In the type RS contact is made by a mechanical **reed switch** encapsulated in glass.

ATEX-Category Type: RS-K ⟨ II 3GD EEX nC IIC T3 146°C

Electrical Service Life Protective Measures

Magnetic switches are sensitive to excessive currents and inductions. With high switching frequencies and inductive loads such as relays, solenoid valves or lifting magnets, service life will be greatly reduced.

With resistive and capacitative loads

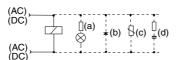
with high switch-on current, such as light bulbs, a protective resistor should be fitted. This also applies to long cable lengths.

In the switching of inductive loads such as relays, solenoid valves and lifting magnets, voltage peaks (transients) are generated which must be suppressed by protective diodes, RC loops or varistors.

Connection Examples

Load with protective circuits
(a) Protective resistor for light bulb
(b) Freewheel diode on inductivity
(c) Varistor on inductivity

(d) RC element on inductivity



Magnetic Switches Type ES-K ATEX-Version

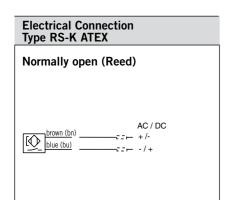
In the type ES contact is made by an **electronic switch** – without bounce or wear and protected from pole reversal. The output is short circuit proof and insensitive to shocks and vibrations.

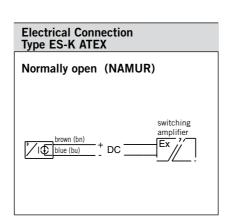
ATEX-Category Type: ES-K

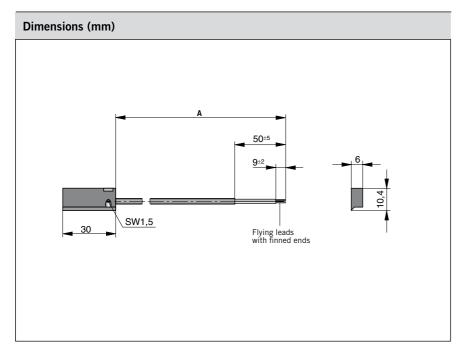
⟨E⟩ II 2GD EEX ib IIC T5 100°C

Note!

The connection of the magnetic switch Type ES-K ATEX must be realised by means of an EEX i switching amplifier (see Accessories).







Dimension Table (mm)					
Magnetic switch Order No.	Nominal cable length A	Lenghts tolerance			
KL3240	5000	- 50			
KL3241	10000	- 50			
KL3250	5000	- 50			
KL3251	10000	- 50			

Order Instructions				
Version	Voltage	Туре	Order No.	
Magnetic switch, reed contact, normally open LED indicator, cable 5 m	10-240 V AC/DC	RS-K ATEX	KL3240	
Magnetic switch, reed contact, normally open LED indicator, cable 10 m	10-240 V AC/DC	RS-K ATEX	KL3241	
Magnetic switch, electronic, NAMUR, normally open LED indicator, cable 5 m	7-10 V DC	ES-K ATEX	KL3250	
Magnetic switch, electronic, NAMUR, normally open LED indicator, cable 10 m	7-10 V DC	ES-K ATEX	KL3251	

Accessories

Description	for magnetic switch	Order No.
2 channel switching amplifier 24 V DC	ES-K ATEX	2876
2 channel switching amplifier 220 V AC	ES-K ATEX	1546

Note: 2 magnetic switches can be connected to each switching amplifier.

ORIGA-SENSOFLEX Displacement Measuring System for Cylinder Series OSP-P



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ORIGA-Sensoflex

Displacement measuring system for automated movement

Series SFI-plus (incremental measuring system)

for cylinder series

• OSP-P...

Characteristics

- Contactless magnetic displacement measurement system
- Displacement length up to 32 m
- Resolution 0.1 mm (option: 1 mm)
- Displacement speed up to 10 m/s
- For linear and non-linear rotary motion
- Suitable for almost any control or display unit with a counter input

For further specifications, see page 128



The SFI-plus magnetic displacement measuring system consists of 2 main components.

• Measuring Scale Self-adhesive magnetic measuring scale

Sensing Head Converts the magnetic poles into electrical signals which are then processed by counter inputs downstream (e.g. PLC, PC, digital counter)

Characteristics		
Characteristics	Unit	Description
Туре		21210 21211
Output Function		<u> </u>
Resolution	mm	0.1
Pole lengths magnetic scale	mm	5
Maximum speed	m/s	10
Repeat accuracy		± 1 Increment
Distance between sensor and scale	mm	≤ 4
Tangential deviation		≤5°
Lateral deviation	mm	≤ ± 1.5
Switching output		PNP
Electrical Characteristics		
Operating voltage U _b	V DC	18 – 30
Voltage drop	٧	≤ 2
Continuous current for each output	mA	≤ 20
Power consumption at $U_b = 24V$, switched on, without load	mA	≤ 50
Short-circuit protection		yes
Reverse polarity protection		yes
Protection from inductive load		yes
Power-up pulse suppression		yes
EMC		
Electrostatic discharge immunity	kV	6, B, to EN 61000-4-2
Electromagnetic field immunity	V/m	10, A, to EN61000-4-3
Electrical fast transient/burst immunity (for signal connections)	kV	1, B, to EN 61000-4-4
Electrical fast transient/burst immunity (for DC connections)	kV	2, B, to EN 61000-4-4
Surge immunity (for signal connections)	kV	1, B, to EN 61000-4-5
Surge immunity (for DC connections)	kV	0,5, B, to EN 61000-4-5
Immunity to conducted disturbances	V	10, A, to EN 61000-4-6
Power frequency magnetic field immunity at 50 Hz	A/m	30, A, to EN 61000-4-8
Emission standard for residential		to EN 61000-6-4
Radio disturbance characteristics		to EN 55011, Group 1, A
Mechanical Characteristics		
Housing		Aluminium
Cable length	m	5.0 - fixed, open end
Cable cross section	mm²	4 x 0.14
Cable type		PUR, black
Bending radius	mm	≥ 36
Weigth (mass)	kg	ca. 0.165
Environmental Conditions / Shock	Resistar	ıce
Degree of protection	IP	67 to EN60529
Ambient temperature range	°C	-25 to +80
Broad-band random vibration to EN 60068-2-64	g	5, 5 Hz to 2 kHz, 0.5 h each axis
Vibration stress to EN 60068-2-6	g	12, 10 Hz to 2 kHz, 2 mm, 5 h each axis
Shock to EN 60068-2-27	g	100, 6 ms, 50 bumps each axis
Bump to EN 60068-2-29	g	5, 2 ms, 8000 bumps each axis
-		•

Displacement measuring system

for automated movement

ORIGA-Sensoflex

(incremental displacement measuring system)

Series SFI-plus for cylinder series
• OSP-P...

Note:

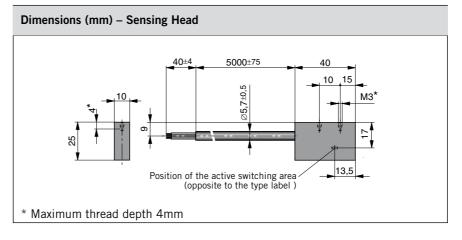
For combinations Active Brake AB + SFI-plus + Magnetic Switch contact our technical department please.



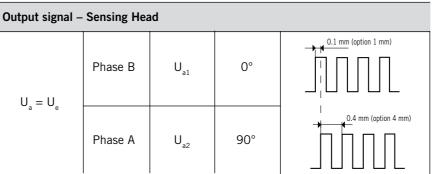
Sensing Head

The sensing head provides two pulsating, 90° out of phase counter signals (phase A/B) with a 0.4 mm resolution (option 4 mm).

External processing can improve the resolution to 0.1 mm (option 1 mm). The counting direction can be determined automatically from the phase variance of the counter signals.



Electrical Connection				
Colour	Description			
bn = brown	+ DC			
bu = blue	– DC			
bl = black	Phase A			
wt = white Phase B				



SFI-plus mounted on a rodless cylinder series OSP-P

The SFI-plus system can be mounted directly on a rodless OSP-P cylinder with the special mounting kit. The position of the sensing head is generally 90° to the carrier.



Combinations consisting of SFI-plus and OSP-P Cylinders with guides are available on request.

Dimensions – in combination with OSP-P cylinders

Dimension Table (mm)							
Series	Α	В	С	D	F	G	Н
OSP-P25	32	39	23	50	38	5.5	40
OSP-P32	37.5	46	30	50	38	6.5	40
OSP-P40	42.5	50	34	50	38	6.5	40
OSP-P50	49.5	55	39	50	38	6.5	40
OSP-P63	59.5	65	49	50	38	10	40
OSP-P80	72.5	80	64	50	38	12	40

Order instructions	
Description	Order No.
Sensing head with measuring scale – Resolution 0.1 mm (scale length = required measuring distance + a minimum of – see table below)	21240
Option: Sensing head with measuring scale – Resolution 1 mm (scale length = required measuring distance + a minimum of – see table below)	21241
Sensing head – Resolution 0.1 mm (spare part)	21210
Option: Sensing head – Resolution 1 mm (spare part)	21211
Measuring scale per meter (spare part)	21235
Mounting kit for OSP-P25	21213
Mounting kit for OSP-P32	21214
Mounting kit for OSP-P40	21215
Mounting kit for OSP-P50	21216
Mounting kit for OSP-P63	21217
Mounting kit for OSP-P80	21218

^{*} Overall length of the measuring scale results from stroke length of the cylinder + dead length Dead length for linear drives series OSP-P see table.

Series	Dead length (mm)
OSP-P 25	154
OSP-P 32	196
OSP-P 40	240
OSP-P 50	280
OSP-P 63	350
OSP-P 80	422

Example:

Cylinder OSP-P, Ø25 mm, stroke length 1000 mm

dead length + stroke length = overall length of the measuring scale 154 mm + 1000 mm = 1154 mm

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Importance of EU Directives

Various Directives have been issued by the EU Commission in the course of the unification of the single European market; the following Directives are in part of significance for ORIGA products:

- Simple pressure vessels (2009/105/EG)
- Low-voltage electrical equipment (2006/95/EG)
- Machinery Directive (2006/42/EG)
- Pressure Equipment Directive (97/23/EWG)
- Equipment and protective systems intended for use in potentially explosive atmospheres (ATEX Directive, 94/9/EG)
- Electromagnetic Compatibility Directive (EMV Directive, 2004/108/EG)

If a product comes within the scope of application of one of these Guidelines, then an EU Declaration of Conformity with CE mark (CE for Communauté Européenne) is required. This CE marking does not represent a quality feature but verifies that the conformity assessment procedure specified has been concluded successfully and the protective requirements of the relevant EU Directives have been observed.

Products which do not come under any of the above mentioned Directives may not bear the CE mark nor may any manufacturer's declaration according to the EU Machinery Directive or Declaration of Conformity be issued for these products.

If a product may not be CE marked according to the Machinery Directive, it must however be marked if it comes within the scope of application of any other Directive.

The following harmonized standards are applied in the design of ORIGA components and systems:

- DIN EN ISO 12100 Safety of machinery
- DIN EN 60204.1 Electrical equipment of machines
 DIN EN 983 Safety requirements for fluid power systems and their components

The following Directives are of particular significance to Parker Hannifin:

- ORIGA products in potentially explosive atmospheres, to which the above mentioned ATEX Directive applies, are treated according to the Directive and CE and EX marked.
- According to the Machinery Directive, ORIGA products are mainly components for installation in machines and therefore do not require an EU Declaration of Conformity with CE mark. Parker Hannifin issues a manufacturer's declaration according to the Machinery Directive for these components. This declaration corresponds to a great extent to the Declaration of Conformity with the comment that commissioning is only permitted if the machine or system conforms to the Directives. This manufacturer's declaration impacts neither our product liability based on the product liability law nor warranty assurances according to our General Terms of Sale and Delivery. Neither does the manufacturer's declaration affect our quality assurance measures according to our Quality Management Manual nor our quality certification according to ISO 9001.
- According to the Pressure Equipment Directive, ORIGA products are components of low hazard potential, thus most of the products do not come under this Directive. The exceptions to this are maintenance equipment from a certain pressure/volume level onwards. These components are treated according to the Directive if required and bear the CE mark.

ORIGA products are excluded from the following EU Guidelines:

- End-of-life vehicles (2000/53/EG).
- Waste Electronic and Electrical equipment (WEEE, 2002/96/EG) and Restriction on Hazardous Substances (RoHS, 2002/95/EG).

 Pressure Equipment Directive (97/23/EWG) with the above mentioned
- exceptions.

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